LIST ^{or} PARTS



MACHINES Nos. 23-1, 23-3, 23-4, 23-9 to 23-12, 23-16, 23-21, 23-22 and 23-30

THE SINGER MANUFACTURING COMPANY

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the PART number in the FIRST column.

The number stamped on a Sewing Machine part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A. Hardened, Polished and Plated.
- B. Polished and Plated.
- C. Hardened only.

D. Polished only.

- E. Soft, not Polished.
- F. Hardened and Polished.
- G.
- H. Blued.
- J. Plated only.
- K. Hardened and Plated.
- L. Brass or Gilt.
- M. Oxidized.
- P. Japanned.
- R. Parkerized.
- T. Copper-plated.

These letters MUST BE USED when they appear in the list, and AFTER the number as in the list.

In this series:

1 to 1500 and 50001 to 51500 are Screw Numbers.

1501 to 1800 are Nut Numbers.

1801 to 2000 are Roller Numbers.

2001 to 50000 and 52001 and upward are numbers of Machine Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are NOT TO BE USED in ordering.

Parts marked with an asterisk (*) are furnished only when repairs are made at factory.

LIST OF PARTS COMPLETE

FOR

MACHINE No. 23-1

For Leather

Makes Buttonholes 3 to 11 inches long

No.	Plate	Name
*10001		Arm with 771D and 10008
8582	421	" Dowel Pin (2)
118E	1797	" Screw (3)
10002	417	" Shaft (horizontal)
18820	1784	" " Gear with 453c.
2117	421	" " " Pin
453c	423	" " " Set Screw
144D	1797	" " Screw
10005	417	" " (upright)
18821	1784	" " Gear with 453c
2117	421	" " " " Pin
453c	423	" " Set Screw
*10008		" Side Plate
771D	1797	" " " Thumb Screw
10010	4787	Balance Wheel, 2 ³ / ₄ in. pulley, with
		two 448c
448c	423	Balance Wheel Set Screw
*10015		Bed
10016	417	" Plate
10025		Bed Plate complete, Nos. 10016,
		10018, 10024, 10132, 10134, two each
		10135, 10136 and three 405E
10018	416	Bed Plate Button with 240D and 664D
405E	423	" " Screw
10020	416	" " Clamp Guide Slide with
	N. S. S. P.	1827
10021	416	Bed Plate Clamp Guide Slide Guide
399F	423	
1007	101	Screw
1827	421	Bed Plate Clamp Guide Slide Roller
10000	110	and Stud Bed Plate Clamp Guide Slide Spring
10023 10022	416 421	Bed Plate Clamp Guide Shde Spring
10022	421	Stop Stud
10024	416	Bed Plate Clamp Guide complete,
10024	410	Nos. 10020, 10022, 10023, two 10021
		and four 399F

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No.	Plate	Name
389F	423	Bed Plate Screw (4)
10154	419	Clamp Arm (lower, left)
10153	419	" " (lower, right)
10156	419	" " (lower) Front Guide
		(left)
10155	419	Clamp Arm (lower) Front Guide
		(right)
10157	421	Clamp' Arm (lower) Front Guide
		Dowel Pin
402D	423	Clamp Arm (lower) Front Guide
		Screw
10159	419	Clamp Arm (lower) Rear Guide
		(left)
10161	423	Clamp Arm (lower) Rear Guide
		(left) Rivet
10158	419	Clamp Arm (lower) Rear Guide
		(right)
10160	421	Clamp Arm (lower) Rear Guide
		(right) Rivet
10163	419	Clamp Arm (upper, left) with 10165
10162	419	" " (upper, right) with 10165
10164	419	" " (upper) Adjusting Slide
247F	423	" " " " "
		Screw
10165	421	Clamp Arm (upper) Adjusting Slide
		Steady Pin
10170	419	Clamp Arm (upper) Connecting Yoke
10171	419	" " " " "
		Link with two 220D
220D	423	Clamp Arm (upper) Connecting Yoke
		Link Screw
10172	419	Clamp Arm (upper) Hinge
10173	423	" " " Pin
176D	423	" " Screw
10195	4792	""" " Spring
10174	419	Spreader
10175 99E	418 423	Lever
99E 10176	423	Hinge Screw
10176 105D	419	Link
105D	423	Hinge Screw
10167	419	" Check (left)
10166	419	" " (right)
10157	421	" " Hinge Pin
10177	419	" Crank Shaft
10179	419	" " " Bracket (left)
10178	419	" • " " " (right)
397E	423	""" " Screw
		(large)

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No.	Plate	Name
223e	423	Clamp Crank Shaft Bracket Screw
		(small)
10180	419	Clamp Crank Shaft Lever
10181	423	" " " " Pin
10182	419	" Guide Pin
10183	419	"""" Lifter
103D	423	" " " Hinge Screw .
10184	419	" " " " Spring
233d	423	" " " " " Screw
10157	421	"""" Stop Pin
10185	419	" " " Post
10186	4787	" Plate
10187	423	" Thread Catch
240D	423	" " " Screw
10188	4787	Clamp complete, Nos. 99E, 103D, 105D,
		109D, 233D, 240D, 10153 to 10156,
		10158, 10159, 10162, 10163, 10166,
		10167, 10170, 10171, 10174 to 10187,
		two each 176D, 223E, 247F, 397E,
		402D, 10160, 10161, 10164, 10172,
		10173, 10195 and five 10157
10026	4787	Face Plate
176D	423	" " Screw (3)
10152	421	" " Thread Guide
10028	417	Feed Driving Bell Crank Lever with
400-0		1805
2D	416	Feed Driving Bell Crank Lever Hinge
		Screw
1805	421	Feed Driving Bell Crank Lever Rol-
2000		ler and Stud
10031	418	Feed Hand Ratchet Lever
10032	416	" " " Handle .
52c	1797	" " " Hinge
010	1101	Screw
18790	4792	Feed Hand Ratchet Pawl with 18791
10034	421	" " " " Hinge Stud
5569	416	" " " Spring
18791	4791	" " " " Hook,
10101	1101	for 18790
10035	421	Feed Hand Ratchet Pawl Spring
10000		Hook, for Bed
10036	418	Feed Hand Ratchet complete, Nos.
		10031, 10032, 10034 and 18790
10038	417	Feed and Looper Cam with two 445c
445c	423	" " " Set Screw
10041	416	" Regulator (2)
176D	423	" " Screw (2)
10040	418	" Shipper Lever with 1814
71D	1797	" " " Hinge Screw
1814	421	" " Roller and Stud

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No.	Plate	Name
10043		Feed Wheel with 10064, 10065, 10080,
		two each 401E and 756E, for § in.
		buttonhole
10045		Feed Wheel with 10066, 10067, 10081,
		two each 401E and 756E, for ½ in.
		buttonhole
10047	417	Feed Wheel with 10068, 10069, 10082,
		two each 401E and 756E, for $\frac{9}{16}$ in.
		buttonhole
10049		Feed Wheel with 10070, 10071, 10083,
		two each 401E and 756E, for § in.
		buttonhole
10051		Feed Wheel with 10072, 10073, 10084,
		two each 401E and 756E, for $\frac{11}{16}$ in.
		buttonhole
10053		Feed Wheel with 756E, 10074, 10075,
		10085 and three 401E, for 3 in.
		buttonhole
10055		Feed Wheel with 10076, 10077, 10086,
		two each 401E and 756E, for 3 in.
		buttonhole
10057		Feed Wheel with 10078, 10079, 10087,
		two each 401E and 756E, for 1 in.
		buttonhole
10059	416	Feed Wheel Brake Dog with 10060
5569	416	""""Spring
10035	421	HOOK
10060	421	Stuu
10064		Cam Groove Protector,
10005		[§] in. (inside), for 10043
10065	19.00	Feed Wheel Cam Groove Protector,
10066		§ in. (outside), for 10043
10000		Feed Wheel Cam Groove Protector,
10067		1 in. (inside), for 10045
10001		Feed Wheel Cam Groove Protector, <u>1</u> in. (outside), for 10045
10068	416	Feed Wheel Cam Groove Protector,
10000	410	$\frac{9}{16}$ in. (inside), for 10047
10069	416	Feed Wheel Cam Groove Protector,
20000	110	$\frac{9}{16}$ in. (outside), for 10047
10070		Feed Wheel Cam Groove Protector,
20010		§ in. (inside), for 10049
10071		Feed Wheel Cam Groove Protector,
		§ in. (outside), for 10049
10072		Feeed Wheel Cam Groove Protector,
		$\frac{11}{16}$ in. (inside), for 10051
10073		Feed Wheel Cam Groove Protector,
		$\frac{11}{16}$ in. (outside), for 10051
10074		Feed Wheel Cam Groove Protector,
		<pre> in. (inside), for 10053</pre>

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No.	Plate	Name
10075		Feed Wheel Cam Groove Protector,
		3 in. (outside), for 10053
10076		Feed Wheel Cam Groove Protector,
		<pre>% in. (inside), for 10055</pre>
10077		Feed Wheel Cam Groove Protector,
100.11		<pre>3 in. (outside), for 10055</pre>
10078		Feed Wheel Cam Groove Protector,
20010		1 in. (inside), for 10057
10079		Feed Wheel Cam Groove Protector,
10010		1 in. (outside), for 10057
401E	423	Feed Wheel Cam Groove Protector
401E	440	Screw (long)
TECT	4701	Feed Wheel Cam Groove Protector
756e	4791	Screw (short)
10500	4000	Feed Wheel Driving Lever with 129E
18563	4787	" " " Adjusting
129E	4791	
		Screw Division Leven Dieck
10063	416	Feed Wheel Driving Lever Block
357f	1797	Au-
		justing Screw
1520e	421	Feed Wheel Driving Lever Block
		Adjusting Screw Nut
8734	416	Feed Wheel Driving Lever Spring
10061	4792	" " " " " Pin
429c	1797	" " " Supporting
		Screw
1513e	423	Feed Wheel Driving Lever Support-
		ing Screw Nut
10029	416	Feed Wheel Friction Block
10030	416	" " " Spring
430c	1797	" " " Ad-
		justing Screw
1520E	421	Feed Wheel Friction Block Spring
		Adjusting Screw Nut
10080		Feed Wheel Latch, § in., for 10043
10081		" " $\frac{1}{2}$ in., for 10045
10082	416	• " " " ⁹ 16 in., for 10047
10083		" " § in., for 10049
10084		" " " $\frac{11}{16}$ in., for 10051
10085		" " ¶ in., for 10053
10086	·	" " " " j in., for 10055
10087		" " " 1 in., for 10057
10118	421	
10119	421	" (short)
10121	416	" Carrier with 1824
10122	418	" " Bracket
1301		" " " Screw
10123	416	" " Crank
7958	4791	" " " Pin
2091	* 423	" " " Set Screw
		the second s

No.	Plate	Name
10125	421	Looper Carrier Needle Guard
233d	423	" " " " Screw
2077	4791	" " Pin
10127	4787	" " Pitman
378c	1797	"""" Hinge Screw (2)
1520e	421	" " " " Nut
		(2)
1824	421	Looper Carrier Roller and Stud
10130	416	" " Shaft
10129	417	" Driving Bell Crank with 1807
2D	416	" " " " Hinge Screw
1807	421	" " " Roller and
		Stud
224F	423	Looper Screw (2)
10088	4787	Needle Bar
10089	4787	Needle Bar complete, Nos. 10088,
		10096, 10108 and 10110
10091	416	Needle Bar Connecting Link with
		two 390c
390c	423	Needle Bar Connecting Link Adjust-
		ing Screw
29c	1797	Needle Bar Connecting Link Hinge
		Screw
7548		Needle Bar Connecting Stud
7448	416	""""""7548
		with 155c
155c	4791	Needle Bar Connecting Stud Set
		Screw
10557	4787	Needle Bar Frame
10099	4787	" " Bell Crank with
		1813
1813	421	Needle Bar Frame Bell Crank Rol-
		ler and Stud
307c	1797	Needle Bar Frame Bell Crank Screw
		Center (2)
1513E	423	Needle Bar Frame Bell Crank Screw
		Center Nut (2)
10101	416	Needle Bar Frame Cam with two
		445c
445c	423	Needle Bar Frame Cam Set Screw
10103	4787	" " Connecting Rod
200	100	with 390c
390c	423	Needle Bar Frame Connecting Rod
10104	401	Adjusting Screw
10104	421	Needle Bar Frame Connecting Rod
1470	1707	Ball
147c	1797	Needle Bar Frame Connecting Rod
37E	1707	Ball Screw
SIE	1797	Needle Bar Frame Regulating Screw
		Stud

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No.	Plate	Name
1514c	423	Needle Bar Frame Regulating Screw
		Stud Nut
307c	1797	Needle Bar Frame Screw Center
		(lower)
306c	1797	Needle Bar Frame Screw Center
		(upper)
1513E	423	Needle Bar Frame Screw Center
		Nut (2)
18876		Needle Bar Packing Cord (2)
290e	1797	" " Screw Bushing (2)
10093	416	" " Thread Take-up with
		10114
10094	421	Needle Bar Thread Take-up Roller
10095	421	
		Cap
233d	423	Needle Bar Thread Take-up Roller
		Cap Screw
10114	421	Needle Bar Thread Take-up Roller
		Pin
209F	423	Needle Bar Thread Take-up Set
		Screw
10096	416	Needle Bar Thread Take-up com-
		plete, Nos. 209F, 233D and 10093
		to 10095
10105	421	Needle Clamp
10106	421	" " Disc
10107	421	" " " Spring
93н	423	" " " Screw
10108	421	" " Gib
209F	423	" " Set Screw
10109	421	" " Thread Guide
665D	1797	" " " " Screw
10110	421	Needle Clamp complete, Nos. 93H,
		209F, 665D, 10105, 10107, 10109 and
		two 10106
10134	416	Spreader (left) with 99c and 10136 " " Stop Screw
664D	4791	Stop Screw
10132	416	(light) with 550 and 10150
2400	423	Stop Screw
99c	423	Timge Screw
10135	421	opring
10136	421	1100K
2102 1560c	416	Tension (under thread) Disc (2) """ Regulating
19000	421	" " " Regulating Thumb Nut
50021D		Tension (under thread) Screw Stud
10148	421	" " " Spring
10148	421 421	" " " Thread Guide
10145	4787	" (upper thread) and Spool
10144	1101	Bracket
		Drachet

No.	Plate	Name
10146		Tension (upper thread) and Spool
		Bracket complete, Nos. 415D, 488D,
		1560c, 2103, 8039, 10111, 10112,
		10144, 10145 and two 2102
159D	423	Tension (upper thread) and Spool
0100	110	Bracket Screw (2)
2102	416	Tension (upper thread) Disc
1560c	421	" " Regulating Thumb Nut
2103	401	
2105 415D	421 1797	Tension (upper thread) Spring " " Stud
10145	421	" " " Thread Guide
10145	416	Thread (under) Cord Guide
333D	423	" " " Screw .
10147	4787	" " Spool Bracket
159D	423	""""Screw
488D	419	" " " Spindle, $3\frac{1}{2}$ in.
		long
487D	419	Thread (under) Spool Spindle, 4 in.
•		long
10111	421	Thread (under) Spool Spindle Inside
		Cone (2)
10112	421	Thread (under) Spool Spindle Inside
		Cone Spring (2)
8064		Thread (under) Spool Spindle Out-
		side Cone
8039	416	Thread (under) Spool Spindle Out-
	100	side Cone 8064 with 759F (2)
759F	423	Thread (under) Spool Spindle Out-
10149	416	side Cone Thumb Screw Thread (under) Take-up Spring
10145	410	" " Thread Guide
10137	416	" (upper) Nipper Arm
77D	1797	" " " Hinge
		Screw
1821	421	Thread (upper) Nipper Arm Roller
	Je.	and Stud
10139	418	Thread (upper) Nipper Cam with
		435c
3012	421	Thread (upper) Nipper Cam Pin
435c	1797	" " " Set
		Screw
8800	421	Thread (upper) Nipper Disc (2)
1645E	1797	" " " Regu-
1545-	400	lating Thumb Nut
1547D	423	Thread (upper) Nipper Disc Regu-
1153c	1797	lating Thumb Nut Lock Nut
11990	1191	Thread (upper) Nipper Disc Screw Stud
		Stud

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No.	Plate	Name
1547D	423	Thread (upper) Nipper Disc Screw
		Stud Nut
10140	416	Thread (upper) Nipper Lever
49F	1797	" " " Screw
10141	421	" " " Spring
10142	416	" " " Link
488D	419	" " Spool Spindle, 31 in.
		long
10111	421	Thread (upper) Spool Spindle Inside
		Cone
10112	421	Thread (upper) Spool Spindle Inside
		Cone Spring
8064		Thread (upper) Spool Spindle Out-
		side Cone
8039	416	Thread (upper) Spool Spindle Out-
		side Cone 8064 with 759F
759F	423	Thread (upper) Spool Spindle Out-
		side Cone Thumb Screw
10151	416	Thread (upper) Take-up Spring
236f	423	. " " " Screw

LIST OF PARTS COMPLETE

FOR

MACHINE No. 23-3

HAS AUTOMATIC STOP

For Leather

Makes Buttonholes 3 to 11 inches long

No.	Plate	Name
*10001		Arm with 771D and 10008
8582	421	" Dowel Pin (2)
118E	1797	" Screw (3)
10002	417	" Shaft (horizontal)
18820	1784	" " Gear with 453c
2117	421	""" " Pin
453c	423	" " " Set Screw
144D	1797	" " Screw
10005	417	" " (upright)
18821	1784	" " Gear with 453c
2117	421	""" " " Pin
453c	423	" " " Set Screw
*10008		" Side Plate
771D	1797	" " " Thumb Screw
10217	418	Barring Lever
10218	420	" " Cap
176D	423	" " " Screw (2)
10219	420	" " Clutch
217f	423	" " " Adjusting Screw
		(2)
10220	420	Barring Lever Clutch Lever
100D	423	" " " " Hinge
		Screw
10222	420	Barring Lever Clutch Lever Yielding
		Connection with 10251
91f	423	Barring Lever Clutch Lever Yielding
		Connection Guide Screw
106D	423	Barring Lever Clutch Lever Yielding
		Connection Hinge Screw
10223	423	Barring Lever Clutch Lever Yielding
		Connection Spring
10251	423	Barring Lever Clutch Lever Yielding
		Connection Spring Hook
233d	423	Barring Lever Clutch Lever Yielding
		Connection Spring Screw

No.	Plate	Name
*10225		Bed
10016	417	" Plate
10025		Bed Plate complete, Nos. 10016,
		10018, 10024, 10132, 10134, two each
		10135, 10136 and three 405E
10018	416	Bed Plate Button with 240D and 664D
405 E	423	" " " Screw
10020	416	" " Clamp Guide Slide with
		1827
10021	416	Bed Plate Clamp Guide Slide Guide
399F	423	
		Screw
1827	421	Bed Plate Clamp Guide Slide Roller
		and Stud
10023	416	Bed Plate Clamp Guide Slide Spring
10022	421	
10004	14.0	Stud
10024	416	Bed Plate Clamp Guide complete,
		Nos. 10020, 10022, 10023, two 10021
		and four 399F
389F	423	Bed Plate Screw (4)
10154	419	Clamp Arm (lower, left)
10153	419	(lower, light)
10156	419	(IONOL) ITONO GANAG
10155	110	(left) Clamp Arm (lower) Front Guide
10155	419	(right)
10157	421	Clamp Arm (lower) Front Guide
10191	421	Dowel Pin
402D	423	Clamp Arm (lower) Front Guide
1020	120	Screw
10159	419	Clamp Arm (lower) Rear Guide
10100	110	(left)
10161	423	Clamp Arm (lower) Rear Guide
		(left) Rivet
10158	419	Clamp Arm (lower) Rear Guide
		(right)
10160	421	Clamp Arm (lower) Rear Guide
		(right) Rivet
10163	419	Clamp Arm (upper, left) with 10165
10162	419	" " (upper, right) with 10165
10164	419	" " (upper) Adjusting Slide
247F	423	
		Screw
10165	421	Clamp Arm (upper) Adjusting Slide
		Steady Pin
10170	419	Clamp Arm (upper) Connecting Yoke
10171	419	Link with two 220p
		Link with two 420D

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No.	Plate	Name
220D	• 423	Clamp Arm (upper) Connecting Yoke
		Link Screw
10172	419	Clamp Arm (upper) Hinge
10173	423	" " " Pin
176D	423	" " Screw
10195	4792	" " Spring
10174	419	" " Spreader
10175	418	" " " Lever
99e	423	" " " Hinge Screw
10176	419	" " " Link
105D	423	" " " Hinge Screw
109D	423	" " Screw
10167	419	" Check (left)
10166	419	" " (right)
10157	421	" " Hinge Pin
10177	419	" Crank Shaft
10179	419	" " " Bracket (left)
10178	419	" " " " (right)
397E	423	" " " Screw(large)
223E	423	" " " " " (small)
10180	419	" ." " Lever
10181	423	" " " Pin
10182	419	" Guide Pin
10183	419	""""Lifter
103D	423	ninge Screw.
10184	419	Spring
233D	423	Screw
10157 10185	421	Stop Pin
10185	419	rost
10180	4787 423	Plate
240D	423	" Thread Catch
10188	4787	DUIEW
10100	4101.	Clamp complete, Nos. 99E, 103D, 105D, 109D, 233D, 240D, 10153 to
		,,,,,,
		10156, 10158, 10159, 10162, 10163, 10166, 10167, 10170, 10171, 10174
		to 10187, two each 176D, 223E, 247F,
		397E, 402D, 10160, 10161, 10164,
		10172, 10173, 10195 and five 10157
10229	417	Driving and Stop Motion Balance
10220	TI	Wheel with two 445c
1150	100	
445c	423	Driving and Stop Motion Balance
10000		Wheel Set Screw
10230	418	Driving and Stop Motion Connecting
		Rod
10232		Driving and Stop Motion Connecting
		Rod 10230 with 10231
10231	420	Driving and Stop Motion Connecting
		Rod Head

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No.	Plate	Name
38d	1797	Driving and Stop Motion Connecting
		Rod Head Hinge Screw
10233	420	Driving and Stop Motion Connecting
		Rod Link
570	1797	Driving and Stop Motion Connecting
		Rod Link Hinge Screw
10235	417	Driving and Stop Motion Friction
10990	100	Pulley with 10236
10236	420	Driving and Stop Motion Friction
10238	417	Pulley Center Bearing Driving and Stop Motion Friction
10200	411	Pulley Washer (paper)
10239	417	Driving and Stop Motion Lever with
10200		10556
124F	1797	Driving and Stop Motion Lever Ad-
		justing Screw (2)
1518E	423	Driving and Stop Motion Lever Ad-
		justing Screw Nut (2)
10240	417	Driving and Stop Motion Lever
		Bracket
355D	1797	Driving and Stop Motion Lever
		Bracket Screw (2)
9263	423	Driving and Stop Motion Lever
10941	1702	Bracket Screw Washer (2) Driving and Stop Motion Lever Fric-
10241	4793	tion Pad (leather)
401E	423	Driving and Stop Motion Lever Fric-
TOTH	120	tion Pad Screw (4)
150D	1797	Driving and Stop Motion Lever
		Screw
10243	420	Driving and Stop Motion Lever
		Screw Washer
10242	420	Driving and Stop Motion Lever
		Spring
10556	4792	Driving and Stop Motion Lever
159D	423	Spring Pin
199D	445	Driving and Stop Motion Lever Spring Screw
6312	423	Driving and Stop Motion Lever
0012	120	Spring Screw Washer
10245	420	Driving and Stop Motion Ratchet
		Lever with 1823 and 10251
196F	1797	Driving and Stop Motion Ratchet
		Lever Adjusting Screw
63D	1797	Driving and Stop Motion Ratchet
		Lever Hinge Screw
10247	420	Driving and Stop Motion Ratchet
100-	100	Lever Pawl with 10248
100D	423	Driving and Stop Motion Ratchet Lever Pawl Hinge Screw
		Lever Fawi finge Screw

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No.	Plate	Name
10248	423	Driving and Stop Motion Ratchet
		Lever Pawl Pin
10249	420	Driving and Stop Motion Ratchet Lever Pawl Spring
236F	423	Driving and Stop Motion Ratchet
2001	120	Lever Pawl Spring Screw
1823	423	Driving and Stop Motion Ratchet
1010	120	Lever Roller and Stud
5569	416	Driving and Stop Motion Ratchet
		Lever Spring
10257	423	Driving and Stop Motion Ratchet
		Lever Spring Hook
10252	418	Driving and Stop Motion Starting
		Lever
52c	1797	Driving and Stop Motion Starting
		Lever Hinge Screw
10254	420	Driving and Stop Motion Tripping
		Lever with two 10257
10255	420	Driving and Stop Motion Tripping
		Lever Catch
106D	423	Driving and Stop Motion Tripping
		Lever Catch Hinge Screw
10223	423	Driving and Stop Motion Tripping
		Lever Catch Spring
233D	423	Driving and Stop Motion Tripping
		Lever Catch Spring Screw
77D	1797	Driving and Stop Motion Tripping
10050	100	Lever Hinge Screw
10256	420	Driving and Stop Motion Tripping
10257	423	Lever Spring
10257	423	Driving and Stop Motion Tripping
10026	4787	Lever Spring Pin
10026 176D	423	Face Plate Screw (3)
10152	423	" " Thread Guide
10028	417	Feed Driving Bell Crank Lever with
10010		1805
2D	416	Feed Driving Bell Crank Lever
		Hinge Screw
1805	421	Feed Driving Bell Crank Roller and
		Stud
10261	4792	Feed Hand Ratchet Lever
10262	4792	" " " Handle .
52c	1797	""""Hinge
		Screw
18877		Feed Hand Ratchet Pawl with 18791
10034	421	" " " Hinge Stud
5569	416	" " " " Spring
18791	4791	HOOK,
		for 18877

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No.	Plate	Name
10035		
10025	421	Feed Hand Ratchet Pawl Spring
10070		Hook, for Bed
18878		Feed Hand Ratchet complete, Nos.
10000		10034, 10261, 10262 and 18877
10298		Feed and Looper Cam with two 445c
445c	423	Det Derew
10041	416	Regulator (2)
176D	423	Screw (2)
10040	418	Shipper Lever with 1814
71D	1797	ninge Screw
1814	421	Roher and Stud
10901		" Wheel with 207c, 10064, 10065,
		10080, 10895, two each 401E and
		756E, for § in. buttonhole
10902		Feed Wheel with 207c, 10066, 10067,
		10081, 10895, two each 401E and .
		756E, for ½ in. buttonhole
10903		Feed Wheel with 207c, 10068, 10069,
		10082, 10895, two each 401E and
		756E, for $\frac{9}{16}$ in. buttonhole
10904		Feed Wheel with 207c, 10070, 10071,
10004		10083, 10895, two each 401E and
		756E, for § in. buttonhole
10905		Feed Wheel with 207c, 10072, 10073,
10303		10084, 10895, two each 401E and
		756E, for $\frac{11}{16}$ in. buttonhole
10906		Feed Wheel with 207c, 756E, 10074,
10300		10075, 10085, 10895 and three 401E,
		for $\frac{3}{4}$ in. buttonhole
10007		
10907		Feed Wheel with 207c, 10076, 10077,
		10086, 10895, two each 401E and
		756E, for $\frac{2}{5}$ in. buttonhole
10908		Feed Wheel with 207c, 10078, 10079,
		10087, 10895, two each 401E and
		756E, for 1 in. buttonhole
10059	416	Feed Wheel Brake Dog with 10060
5569	416	" " " Spring
10035	421	" " " " Hook
10060	421	" " " 、 " Stud
10064		Feed Wheel Cam Groove Protector,
		§ in. (inside), for 10901
10065		Feed Wheel Cam Groove Protector,
		<pre>§ in. (outside), for 10901</pre>
10066		Feed Wheel Cam Groove Protector,
		1/2 in. (inside), for 10902
10067		Feed Wheel Cam Groove Protector,
		1/2 in. (outside), for 10902
10068	416	Feed Wheel Cam Groove Protector,
		$\frac{9}{16}$ in. (inside), for 10903

No.	Plate	Name
10069	416	Feed Wheel Cam Groove Protector,
		$\frac{9}{16}$ in. (outside), for 10903
10070		Feed Wheel Cam Groove Protector,
		§ in. (inside), for 10904
10071		Feed Wheel Cam Groove Protector,
		§ in. (outside), for 10904
10072		Feed Wheel Cam Groove Protector,
		$\frac{11}{16}$ in. (inside), for 10905
10073		Feed Wheel Cam Groove Protector,
		$\frac{11}{16}$ in. (outside), for 10905
10074		Feed Wheel Cam Groove Protector,
		<pre> § in. (inside), for 10906</pre>
10075		Feed Wheel Cam Groove Protector,
		³ / ₄ in. (outside), for 10906
10076		Feed Wheel Cam Groove Protector,
	4. 35	7 § in. (inside), for 10907
10077		Feed Wheel Cam Groove Protector,
		$\frac{7}{5}$ in. (outside), for 10907
10078		Feed Wheel Cam Groove Protector,
		1 in. (inside), for 10908
10079		Feed Wheel Cam Groove Protector,
		1 in. (outside), for 10908
401E	423	Feed Wheel Cam Groove Protector
		Screw (long)
756e	4791	Feed Wheel Cam Groove Protector
		Screw (short)
18563	4787	Feed Wheel Driving Lever with 129E
129E	4791	" " " Adjusting
		Screw
10063	416	Feed Wheel Driving Lever Block .
357F	1797 -	
		justing Screw
1520 E	421	Feed Wheel Driving Lever Block
		Adjusting Screw Nut
8734	416	Feed Wheel Driving Lever Spring
10061	4792	1 111
429c	1797	Supporting
		Screw
1513E	423	Feed Wheel Driving Lever Support-
	100	ing Screw Nut
10296	420	Feed Wheel Friction Block
10030 430c	416	" " " Spring " " " Ad-
4300	1797	
1500	104	justing Screw
1520E	421	Feed Wheel Friction Block Spring
10080		Adjusting Screw Nut
10080		Feed Wheel Latch, § in., for 10901
10081	416	" " <u>1</u> in., for 10902 " " <u>1</u> in., for 10903
10002	410	16 11., 101. 10903

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No.	Plate	Name
10083		Feed Wheel Latch, § in., for 10904
10084		" " " <u>11</u> in., for 10905
10085		" " ? in., for 10906
10086		" " ; in., for 10907
10087		" " " 1 in., for 10908
10895	4793	" " Tripping Point
207c	4791	" " " Screw
10118	421	Looper (long)
10119	421	" (short)
10121	416	" Carrier with 1824
10122	418	" " Bracket
130D	1797	" " " Screw
10123	416	" " Crank
7958	4791	" " " Pin
209F	423	" " Set Screw
10125	421	" " Needle Guard
233D	423	" " " Screw
2077	4791	" " Pin
10127	4787	" " Pitman
378c	1797	" " " Hinge Screw (2)
1520 E	421	" " " " " Nut
		(2)
1824	421	Looper Carrier Roller and Stud
10130	416	" " Shaft
10129	417	" Driving Bell Crank with 1807
2D	416	" " " Hinge Screw
1807	421	" " " Roller and
		Stud
224F	423	Looper Screw (2)
10088	4787	Needle Bar
10089	4787	Needle Bar complete, Nos. 10088,
		10096, 10108 and 10110
10091	416	Needle Bar Connecting Link with
		two 390c
390c	423	Needle Bar Connecting Link Adjust-
		ing Screw
29c	1797	Needle Bar Connecting Link Hinge
		Screw
7548		Needle Bar Connecting Stud
7448	416	" " " 7548
		with 155c
155c	4791	Needle Bar Connecting Stud Set
		Screw
10557	4787	Needle Bar Frame
10099	4787	" " Bell Crank with
		1813
1813	421	Needle Bar Frame Bell Crank Roller
	-	and Stud
307c	1797	Needle Bar Frame Bell Crank Screw
		Center (2)

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No.	Plate	Name
1513E	423	Needle Bar Frame Bell Crank Screw
		Center Nut (2)
10101	416	Needle Bar Frame Cam with two
		445c
· 445c	423	Needle Bar Frame Cam Set Screw
10103	4787	" " Connecting Rod
10100	1.01	with 390c
390c	423	Needle Bar Frame Connecting Rod
0000	1=0	Adjusting Screw
10104	421	Needle Bar Frame Connecting Rod
10101	1-1	Ball
147c	1797	Needle Bar Frame Connecting Rod
1110	1101	Ball Screw
37E	1797	Needle Bar Frame Regulating Screw
OIL	1101	Stud
1514c	423	Needle Bar Frame Regulating Screw
10140	420	Stud Nut
307c	1797	Needle Bar Frame Screw Center
3010	1101	(lower)
306c	1797	Needle Bar Frame Screw Center
3000	1191	
1513E	423	(upper) Needle Bar Frame Screw Center
1919F	445	
18876		Nut (2)
18876 290E	1707	Needle Bar Packing Cord (2)
10093	1797 416	" " Screw Bushing (2) " " Thread Take-up with
10035	410	Inteau Take-up with
10094	421	10114 Needle Bar Thread Take-up Roller
10094	421	" " " " " "
10035	441	Can
233D	423	Cap Needle Bar Thread Take-up Roller
2000	440	
10114	421	Cap Screw Needle Bar Thread Take-up Roller
10114	441	Pin
209F	423	Needle Bar Thread Take-up Set
2001	120	Screw
10096	416	Needle Bar Thread Take-up com-
10000	110	plete, Nos. 209F, 233D and 10093 to
		10095
10105	421	Needle Clamp
10105	421	" " Disc
10107	421	" " " Spring
93H	423	" " " " Screw
10108	421	" " Gib
209F	423	" " Set Screw
10109	421	" " Thread Guide
665D	1797	" " " Screw
10110	421	Needle Clamp complete, Nos. 93H,
20220	1-1	209F, 665D, 10105, 10107, 10109 and
		two 10106

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No.	Plate	Name
10134	416	Spreader (left) with 99c and 10136
664D	4791	" " Stop Screw
10132	416	" (right) with 99c and 10136
240p	423	" " Stop Screw
99c	423	" Hinge Screw
10135	421	" Spring
10136	421	" " Hook
2102	416	Tension (under thread) Disc (2)
1560c	421	" " " Regulating
10000	1.1	Thumb Nut
50021D		Tension (under thread) Screw Stud
10148	421	" " " Spring
10145	421	" " " Thread Guide
10145	4787	" (upper thread) and Spool
10144	4101	Bracket
10146		Tension (upper thread) and Spool
10140		Bracket complete, Nos. 415D, 488D,
		1560c, 2103, 8039, 10111, 10112,
		$10144, 10145 \text{ and two } 2102 \dots$
159D	423	Tension (upper thread) and Spool
199D	440	Bracket Screw (2)
2102	416	Tension (upper thread) Disc
1560c	410	" " " Regulating
19000	441	itegulating
2103	421	Thumb Nut Tension (upper thread) Spring
415D	1797	" " Stud
415D 10145	421	" " " Thread Guide
10145	416	Thread (under) Cord Guide
333D	410	" " " " Screw
10147	4787	" " Spool Bracket
10147 159D	4101	" " " " Screw (2)
488D	419	" " " Spindle, 3½ in.
400D	415	long
487D	419	Thread (under) Spool Spindle, 4 in.
TOTD	110	long
10111	421	Thread (under) Spool Spindle Inside
TOTTT	141	Cone (2)
10112	421	Thread (under) Spool Spindle Inside
10112	11	Cone Spring (2)
8064		Thread (under) Spool Spindle Out-
0001		side Cone
8039	416	Thread (under) Spool Spindle Out-
0000	110	side Cone 8064 with 759F (2)
759F	423	Thread (under) Spool Spindle Out-
1001	140	side Cone Thumb Screw
10149	416	Thread (under) Take-up Spring
10145	421	" " Thread Guide
10137	416	" (upper) Nipper Arm
77D	1797	" " " " Hinge
		Screw

No.	Plate	Name
1821	421	Thread (upper) Nipper Arm Roller
		and Stud
10139	418	Thread (upper) Nipper Cam with
		435c
3012	421	Thread (upper) Nipper Cam Pin
435c	1797	" ." " " Set
		Screw
8800	421	Thread (upper) Nipper Disc (2)
1645e	1797	" " " Regulat-
		ing Thumb Nut
1547d	423	Thread (upper) Nipper Disc Regu-
		lating Thumb Nut Lock Nut
1153c	1797	Thread (upper) Nipper Disc Screw
		Stud
1547D	423	Thread (upper) Nipper Disc Screw
		Stud Nut
10140		Thread (upper) Nipper Lever
49F	1797	" " " Screw
10141	421	" " " Spring
	416	" " " Link
488D	419	" " Spool Spindle, 3½ in.
10111	401	long
10111	421	Thread (upper) Spool Spindle Inside
10112	421	Cone Thread (upper) Spool Spindle Inside
10112	121	Cone Spring
8064		
0004		Thread (upper) Spool Spindle Out- side Cone
8039	416	Thread (upper) Spool Spindle Out-
0000	410	side Cone 8064 with 759F
759F	423	Thread (upper) Spool Spindle Out-
		side Cone Thumb Screw
10151	416	Thread (upper) Take-up Spring
236F	1.1.1	" " " " Screw
		, .

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LIST OF PARTS COMPLETE

FOR

MACHINE No. 23-4

HAS STRAIGHT BARRING ATTACHMENT AND AUTOMATIC STOP

For Leather

Makes Buttonholes 3 to 11 inches long

No.	Plate	Name
*10001		Arm with 771D and 10008
8582	421	" Dowel Pin (2)
118E	1797	" Screw (3)
10002	417	" Shaft (horizontal)
18820	1784	" " Gear with 453c
2117	421	""" " Pin
453c	423	" " " Set Screw
144D	1797	" " Screw
10005	417	" " (upright)
18821	1784	" " Gear with 453c
2117	421	""" " Pin
453c	423	" " " Set Screw
*10008		" Side Plate
771D	1797	" " " Thumb Screw
10217	418	Barring Lever
10218	420	" " Cap
176D	423	" " " Screw
10219	420	" " Clutch
$217_{\rm F}$	423	" " " Adjusting Screw
		(2)
10220	420	Barring Lever Clutch Lever
100D	423	""""Hinge
		Screw
10222	420	Barring Lever Clutch Lever Yielding
		Connection with 10251
91F	423	Barring Lever Clutch Lever Yielding
		Connection Guide Screw
106D	423	Barring Lever Clutch Lever Yielding
		Connection Hinge Screw
10223	423	Barring Lever Clutch Lever Yielding
		Connection Spring
10251	423	Barring Lever Clutch Lever Yielding
		Connection Spring Hook

No.	Plate	Name
233d	423	Barring Lever Clutch Lever Yielding
		Connection Spring Screw
*10225		Bed
10301	4788	Flate
10449		10301 WILL 10309, 10306
10000		and three 405E
10303		Bed Plate complete, Nos. 10024 and
10305	416	10449Bed Plate Button
405E	423	" " Screw
10306	418	" " " Slide
10307	418	" " " " Connection
		with 10136
10309	421	Bed Plate Button Slide Connection
		Spring
10136	421	Bed Plate Button Slide Connection
		Spring Hook (2)
214d	1797	Bed Plate Button Slide Connection
		Stop Screw
10020	416	Bed Plate Clamp Guide Slide with
		1827
10021	416	Bed Plate Clamp Guide Slide Guide
. 399F	423	
1007	104	Screw
1827	421	Bed Plate Clamp Guide Slide Roller
10023	416	and Stud
10023	416	Bed Plate Clamp Guide Slide Spring
10022	421	Stop Stud
10024	416	Bed Plate Clamp Guide complete,
10021	110	Nos. 10020, 10022, 10023, two 10021
		and four 399F
389F	423	Bed Plate Screw (4)
10154	419	Clamp Arm (lower, left)
10153	419	" " (lower, right)
10156	419	" " (lower) Front Guide
		(left)
10155	419	Clamp Arm (lower) Front Guide
		(right)
10157	421	Clamp Arm (lower) Front Guide
		Dowel Pin
402D	423	Clamp Arm (lower) Front Guide
10150	110	Screw
10159	419	Clamp Arm (lower) Rear Guide
10161	423	(left) Clamp Arm (lower) Rear Guide
TOTOT	145	(left) Rivet

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No.	Plate	Name
10158	419	Clamp Arm (lower) Rear Guide
		(right)
10160	421	Clamp Arm (lower) Rear Guide
		(right) Rivet
10109	110	
10163	419	Clamp Arm (upper, left) with 10165
10162	419	(upper, right) with 10165
10164	419	" (upper) Adjusting Slide
247F	423	
		Screw
10165	421	Clamp Arm (upper) Adjusting Slide
		Steady Pin
10170	419	Clamp Arm (upper) Connecting Yoke
10171	419	
		Link with two 220D
220D	423	Clamp Arm (upper) Connecting Yoke
		Link Screw
10172	419	Clamp Arm (upper) Hinge
10173	423	""""""Pin
176D	423	" " " Screw
10195	4792	" " " Spring
10174	419	" " Spreader
10175	418	""" " Lever
99E	423	" " " " Hinge Screw
10176	419	" " " Link
105D	423	" " " Hinge Screw
109D	423	" " " Screw
10167	419	" Check (left)
10166	419	" " (right)
10157	421	" " Hinge Pin
10177	419	" Crank Shaft
10179	419	" " " Bracket (left)
10178	419	" " " " (right)
397E	423	"""Screw
		(large)
223E	423	Clamp Crank Shaft Bracket Screw
		(small)
10180	419	Clamp Crank Shaft Lever
10181	423	" " " " Pin
10182	419	" Guide Pin
10183	419	" " " Lifter
10100 103D	423	" " " " Hinge Screw
10184	419	" " " Spring
233D	423	" " " " Screw
10157	421	"""" Stop Pin
10185	419	" " " Post
10186	4787	" Plate
10187	423	" Thread Catch
2400	423	" " " Screw

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No.	Plate	Name
10188	4787	Clamp complete, Nos. 99E, 103D, 105D,
		109D, 233D, 240D, 10153 to 10156,
		10158, 10159, 10162, 10163, 10166,
		10167, 10170, 10171, 10174 to 10187,
		two each 176D, 223E, 247F,397E, 402D, 10160, 10161, 10164, 10172,
		10173, 10195 and five 10157
10229	417	Driving and Stop Motion Balance
		Wheel with two 445c
445c	423	Driving and Stop Motion Balance
		Wheel Set Screw
10230	418	Driving and Stop Motion Connecting
10232		Rod
10454		Driving and Stop Motion Connecting Rod 10230 with 10231
10231	420	Driving and Stop Motion Connecting
		Rod Head
38d	1797	Driving and Stop Motion Connecting
		Rod Head Hinge Screw
10233	420	Driving and Stop Motion Connecting
		Rod Link
57c	1797	Driving and Stop Motion Connecting
10235	417	Rod Link Hinge Screw Driving and Stop Motion Friction
10200	111	Pulley with 10236
10236	420	Driving and Stop Motion Friction
		Pulley Center Bearing
10238	417	Driving and Stop Motion Friction
		Pulley Washer (paper)
10239	417	Driving and Stop Motion Lever with
124F	1797	10556 Driving and Stop Motion Lever Ad-
1.0 11	1101	justing Screw (2)
1518E	423	Driving and Stop Motion Lever Ad-
		justing Screw Nut (2)
10240	417	Driving and Stop Motion Lever
		Bracket
355D	1797	Driving and Stop Motion Lever
9263	423	Bracket Screw (2) Driving and Stop Motion Lever
5405	440	Bracket Screw Washer (2)
10241	4793	Driving and Stop Motion Lever Fric-
		tion Pad (leather)
401E	423	Driving and Stop Motion Lever Fric-
		tion Pad Screw (4)
150D	1797	Driving and Stop Motion Lever
10243	420	Screw Driving and Stop Motion Lever
10110	100	Screw Washer

No.	Plate	Name
10242	420	Driving and Stop Motion Lever
		Spring
10556	4792	Driving and Stop Motion Lever
		Spring Pin
159D	423	Driving and Stop Motion Lever
		Spring Screw
6312	423	Driving and Stop Motion Lever
10945	100	Spring Screw Washer
10245	420	Driving and Stop Motion Ratchet
196F	1797	Lever with 1823 and 10251 Driving and Stop Motion Ratchet
190F.	1191	Lever Adjusting Screw
63D	1797	Driving and Stop Motion Ratchet
000	1101	Lever Hinge Screw
10247	420	Driving and Stop Motion Ratchet
		Lever Pawl with 10248
100D	423	Driving and Stop Motion Ratchet
		Lever Pawl Hinge Screw
10248	423	Driving and Stop Motion Ratchet
		Lever Pawl Pin
10249	420	Driving and Stop Motion Ratchet
		Lever Pawl Spring
236F	423	Driving and Stop Motion Ratchet
1000	100	Lever Pawl Spring Screw
1823	423	Driving and Stop Motion Ratchet Lever Roller and Stud
5569	416	Driving and Stop Motion Ratchet
0000	110	Lever Spring
10257	423	Driving and Stop Motion Ratchet
		Lever Spring Hook
10252	418	Driving and Stop Motion Starting
		Lever
52c	1797	Driving and Stop Motion Starting
		Lever Hinge Screw
10254	420	Driving and Stop Motion Tripping
10055	100	Lever with two 10257
10255	420	Driving and Stop Motion Tripping Lever Catch
106D	423	Driving and Stop Motion Tripping
TOOD	120	Lever Catch Hinge Screw
10223	423	Driving and Stop Motion Tripping
		Lever Catch Spring
233D	423	Driving and Stop Motion Tripping
		Lever Catch Spring Screw
77.D	1797	Driving and Stop Motion Tripping
10050	100	Lever Hinge Screw
10256	420	Driving and Stop Motion Tripping
10257	423	Lever Spring Driving and Stop Motion Tripping
10201	440	Lever Spring Pin
		and of white a second s

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No.	Plate	Name
10026	4787	Face Plate
176D	423	" " Screw (3)
10152	421	" " Thread Guide
10028	417	Feed Driving Bell Crank Lever with
		1805
2D	416	Feed Driving Bell Crank Lever
		Hinge Screw
1805	421	Feed Driving Bell Crank Lever Rol-
		ler and Stud
10261	4792	Feed Hand Ratchet Lever
10262	4792	nanute
52c	1797	III II 5 C
		Screw
18877		Feed Hand Ratchet Pawl with 18791
10034	421	Tinge Stud
5569	416	Opring
18791	4791	HOOK,
10095	Hand	for 18877 Hand Ratchet Pawl Spring Hook,
10035	Feed	for Bed
18878	ale in	Feed Hand Ratchet complete, Nos.
10010		10034, 10261, 10262 and 18877
10370	417	Feed and Looper Cam with two 445c
445c	423	" " " Set Screw
10041	416	" Regulator (2)
176D	423	" " Screw (2)
10040	418	" Shipper Lever with 1814
71D	1797	" " " Hinge Screw
1814	421	" " Roller and Stud.
10909		" Wheel with 207c, 10347, 10348,
		10364, 10895, two each 401E and
		756E, for § in. buttonhole
10910		Feed Wheel with 207c, 10082, 10349,
		10350, 10895, two each 401E and
		756E, for ½ in. buttonhole
10911	417	Feed Wheel with 207c, 10351, 10352,
		10365, 10895, two each 401E and
		756E, for $\frac{9}{16}$ in. buttonhole
10912		Feed Wheel with 207c, 10353, 10354,
		10366, 10895, two each 401E and
		756E, for § in. buttonhole
10913		Feed Wheel with 207c, 10355, 10356,
		10408, 10895 and four 401E, for $\frac{11}{16}$
10914		in. buttonhole Feed Wheel with 207c, 10357, 10358,
10914		10409, 10895 and four 401E, for 3
		in. buttonhole
10915	-	Feed Wheel with 207c, 10359, 10360,
10010		10367, 10895, two each 401E and
		756E. for $\frac{1}{2}$ in. buttonhole

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No.	Plate	Name
10916		Feed Wheel with 207c, 10362, 10363,
		10368, 10895, two each 401E and
		756E, for 1 in. buttonhole
10970		Feed Wheel with 207c, 10705, 10895,
		10972, 10973, two each 401E and
		756E, for 1 ¹ / ₄ in. buttonhole
10981		Feed Wheel with 207c, 10706, 10895,
		10983, 10984 and four 756E, for 11
		in. buttonhole
10059	416	Feed Wheel Brake Dog with 10060
5569	416	" " " Spring
10035	421	" " " " Hook
10060	421	""""Stud
10347		" " Cam Groove Protector,
		<pre>§ in. (inside), for 10909</pre>
10348		Feed Wheel Cam Groove Protector,
		<pre>§ in. (outside), for 10909</pre>
10349		Feed Wheel Cam Groove Protector,
		½ in. (inside), for 10910
10350		Feed Wheel Cam Groove Protector,
		¹ / ₂ in. (outside), for 10910
10351		Feed Wheel Cam Groove Protector,
		⁹ ₁₆ in. (inside), for 10911
10352		Feed Wheel Cam Groove Protector,
		$\frac{9}{16}$ in. (outside), for 10911
10353		Feed Wheel Cam Groove Protector,
		§ in. (inside), for 10912
10354		Feed Wheel Cam Groove Protector,
		• § in. (outside), for 10912
10355		Feed Wheel Cam Groove Protector,
		$\frac{11}{16}$ in. (inside), for 10913
10356		Feed Wheel Cam Groove Protector,
		$\frac{11}{16}$ in. (outside), for 10913
10357		Feed Wheel Cam Groove Protector,
		<pre>in. (inside), for 10914</pre>
10358		Feed Wheel Cam Groove Protector,
		<pre>in. (outside), for 10914</pre>
10359		Feed Wheel Cam Groove Protector,
		<pre>3 in. (inside), for 10915</pre>
10360		Feed Wheel Cam Groove Protector,
		3 in. (outside), for 10915
10362		Feed Wheel Cam Groove Protector,
		1 in. (inside), for 10916
10363		Feed Wheel Cam Groove Protector,
		1 in. (outside), for 10916
10972		Feed Wheel Cam Groove Protector,
		1 ¹ / ₁₆ in. (inside), for 10970
10973		Feed Wheel Cam Groove Protector,
		1_{16}^{1} in. (outside), for 10970

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No.	Plate	Name
10983		Feed Wheel Cam Groove Protector,
		11 in. (inside), for 10981
10984		Feed Wheel Cam Groove Protector,
		1 ¹ / ₅ in. (outside), for 10981
401E	423	Feed Wheel Cam Groove Protector
		Screw (long)
756E	4791	Feed Wheel Cam Groove Protector
1001		Screw (short)
18563	4787	Feed Wheel Driving Lever with 129E
129E	4791	" " " Adjusting
		Screw
10063	416	Feed Wheel Driving Lever Block
357F	1797	" " " " Ad-
0011	1.01	justing Screw
1520E	421	Feed Wheel Driving Lever Block
10201	121	Adjusting Screw Nut
8734	416	Feed Wheel Driving Lever Spring
10061	4792	" " " " " Pin
4290	1797	" " " Supporting
1200	1101	Screw
1513E	423	Feed Wheel Driving Lever Support-
TOTOE	120	ing Screw Nut
10296	420	Feed Wheel Friction Block
10230	416	" " " Spring
430c	1797	" " " " Ad-
4000	1151	justing Screw
1520E	421	Feed Wheel Friction Block Spring
TOTOL	1-1	Adjusting Screw Nut
10364		Feed Wheel Latch, § in., for 10909
10082		" " " <u>1</u> in., for 10910
10365	_	" " " $\frac{10010}{16}$ in., for 10911
10366		"""" § in., for 10912
10408		" " " $\frac{11}{16}$ in., for 10913
10409		" " " a in., for 10914
10367		" " " <u>3</u> in., for 10915
10368		" " " 1 in., for 10916
10705		" " " 1_{16}^{1} in., for 10970
10706		" " " 1 ¹ / ₁₅ in., for 10981
10895	4793	" " Tripping Point
2070	4791	" " " Screw
10371	423	Looper (long)
10372	423	" (short)
10373	420	" Carrier
10122	418	" " Bracket
7958	4791	" " Dowel Pin
1300		" " " Screw
10123	416	" " Crank
7958	4791	" " " Pin
2095		" " Set Screw
10374	423	" " Needle Guard
	100	

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	No.	Plate	Name
	233D	423	Looper Carrier Needle Guard Screw
	2077	4791	" " Pin
	10127	4787	" " Pitman
	378c	1797	""" " Hinge Screw (2)
	1520e	421	" " " " " Nut
			(2)
	10130	416	Looper Carrier Shaft
	10129	417	" Driving Bell Crank with 1807
	2D	416	" " " Hinge Screw
	1807	421	" " " Roller and
			Stud
	224F	423	Looper Screw (2)
	10088	4787	Needle Bar
	10089	4787	Needle Bar complete, Nos. 10088,
			10096, 10108 and 10110
	10091	416	Needle Bar Connecting Link with
			two 390c
	390c	423	Needle Bar Connecting Link Adjust-
	0000	100	ing Screw
	29c	1797	Needle Bar Connecting Link Hinge
			Screw
	7548	_	Needle Bar Connecting Stud
	7448	416	"""""548
			with 155c
	155c	4791	Needle Bar Connecting Stud Set
			Screw
	10557	4787	Needle Bar Frame
	10099	4787	" " Bell Crank with
			1813
	1813	421	Needle Bar Frame Bell Crank Roller
			and Stud
	307c	1797	Needle Bar Frame Bell Crank Screw
			Center (2)
	1513E	423	Needle Bar Frame Bell Crank Screw
			Center Nut (2)
	10101	416	Needle Bar Frame Cam with two
			445c
	445c	423	Needle Bar Frame Cam Set Screw
	10103	4787	" " " Connecting Rod
1			with 390c
	390c	423	Needle Bar Frame Connecting Rod
			Adjusting Screw
	10104	421	Needle Bar Frame Connecting Rod
			Ball
	147c	1797	Needle Bar Frame Connecting Rod
			Ball Screw
	37E	1797	Needle Bar Frame Regulating Screw
			Stud
	1514E	423	Needle Bar Frame Regulating Screw
			Stud Nut

No.	Plate	Name
307c	1797	Needle Bar Frame Screw Center
		(lower)
306c	1797	Needle Bar Frame Screw Center
1519-	423	(upper)
1513E	423	Needle Bar Frame Screw Center
10070		Nut (2)
18876 290E	1707	Needle Bar Packing Cord (2)
10093	1797 416	Screw Busning (2)
10035	410	" " Thread Take-up with 10114
10094	421	Needle Bar Thread Take-up Roller
10095	421	" " " " " "
	121	Cap
233D	423	Needle Bar Thread Take-up Roller
		Cap Screw
10114	421	Needle Bar Thread Take-up Roller
	1-1	Pin
209F	423	Needle Bar Thread Take-up Set
		Screw
10096	416	Needle Bar Thread Take-up com-
		plete, Nos. 209F, 233D and 10093
	Ch.	to 10095
10105	421	Needle Clamp
10106	421	" " Disc
10107	421	" " " Spring
93н	423	" " " Screw
10108	421	" " Gib
209F	423	" " Set Screw
10109	421	" " Thread Guide
665D	1797	" " " Screw
10110	421	Needle Clamp complete, Nos. 93H,
		209F, 665D, 10105, 10107, 10109 and
		two 10106
10378	423	Spreader (left) with 110c
10376	423	" (right) with 110c
10382	423	Cam (left)
10381 10383	423 423	" " (right) " " Adjusting Slide (2)
185н	1797	" " " " Screw (2)
228D	423	" " Screw (2)
110c	423	" Hinge Screw
10223	423	" Spring (2)
229D	423	" " Screw (2)
2102	416	Tension (under thread) Disc (2)
1560c	421	" " " Regulating
		Thumb Nut
50021 E		Tension (under thread) Screw Stud
10148	421	" " " Spring
10145	421	" " Thread Guide

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No.	Plate	Name
10144	4787	Tension (upper thread) and Spool
10146		Bracket
10110		Tension (upper thread) and Spool
		Bracket complete, Nos. 415D, 488D,
		1560c, 2103, 8039, 10111, 10112,
150-	100	10144, 10145 and two 2102
1591	o 423	Tension (upper thread) and Spool
2102	110	Bracket Screw (2)
1560c	416 421	Tension (upper thread) Disc
10000	441	Regulating
2103	421	Thumb Nut Tension (upper thread) Spring
415D		
10145	421	Stua
10110	416	" " " Thread Guide Thread (under) Cord Guide
333D		" " " Screw
10147	4787	" " Spool Bracket
159D	423	" " " Screw (2)
488D	419	" " Spindle, 31 in.
		long
487D	419	Thread (under) Spool Spindle, 4 in.
1012	110	long
10111	421	Thread (under) Spool Spindle Inside
		Cone (2)
10112	421	Thread (under) Spool Spindle Inside
		Cone Spring (2)
8064 .		Thread (under) Spool Spindle Out-
		side Cone
8039	416	Thread (under) Spool Spindle Out-
		side Cone 8064 with 759F (2)
759f	423	Thread (under) Spool Spindle Out-
		side Cone Thumb Screw
10149	416	Thread (under) Take-up Spring
10145	421	" " Thread Guide
10137	416	" (upper) Nipper Arm
77D	1797	" " " " Hinge
		Screw
1821	421	Thread (upper) Nipper Arm Roller
		and Stud
10139	418	Thread (upper) Nipper Cam with
	-	435c
3012	421	Thread (upper) Nipper Cam Pin
435c	1797	""""Set
		Screw
8800		Thread (upper) Nipper Disc (2)
1645E	1797	Regu-
15475	100	lating Thumb Nut
1547D	423	Thread (upper) Nipper Disc Regu-
		lating Thumb Nut Lock Nut

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No.	Plate	Name
1153c	1797	Thread (upper) Nipper Disc Screw
		Stud
1547D	423	Thread (upper) Nipper Disc Screw
		Stud Nut
10140	416	Thread (upper) Nipper Lever
49F	1797	" " " Screw
10141	421	" " " Spring
10142	416	" " " Link
488D	419	Thread (upper) Spool Spindle, 31 in.
		long
10111	421	Thread (upper) Spool Spindle Inside
		Cone
10112	421	Thread (upper) Spool Spindle Inside
		Cone Spring
8064		Thread (upper) Spool Spindle Out-
		side Cone
8039	416	Thread (upper) Spool Spindle Out-
		side Cone 8064 with 759F
759F	423	Thread (upper) Spool Spindle Out-
		side Cone Thumb Screw
10151	416	Thread (upper) Take-up Spring
236F	423	" " " Screw

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LIST OF PARTS COMPLETE

FOR

MACHINE No. 23-9

HAS CUTTING ATTACHMENT AND TAPER BAR ATTACHMENT UP TO 18 INCHES

For Cloth

Makes Buttonholes 1 to 11 inches long

No.	Plate	Name
*10451		Arm with 771D and 10008
8582	421	" Dowel Pin (2)
118E	1797	" Screw (3)
10002	417	" Shaft (horizontal)
18820	1784	" " Gear with 453c.
2117	421	" " " Pin
453c	423	" " " Set Screw
144D	1797	" " " Screw
10005	417	. " " (upright)
18821	1784	" " Gear with 453c
2117	421	" " " " Pin
453c	423	" " " " Set Screw
*10008		" Side Plate
771D	1797	" " " Thumb Screw
10010	4787	Balance Wheel, $2\frac{3}{4}$ in. pulley, with
		two 448c
448c	423	Balance Wheel Set Screw
*10456		Bed
18801		" Plate with 18620, 18621 and four
		405E, for ½ to 1 in. buttonholes
18802		Bed Plate 18801 with 18797, 18798
		and four 231c
18756		Bed Plate complete, for $\frac{1}{2}$ to 1 in.
		buttonholes, Nos. 10024, 10132,
		10134, 10503, 18802, two each 10135,
		10136 and three 405E
18799	4789	Bed Plate with two 18619 and four
		405E, for $1\frac{1}{16}$ to $1\frac{1}{2}$ in. buttonholes
18800		Bed Plate 18799 with 18797, 18798
		and four 231c
18755		Bed Plate complete, for $1\frac{1}{16}$ to $1\frac{1}{2}$ in.
		buttonholes, Nos. 10024, 10132,
		10134, 10503, 18800, two each 10135,
		10136 and three 405E

No.	Plate	Name
10575		Bed Plate Button
10503	4790	" " with 240D and 664D
405e	423	" " " Screw
10020	416	" "- Clamp Guide Slide with 1827
10021	416	Bed Plate Clamp Guide Slide Guide
399F		" " " " " " "
0001	120	Screw
1827	421	Bed Plate Clamp Guide Slide Roller
1021	441	and Stud
10023	416	Bed Plate Clamp Guide Slide Spring
10022	421	" " " " " " "
10011		Stop Stud
10024	416	Bed Plate Clamp Guide complete,
		Nos. 10020, 10022, 10023, two 10021
		and four 399F
18797	4792	Bed Plate Clamp Stop (left) with
20101	1.01	18752
18798	4792	Bed Plate Clamp Stop (right) with .
		18752
231c	1797	Bed Plate Clamp Stop Screw
18752		" " " Stud
10461	421	" " Dowel Pin
18620	4793	" " Protector (left), for ½ to
		1 in. buttonholes, for 18801
18621	4793	Bed Plate Protector (right), for 1
		to 1 in. buttonholes, for 18801
18619	4793	Bed Plate Protector, for $1\frac{1}{16}$ to $1\frac{1}{2}$ in.
		buttonholes, for 18799
	423	Bed Plate Protector Screw
389F	423	" " Screw (4)
10818	419	Clamp Arm (lower, left)
10817	419	(lower, right)
10820	419	(ionor) rione duite
10010	110	(left)
10819	419	Clamp Arm (lower) Front Guide
10157	421	(right) Clamp Arm (lower) Front Guide
10101	141	Dowel Pin
402D	423	Clamp Arm (lower) Front Guide
	~	Screw
10159	419	Clamp Arm (lower) Rear Guide
		(left)
10161	423	Clamp Arm (lower) Rear Guide
		(left) Rivet
10158	419	Clamp Arm (lower) Rear Guide
		(right)
10160	421	Clamp Arm (lower) Rear Guide
		(right) Rivet

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No.	Plate	Name
10823	419	Clamp Arm (upper, left) with 10165
10822	419	" " (upper, right) with 10165
10164	419	" " (upper) Adjusting Slide
247F	423	
		Screw
10165	421	Clamp Arm (upper) Adjusting Slide Steady Pin
10170	419	Clamp Arm (upper) Connecting Yoke
10171	419	
		Link with two 220D
220D	423	Clamp Arm (upper) Connecting Yoke
		Link Screw
10172	419	Clamp Arm (upper) Hinge
10173	423	"""""Pin
176D	423	" " " Screw
10195	4792	" " " Spring
10174	419	" " Spreader
10821	418	" " " Lever
99E	423	" " " Hinge Screw
10176	419	"""""Link
105D	423	" " " " Hinge
		Screw
109D	423	Clamp Arm Spreader Screw
10825	419	" Check (left), 1 ¹ / ₂ inch
10824	419	" " (right), 1½ inch
10157	421	" " Hinge Pin
.10177	419	" Crank Shaft
10179	419	" " Bracket (left)
10178	419	" " " " (right)
397E	423	" " " Screw
0011		(large)
223e	423	Clamp Crank Shaft Bracket Screw
		(small)
10180	419	Clamp Crank Shaft Lever
10181	423	" " " " " " " Pin
10182	419	" Guide Pin
10183	419	""" Lifter
103D	423	" " " " Hinge Screw.
10184	419	""""Spring
233D	423	" " " " Screw
10157	421	"""" Stop Pin
10185	419	" " " Post
10573	4790	" Plate
10202		" " Deflecting Piece, ½ in.
		(left)
10201		Clamp Plate Deflecting Piece, ½ in.
		(right)
10204		Clamp Plate Deflecting Piece, ⁹ ₁₆ in.
		(left)

No.	Plate	Name
10203		Clamp Plate Deflecting Piece, ⁹ / ₁₆ in.
10206	4790	(right) Clamp Plate Deflecting Piece, § in.
10100	1.00	(left)
10205	4790	Clamp Plate Deflecting Piece, § in.
10386		(right) Clamp Plate Deflecting Piece, 16 in.
20000		(left)
10385		Clamp Plate Deflecting Piece, $\frac{11}{16}$ in.
10208		(right) Clamp Plate Deflecting Piece, ³ / ₄ in.
		(left)
10207		Clamp Plate Deflecting Piece, 3 in.
10210		(right) Clamp Plate Deflecting Piece, 3 in.
		(left)
10209		Clamp Plate Deflecting Piece, ⁷ / ₈ in.
10212		(right) Clamp Plate Deflecting Piece, 1 in.
		(left)
10211		Clamp Plate Deflecting Piece, 1 in.
10946		(right) Clamp Plate Deflecting Piece, $1\frac{1}{16}$ in.
10010		(left)
10945		Clamp Plate Deflecting Piece, $1\frac{1}{16}$ in.
10214	Net man	(right) Clamp Plate Deflecting Piece, 1 ¹ / ₄ in.
10214		(left)
10213	—	Clamp Plate Deflecting Piece, 1 [±] ₈ in.
10000		(right)
10388		Clamp Plate Deflecting Piece, 1 ¹ / ₄ in. (left)
10387		Clamp Plate Deflecting Piece, 14 in.
		(right)
10390		Clamp Plate Deflecting Piece, 1 [§] in. (left)
10389		Clamp Plate Deflecting Piece, 13 in.
		(right)
757E	4791	Clamp Plate Deflecting Piece Screw
10187 240D	423 423	Inteau Catch
10577	420	" " Screw Clamp, 1 ¹ / ₄ in., complete, Nos. 99E,
10011		103D, 105D, 109D, 233D, 240D, 10158,
		10159, 10170, 10171, 10174, 10176
		to 10185, 10187, 10573, 10817 to
		10823, 10826, 10827, two each 176D,
		223E, 247F, 397E, 402D, 10160, 10161,
		10164, 10172, 10173, 10195 and five
		10157

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No.	Plate	Name
10578		Clamp, 1 ¹ / ₂ in., complete, Nos. 99E,
		103D, 105D, 109D, 233D, 240D, 10158,
		10159, 10170, 10171, 10174, 10176 to
		10185, 10187, 10573, 10817 to 10825,
		two each 176D, 223E, 247F, 397E,
		402D, 10160, 10161, 10164, 10172,
		10173, 10195 and five 10157
18548	422	Cutting Block (brass), 1/2 in., for
		10551
18750	4791	Cutting Block (brass), ½ in., for
		10632
18751	4791	Cutting Block (brass), ⁹ ₁₆ in., for
		10632
10464	422	Cutting Block (brass), § in., for
		10547
10465	422	Cutting Block (brass), 3 in., for
		10547
10469	422	Cutting Block (brass), 3 in., for
		10551
10466	422	Cutting Block (brass), 3 in., for
		10549
10502	422	Cutting Block (brass), 3 in., for
		10551
10467	422	Cutting Block (brass), 1 in., for
		10549
10470	422	Cutting Block (brass), 1 in., for
		10551
10471	422	Cutting Block (brass), 1 ¹ / ₈ in., for
	100	10551 Cutting Block (brass), 14 in., for
10472	422	10551
	100	Cutting Block (brass), 1 [§] in., for
10473	422	10551
	400	Cutting Block (brass), 1 ¹ / ₂ in., for
10474	422	10551
10459	417	Cutting Block Arm
10452 10453	417	" " Ratchet Wheel
10455	422	<i>u u u u u u</i>
10494	100	Retaining Spring Latch
1591	423	Cutting Block Arm Ratchet Wheel
1051	9 420	Retaining Spring Latch Screw
3040	1797	Cutting Block Arm Screw Center (2)
1513E		" " " " Nut
10101		. (2)
10455	418	
4441		" " Set Screw (2)
18576	4793	
10893	4793	
10710		" " Adjusting Screw
1518		" " " Nut

No.	Plate	Name
10026	4787	Face Plate
1761	423	" " Screw (3)
10152	421	" " Thread Guide
10028	417	Feed Driving Bell Crank Lever with
		1805
21	416	Feed Driving Bell Crank Lever
		Hinge Screw
1805	421	Feed Driving Bell Crank Lever Rol-
		ler and Stud
10031	418	Feed Hand Ratchet Lever
10032	416	" " " " Handle
52c	1797	" " " Hinge
		Screw
18790	4792	Feed Hand Ratchet Pawl with 18791
10034	421	" " " " Hinge Stud
5569	416	" " " Spring
18791	4791	" " " " " Hook,
		for 18790
10061	4792	Feed Hand Ratchet Pawl Spring Pin,
		for Bed
10036	418	Feed Hand Ratchet complete, Nos.
		10031, 10032, 10034 and 18790
10038	417	Feed and Looper Cam with two 445c
445c	423	" " " " Set Screw
10041	416	" Regulator (long)
10558	416	" " (reverse)
10559	416	" " (short)
176D	423	" " Screw (2)
18894		" Shipper Lever with 1814, for
		buttonholes from 1 to 14 in. long
10477	418	Feed Shipper Lever with 1814, for
		buttonholes 13 and 11 in. long
71D	1797	Feed Shipper Lever Hinge Screw
1814	421	" " " Roller and Stud
10479		" Wheel with 10081, 10504, 10505,
		two each 401E and 756E, for 1 in.
		buttonhole
10481		Feed Wheel with 10082, 10506, 10507,
10101		two each 401e and 756e, for $\frac{9}{16}$ in.
		buttonhole
10483		
10400		Feed Wheel with 10083, 10508, 10509,
		two each 401E and 756E, for § in.
10105		buttonhole
10485		Feed Wheel with 756E, 10084, 10510,
		10511 and three 401E, for $\frac{11}{16}$ in.
		buttonhole
10487		Feed Wheel with 756E, 10085, 10512,
		10513 and three 401E, for 3 in.
		buttonhole

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No.	Plate	Name
10489		Feed Wheel with 10086, 10514, 10515
		and four 401E, for 3 in. buttonhole
10491		Feed Wheel with 756E, 10087, 10516,
		10517 and three 401E, for 1 in. but-
		tonhole
18506		Feed Wheel with 10520, 18507, 18508,
		two each 401E and 756E, for $1\frac{1}{16}$ in.
		buttonhole
10495		Feed Wheel with 401E, 10518, 10519,
20100		10521 and three 756E, for 1 [±] / ₅ in.
		buttonhole
10957	417	Feed Wheel with 401E, 10962, 10963,
10001		10967 and three 756E, for 14 in.
		buttonhole
18569		
10000	71.22	Feed Wheel with 10523, 18570, 18571,
	-	two each 401E and 756E, for 13 in. buttonhole
10050		
10958	-	Feed Wheel with 10524, 10964, 10965
10059	416	and four 401E, for 1 ¹ / ₂ in. buttonhole.
5569	416	Feed Wheel Brake Dog with 10060
10035	421	Spring
10055	421	HOOK
10504	420	Stua
10004	120	" Cam Groove Protector, $\frac{1}{2}$ in. (inside), for 10479
10505	420	Feed Wheel Cam Groove Protector,
	120	¹ / ₂ in. (outside), for 10479
10506		Feed Wheel Cam Groove Protector,
		$\frac{9}{16}$ in. (inside), for 10481
10507		Feed Wheel Cam Groove Protector.
		⁹ ₁₆ in. (outside), for 10481
10508		Feed Wheel Cam Groove Protector,
		§ in. (inside), for 10483
10509		Feed Wheel Cam Groove Protector,
		§ in. (outside), for 10483
10510		Feed Wheel Cam Groove Protector,
		$\frac{11}{16}$ in. (inside), for 10485
10511		Feed Wheel Cam Groove Protector,
		$\frac{11}{16}$ in. (outside), for 10485
10512		Feed Wheel Cam Groove Protector,
10512		³ / ₄ in. (inside), for 10487
10513		Feed Wheel Cam Groove Protector, ³ in. (outside), for 10487
10514	1	Feed Wheel Cam Groove Protector,
10011		3 in. (inside), for 10489
10515		Feed Wheel Cam Groove Protector,
		₹ in. (outside), for 10489
10516		Feed Wheel Cam Groove Protector,
		1 in. (inside), for 10491

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No.	Plate	Name
10517		Feed Wheel Cam Groove Protector,
		1 in. (outside), for 10491
18507		Feed Wheel Cam Groove Protector,
		1_{16}^{1} in. (inside), for 18506
18508		Feed Wheel Cam Groove Protector,
		1_{16}^{1} in. (outside), for 18506
10518		Feed Wheel Cam Groove Protector,
		1 ¹ / ₈ in. (inside), for 10495
10519		Feed Wheel Cam Groove Protector,
		11 in. (outside), for 10495
10962	·	Feed Wheel Cam Groove Protector,
		1¼ in. (inside), for 10957
10963		Feed Wheel Cam Groove Protector,
		1¼ in. (outside), for 10957
18570		Feed Wheel Cam Groove Protector,
		1 ³ / ₈ in. (inside), for 18569
18571		Feed Wheel Cam Groove Protector,
		1 ³ / ₈ in. (outside), for 18569
10964		Feed Wheel Cam Groove Protector,
		1 ¹ / ₂ in. (inside), for 10958
10965		Feed Wheel Cam Groove Protector,
101-	423	$1\frac{1}{2}$ in. (outside), for 10958 Feed Wheel Cam Groove Protector
401E	423	
75.00	4791	Screw (long) Feed Wheel Cam Groove Protector
756E	4791	Screw (short)
18563	4787	Feed Wheel Driving Lever with 129E
129E	4791	" " " Adjusting
1251	1101	Screw
10063	416	Feed Wheel Driving Lever Block
357F	1797	" " " Ad-
00.1	2.01	justing Screw
1520e	420	Feed Wheel Driving Lever Block
		Adjusting Screw Nut
8734	416	Feed Wheel Driving Lever Spring
10061	4792	" " " " Pin
429c	1797	" " " Supporting
7		Screw
1513e	423	Feed Wheel Driving Lever Support-
		ing Screw Nut
10029	416	Feed Wheel Friction Block
10030	416	" " " Spring
430c	1797	" " " " Ad-
	101	justing Screw
1520e	421	Feed Wheel Friction Block Spring
10001		Adjusting Screw Nut
10081	410	Feed Wheel Latch, ½ in., for 10479
10082	416	
10083		
10084		" " " $\frac{11}{16}$ in., for 10485

From the library of: Superior Sewing Machine & Supply LLC

No.	Plate	Name
10085		Feed Wheel Latch, 3 in., for 10487
10086		" " " In., for 10489
10087		" " " 1 in., for 10491
10520	-	" " " $1\frac{1}{16}$ in., for 18506
10521		" " " 11 in., for 10495
10967		" " " 11 in., for 10957
10523		" " " 13 in., for 18569
10524		" " " 11 in., for 10958
 10526	-	Knife, ½ in. (large size eye)
10527	422	" $\frac{1}{16}$ in. (large size eye)
10528	422	" § in. (large size eye)
10529		" $\frac{11}{16}$ in. (large size eye)
10530	422	" $\frac{3}{4}$ in. (large size eye)
10531	144	" $\frac{1}{4}$ in. (large size eye)
10532	422	" 1 in. (large size eye)
10533	100	" 1 [§] in. (large size eye)
10534	422	" 1¼ in. (large size eye)
10535	422	" $1\frac{1}{2}$ in. (large size eye)
10632	1784	" Holder with 209F and two
10001	1101	10556, for 10526 and 10527
10547	1784	Knife Holder with 209F and two
10011	1101	10556, for 10528 to 10530
10549	410	
10949	418	Knife Holder with 209F and two
		10556, for 10531 and 10532
10551	418	Knife Holder with 209F and two
		10556, for 10533 to 10535
10552	422	Knife Holder Adjusting Collar with
		453c ·
453c	422	Knife Holder Adjusting Collar Set
		Screw
10553	422	Knife Holder Connecting Link
72D	423	" " " " Hinge
		Screw
10554	421	Knife Holder Connecting Link Pin
10555	418	" " Hinge Pin
450c	423	""" " Set Screw (2)
10560	417	" " Lifting Rock Shaft
10561	418	" " " " " Con-
		necting Pin
10562	421	Knife Holder Lifting Rock Shaft
10001	121	Connecting Link Pin (2)
902.4	490	
293c	420	Knife Holder Lifting Rock Shaft Screw Center (2)
1501E	420	Knife Holder Lifting Rock Shaft
		Screw Center Nut (2)
10556	4792	Knife Position Pin
209F	423	" Set Screw
10118	421	Looper (long)

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10119 421 Looper (short) 10121 416 " Carrier with 1824 10122 418 " Bracket 130n 1797 " Crank 10123 416 " Crank 7958 4791 " " Pin 209F 423 " " Needle Guard 20125 421 " " Needle Guard 235D 423 " " " " Screw 2017 4791 " " Pin 2017 4787 " " Pin 10127 4787 " " " Nut 207 4791 " " " Nut (2) " " " " Nut (2)	No.	Plate	Name
10121 416 " Carrier with 1824 10122 418 " " Bracket 130p 1797 " " Crank 10123 416 " Crank 10123 416 " " Crank 209F 423 " " Pin 209F 423 " " " Set Screw 10125 421 " " " Set Screw 2077 4791 " " " Set Screw 2077 4791 " " " Set Screw 10127 4787 " " Pin 2077 4791 " " Set Screw 10127 4787 " " Pin 378c 1797 " " " Nut (2) " " " " Nut (2)	10119	421	Looper (short)
130D 1797 """" Screw 130D 1797 """" Screw 10123 416 """ Crank 209F 423 """" Pin 209F 423 """"" Screw 10125 421 """"" Needle Guard 235D 423 """"""""""""""""""""""""""""""""""""	10121	416	
10123 416 " Crank 10123 416 " Crank 7958 4791 " " Pin 209F 423 " " Needle Guard 235D 423 " " Set Screw 20125 421 " " Needle Guard 235D 423 " " " Set Screw 2077 4791 " " " Pin 10127 4787 " " Pin 378c 1797 " " Pin 10127 4787 " " Pin 378c 1797 " " Pin 10127 4787 " " Pin 378c 1797 " " " Nut (2) " " " " Nut (2)	10122	418	" " Bracket
10123 416 " " Pin	130D	1797	" " " Screw
7958 4791 """ "Pin	10123	416	" " Crank
10125 421 " " " Needle Guard 235D 423 " " " Pin 2077 4791 " " Pin 378c 1797 " " " Piman	7958	4791	
10125 421	209F	423	" " " Set Screw
2077 4791 " Pin Piman 10127 4787 " Piman 378c 1797 378c 1797 " " " " " " Nut (2) " " " " " " " Nut (2) " " " " " " " Nut (2) " " " " " " Nut (2) " " " " " Nut (2) " " " " " Nut (2) " " " " Nut (2) " " " " Nut (2) " " " " " Hinge Screw 10129 416 " " " " " Hinge Screw 1807 421 " " " " " Hinge Screw 1807 421 " " " " " Hinge Screw 10088 4787 <needle bar<="" td=""> Needle Bar 10091 416 Needle Bar Connecting Link Mijusting Screw 10091 416 " " " " 7548 (390c 423<needle bar="" connecting="" stud<="" td=""> 7548 — Needle Bar Connecting Stud 7548 <</needle></needle>	10125	421	" " Needle Guard
2011 4787 " " Pitman 10127 4787 " " " Hinge Screw (2) $1520E$ 421 " " " " " Nut (2) " " " " " Nut (2) 1824 421 Looper Carrier Roller and Stud 10130 416 " " Shaft 10129 417 " Driving Bell Crank with 1807 $2D$ 416 " " " " Roller and 2107 Needle Bar 10088 4787 10096 10108 and 10110 10091 416 Needle Bar Connecting Link Adjust- 10091 416 Needle Bar Connecting Stud $390c$ 423 Needle Bar Connecting Stud $390c$ 423 Needle Bar Connecting Stud 10557 4787 <td< td=""><td>235D</td><td>423</td><td>" " " " Screw</td></td<>	235D	423	" " " " Screw
10127 4787 " " Pitman	2077	4791	" " Pin
3136 1797 """""" Nut (2)	10127	4787	" " Pitman
1920E 421 (2)	378c	1797	" " " Hinge Screw (2)
1824 421 Looper Carrier Roller and Stud 10130 416 "Shaft 10129 417 Driving Bell Crank with 1807 2D 416 """"Roller and 1807 421 """""Roller and 1807 421 """""Roller and 2D 416 """""Roller and 2D 416 """""Roller and 1807 421 """"""Roller and 224F 423 Looper Screw (2)	1520e	421	" " " " " Nut
10130 416 " " Shaft 10129 417 Driving Bell Crank with 1807 2D 416 " " " Hinge Screw 1807 421 " " " Roller and Stud			(2)
10130 416 " " Shaft 10129 417 Driving Bell Crank with 1807 2D 416 " " " Hinge Screw 1807 421 " " " Roller and Stud	1824	421	Looper Carrier Boller and Stud
10129 417 " Driving Bell Crank with 1807 2D 416 " " " Hinge Screw 1807 421 " " " Roller and Stud	and the second second		
2D 416 """" "Roller and Stud 1807 421 """" Roller and Stud 224F 423 Looper Screw (2) 10088 4787 Needle Bar 10089 4787 Needle Bar complete, Nos. 10088, 10096, 10108 and 10110 10091 416 Needle Bar Connecting Link with two 390c 390c 423 Needle Bar Connecting Link Adjusting Screw 29c 1797 Needle Bar Connecting Link Hinge Screw 29c 1797 Needle Bar Connecting Stud 7548 — Needle Bar Connecting Stud 7448 416 """" T548 10557 4791 Needle Bar Connecting Stud Set Screw 10557 4787 Needle Bar Frame 10897 """" Bell Crank with 1813 1813 421 Needle Bar Frame Bell Crank Roller and Stud 307c 1797 Needle Bar Frame Bell Crank Screw Center (2) 1513E 423 Needle Bar Frame Bell Crank Screw Center Nut (2) 10101 416 Needle Bar Frame Cam with two 445c 445c 423 Needle Bar Frame Cam Set Screw			
1807 421 """""Roller and Stud 224F 423 Looper Screw (2) 10088 4787 Needle Bar 10089 4787 Needle Bar complete, Nos. 10088, 10096, 10108 and 10110 10091 416 Needle Bar Connecting Link with two 390c 390c 423 Needle Bar Connecting Link Adjust- ing Screw 29c 1797 Needle Bar Connecting Link Hinge Screw 7548 — Needle Bar Connecting Stud 7448 416 """""7548 10557 4791 Needle Bar Connecting Stud Set Screw 10557 4787 Needle Bar Frame 10897 """" Bell Crank with 1813 1813 421 Needle Bar Frame Bell Crank Roller and Stud 307c 1797 Needle Bar Frame Bell Crank Screw Center (2) 1513E 423 Needle Bar Frame Bell Crank Screw Center Nut (2) 10101 416 Needle Bar Frame Cam with two 445c 445c 423 Needle Bar Frame Cam Set Screw			
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224F 423 Looper Screw (2) 10088 4787 Needle Bar 10089 4787 Needle Bar complete, Nos. 10088, 10096, 10108 and 10110 10091 416 Needle Bar Connecting Link with two 390c 390c 423 Needle Bar Connecting Link Adjusting Screw 29c 1797 Needle Bar Connecting Link Hinge Screw 7548 — Needle Bar Connecting Stud 748 416 " " " " 7548 155c 4791 Needle Bar Connecting Stud Set Screw 10557 4787 Needle Bar Frame 10897 — " " Bell Crank with 1813 1813 421 Needle Bar Frame Bell Crank Roller and Stud 307c 1797 Needle Bar Frame Bell Crank Screw Center (2) 1513E 423 Needle Bar Frame Bell Crank Screw Center Nut (2) 10101 416 Needle Bar Frame Cam with two 445c 445c 423 Needle Bar Frame Cam Set Screw 10103	2001		
10088 4787 Needle Bar	9940	199	
10089 4787 Needle Bar complete, Nos. 10088, 10096, 10108 and 10110 10091 416 Needle Bar Connecting Link with two 390c 390c 423 Needle Bar Connecting Link Adjusting Screw 29c 1797 Needle Bar Connecting Link Hinge Screw 7548 — Needle Bar Connecting Stud 748 416 " " " " " 7548 with 155c 155c 4791 Needle Bar Connecting Stud Set Screw 10557 4787 Needle Bar Frame 10897 — " " Bell Crank with 1813 1813 421 Needle Bar Frame Bell Crank Roller and Stud 307c 1797 Needle Bar Frame Bell Crank Screw Center (2) 1513E 423 Needle Bar Frame Bell Crank Screw Center Nut (2) 10101 416 Needle Bar Frame Cam with two 445c 445c 423 Needle Bar Frame Cam Set Screw			
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10091 416 Needle Bar Connecting Link with two 390c 390c 423 Needle Bar Connecting Link Adjusting Screw 29c 1797 Needle Bar Connecting Link Hinge Screw 7548 — Needle Bar Connecting Stud 7448 416 " " " " 7548 with 155c 155c 4791 Needle Bar Connecting Stud Set Screw Screw 10557 4787 Needle Bar Frame 10897 " " " Bell Crank with 1813 1813 421 Needle Bar Frame Bell Crank Roller and Stud 307c 1797 Needle Bar Frame Bell Crank Screw Center (2) 1513E 423 Needle Bar Frame Bell Crank Screw Center Nut (2) 10101 416 Needle Bar Frame Cam with two 445c 445c 423 Needle Bar Frame Cam Set Screw 10103 4787 " " Connecting Rod	10005	4101	
two 390c390c423Needle Bar Connecting Link Adjusting Screw29c1797Needle Bar Connecting Link Hinge Screw7548—Needle Bar Connecting Stud7448416" " " " 75487448416" " " " 7548755c4791Needle Bar Connecting Stud Set Screw105574787Needle Bar Frame10897" " Bell Crank with 18131813421Needle Bar Frame Bell Crank Roller and Stud307c1797Needle Bar Frame Bell Crank Screw Center (2)1513E423Needle Bar Frame Bell Crank Screw Center Nut (2)10101416Needle Bar Frame Cam with two 445c445c423Needle Bar Frame Cam Set Screw101034787" " " Connecting Rod	10091	416	
390c 423 Needle Bar Connecting Link Adjusting Screw 29c 1797 Needle Bar Connecting Link Hinge Screw 7548 — Needle Bar Connecting Stud 7448 416 " " " " 7548 7448 416 " " " " 7548 with 155c 155c 4791 Needle Bar Connecting Stud Set Screw Screw 10557 4787 Needle Bar Frame 10897 — " " Bell Crank with 1813 1813 421 Needle Bar Frame Bell Crank Roller and Stud 307c 1797 Needle Bar Frame Bell Crank Screw Center (2) 1513E 423 Needle Bar Frame Bell Crank Screw Center Nut (2) 10101 416 Needle Bar Frame Cam with two 445c 445c 423 Needle Bar Frame Cam Set Screw 10103	10001	110	
ing Screw	390c	423	
29c 1797 Needle Bar Connecting Link Hinge Screw 7548 — Needle Bar Connecting Stud 7448 416 " " " " 7548 with 155c 155c 4791 Needle Bar Connecting Stud Set Screw 10557 4787 Needle Bar Frame 10897 — " " Bell Crank with 1813 1813 421 Needle Bar Frame Bell Crank Roller and Stud 307c 1797 Needle Bar Frame Bell Crank Screw Center (2) 1513E 423 Needle Bar Frame Bell Crank Screw Center Nut (2) 10101 416 Needle Bar Frame Cam with two 445c 445c 423 Needle Bar Frame Cam Set Screw 10103 4787 " " Connecting Rod			
Screw7548—Needle Bar Connecting Stud7448416" " " " 75487448416" " " " 7548with 155015504791Needle Bar Connecting Stud Set ScrewScrew105574787Needle Bar Frame10897— " " Bell Crank with 18131813421Needle Bar Frame Bell Crank Roller and Stud307c1797Needle Bar Frame Bell Crank Screw Center (2)1513E423Needle Bar Frame Bell Crank Screw Center Nut (2)10101416Needle Bar Frame Cam with two 445c445c423Needle Bar Frame Cam Set Screw 101034787" " " Connecting Rod	29c	1797	
7548—Needle Bar Connecting Stud7448416" " " " " 75487448416" " " " 7548with 155c155c4791Needle Bar Connecting Stud Set Screw105574787Needle Bar Frame10897— " " " Bell Crank with 18131813421Needle Bar Frame Bell Crank Roller and Stud307c1797Needle Bar Frame Bell Crank Screw 			
7448 416 " " " " 7548 with 155c 155c 4791 Needle Bar Connecting Stud Set Screw 10557 4787 Needle Bar Frame 10897 " " Bell Crank with 1813 421 Needle Bar Frame Bell Crank Roller and Stud 307c 1797 Needle Bar Frame Bell Crank Screw Center (2) 1513E 423 Needle Bar Frame Bell Crank Screw Center Nut (2) 10101 416 445c 445c 423 Needle Bar Frame Cam Set Screw 10103 4787	7548		
with 155c with 155c 155c 4791 Needle Bar Connecting Stud Set Screw 10557 4787 Needle Bar Frame 10897 """Bell Crank with 1813 1813 421 Needle Bar Frame Bell Crank Roller and Stud 307c 1797 Needle Bar Frame Bell Crank Screw Center (2) 1513E 423 Needle Bar Frame Bell Crank Screw Center Nut (2) 10101 416 Needle Bar Frame Cam with two 445c 445c 423 Needle Bar Frame Cam Set Screw 10103		416	
155c 4791 Needle Bar Connecting Stud Set Screw 10557 4787 Needle Bar Frame 10897 — " " Bell Crank with 1813 1813 421 Needle Bar Frame Bell Crank Roller and Stud 307c 1797 Needle Bar Frame Bell Crank Screw Center (2) 1513E 423 Needle Bar Frame Bell Crank Screw Center Nut (2) 10101 416 Needle Bar Frame Cam with two 445c 445c 423 Needle Bar Frame Cam Set Screw 10103		110	
Screw Screw 10557 4787 Needle Bar Frame 10897 """Bell Crank with 1813 421 Needle Bar Frame Bell Crank Roller 1813 421 Needle Bar Frame Bell Crank Roller and Stud	155c	4791	
105574787Needle Bar Frame10897" " Bell Crank with 18131813421Needle Bar Frame Bell Crank Roller and Stud307c1797Needle Bar Frame Bell Crank Screw Center (2)1513E423Needle Bar Frame Bell Crank Screw Center Nut (2)10101416Needle Bar Frame Cam with two 445c445c423Needle Bar Frame Cam Set Screw " " " Connecting Rod			
10897 """ Bell Crank with 1813 1813 421 Needle Bar Frame Bell Crank Roller and Stud 307c 1797 Needle Bar Frame Bell Crank Screw Center (2) 1513E 423 Needle Bar Frame Bell Crank Screw Center Nut (2) 10101 416 Needle Bar Frame Cam with two 445c 445c 423 Needle Bar Frame Cam Set Screw 10103 4787<	10557	4787	
1813 1813 1813 421 Needle Bar Frame Bell Crank Roller and Stud 307c 1797 Needle Bar Frame Bell Crank Screw Center (2) 1513E 423 Needle Bar Frame Bell Crank Screw Center Nut (2) 10101 416 Needle Bar Frame Cam with two 445c 445c 423 Needle Bar Frame Cam Set Screw 10103 4787 " " " Connecting Rod		1101	
1813 421 Needle Bar Frame Bell Crank Roller and Stud 307c 1797 Needle Bar Frame Bell Crank Screw Center (2) 1513E 423 Needle Bar Frame Bell Crank Screw Center Nut (2) 10101 416 Needle Bar Frame Cam with two 445c 445c 423 Needle Bar Frame Cam Set Screw 10103 4787 " " Connecting Rod	10001		
and Stud	1813	421	
307c 1797 Needle Bar Frame Bell Crank Screw Center (2) 1513E 423 Needle Bar Frame Bell Crank Screw Center Nut (2) 10101 416 Needle Bar Frame Cam with two 445c 445c 423 Needle Bar Frame Cam Set Screw 10103			
Center (2) Center 1513E 423 Needle Bar Frame Bell Crank Screw Center Nut (2) Center Nut (2) 10101 416 Needle Bar Frame Cam with two 445c 423 Needle Bar Frame Cam Set Screw 10103 4787 " " Connecting Rod	307c	1797	
1513E 423 Needle Bar Frame Bell Crank Screw Center Nut (2) 10101 416 Needle Bar Frame Cam with two 445c 445c 423 Needle Bar Frame Cam Set Screw 10103 4787 " " Connecting Rod			
Center Nut (2)10101416Needle Bar Frame Cam with two 445c445c423Needle Bar Frame Cam Set Screw101034787" " Connecting Rod	1513F	423	
10101 416 Needle Bar Frame Cam with two 445c 423 Needle Bar Frame Cam Set Screw 10103 4787 " " Connecting Rod	101013	120	
445c	10101	416	
445c423Needle Bar Frame Cam Set Screw101034787""Connecting Rod			
10103 4787 " " " Connecting Rod	445c	423	

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No.	Plate	Name
390c	423	Needle Bar Frame Connecting Rod
		Adjusting Screw
10104	421	Needle Bar Frame Connecting Rod Ball
147c	1797	Needle Bar Frame Connecting Rod
37E	1797	Ball Screw Needle Bar Frame Regulating Screw
OIL	1101	Stud
1514E	423	Needle Bar Frame Regulating Screw
		Stud Nut
307c	1797	Needle Bar Frame Screw Center
		(lower)
, 306c	1797	Needle Bar Frame Screw Center
1513E	423	(upper) Needle Bar Frame Screw Center
19195	420	Nut (2)
18876		Needle Bar Packing Cord (2)
290e	1797	" " Screw Bushing (2)
10093	416	" " Thread Take-up with
		10114
10094	421	Needle Bar Thread Take-up Roller
10095	421	<i>""""</i> ""
		Cap
233d	423	Needle Bar Thread Take-up Roller
10114	421	Cap Screw
10114	441	Needle Bar Thread Take-up Roller Pin
209F	423	Needle Bar Thread Take-up Set
	120	Screw
10096	416	Needle Bar Thread Take-up com-
		plete, Nos. 209F, 233D and 10093
		to 10095
10105	421	Needle Clamp
10106	421	" " Disc
10107	421	opring
93H 10108	423 421	Screw
209F	421	" " Gib " " Set Screw
10109	421	" " Thread Guide
665D	1797	""""Screw
10110	421	Needle Clamp complete, Nos. 93H,
		209F, 665D, 10105, 10107, 10109 and
		two 10106
10134	416	Spreader (left) with 99c and 10136
664D	4791	" " Stop Screw
10132	416	(light) with 550 and 10150
240D 99C	423	Stop Screw
10135	423 421	" Hinge Screw " Spring
10135	421	" " Hook
20200	1	

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No.	Plate	Name
2102	416	Tension (under thread) Disc (2)
1560c	421	" " " Regulating
		Thumb Nut
50012D		Tension (under thread) Screw Stud
10148	421	" " " Spring
10145	421	" " " Thread Guide
10144	4787	" (upper thread) and Spool
		Bracket
10146		Tension (upper thread) and Spool
		Bracket complete, Nos. 415D, 488D,
		1560c, 2103, 8039, 10111, 10112,
		10144, 10145 and two 2102
159D	423	Tension (upper thread) and Spool
1000	120	Bracket Screw (2)
2102	416	Tension (upper thread) Disc
1560c	421	" " " Regulating
19000	441	Thumb Nut
2103	421	Tension (upper thread) Spring
415D	1797	" " Stud
10145	421	" " " Thread Guide
10145	416	
		Thread (under) Cord Guide " " " Screw
333D 10147	423	DCIEW
	4787	Spoor Dracket
159D	423	Screw (4)
488D	419	Spinule, og m.
107		long
487D	419	Thread (under) Spool Spindle, 4 in.
		long
10111	421	Thread (under) Spool Spindle Inside
	101	Cone (2)
10112	421	Thread (under) Spool Spindle Inside
0001		Cone Spring (2)
8064		Thread (under) Spool Spindle Out-
		side Cone
8039	416	Thread (under) Spool Spindle Out-
		side Cone 8064 with 759F (2)
759F	423	Thread (under) Spool Spindle Out-
		side Cone Thumb Screw
10149	416	Thread (under) Take-up Spring
10145	421	Infeau Guide
10137	416	(upper) Ripper Aim
77D	1797	ninge
1001	101	Screw Ninner Arm Beller
1821	421	Thread (upper) Nipper Arm Roller
10505	110	and Stud Thread (upper) Nipper Cam with
10567	418	
0010	401	435c Ninnon Com Pin
3012	421	Thread (upper) Nipper Cam Pin " " Set
435c	1797	501
		Screw

From the library of: Superior Sewing Machine & Supply LLC

No.	Plate	Name
8800	420	Thread (upper) Nipper Disc (2)
1645E	1797	" " " Regu-
		lating Thumb Nut
1547D	423	Thread (upper) Nipper Disc Regu-
		lating Thumb Nut Lock Nut
1153c	1797	Thread (upper) Nipper Disc Screw
		Stud
1547d	423	Thread (upper) Nipper Disc Screw
		Stud Nut
10140	416	Thread (upper) Nipper Lever
$49_{\rm F}$	1797	" " " Screw
10141	421	" " " Spring
10568	416	" " " Link
488D	419	" " Spool Spindle, 31 in.
		long
10111	421	Thread (upper) Spool Spindle Inside
		Cone
10112	421	Thread (upper) Spool Spindle Inside
		Cone Spring
8064		Thread (upper) Spool Spindle Out-
		side Cone
8039	416	Thread (upper) Spool Spindle Out-
		side Cone 8064 with 759F
759F	423	Thread (upper) Spool Spindle Out-
		side Cone Thumb Screw
10151	416	Thread (upper) Take-up Spring
236F	423	""""Screw

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LIST OF PARTS COMPLETE

FOR

MACHINE No. 23-10

HAS CUTTING ATTACHMENT AND AUTOMATIC STOP

For Cloth

Makes Buttonholes 1 to 11 inches long

No.	Plate	Name
*10890		Arm with 771D and 10008
8582	421	" Dowel Pin (2)
118E	1797	" Screw (3)
10002	417	" Shaft (horizontal)
18820	1784	" " Gear with 453c
2117	421	" " " Pin
453c	423	" " Set Screw
144D	1797	. " " " Screw
10005	417	" " (upright)
18821	1784	" " Gear with 453c
2117	421	" " " Pin
453c	423	" " " Set Screw
*10008		" Side Plate
771D	1797	" " " Thumb Screw
10217	418	Barring Lever
10218	420	" " Cap
176D	423	" " " Screw (2)
10219	420	" " Clutch
217f	423	" " Adjusting Screw
		(2)
10220	420	Barring Lever Clutch Lever
100D	423	""""Hinge
		Screw
10222	420	Barring Lever Clutch Lever Yielding
		Connection with 10251
91F	423	Barring Lever Clutch Lever Yielding
		Connection Guide Screw
106D	423	Barring Lever Clutch Lever Yielding
		Connection Hinge Screw
10223	423	Barring Lever Clutch Lever Yielding
		Connection Spring
10251	423	Barring Lever Clutch Lever Yielding
		Connection Spring Hook

No.	Plate	Name
233d	423	Barring Lever Clutch Lever Yielding
		Connection Spring Screw
*10581		Bed
18801		" Plate with 18620, 18621 and four
10000		405E, for $\frac{1}{2}$ to 1 in. buttonholes
18802		Bed Plate 18801 with 18797, 18798
18754		and four 2310
10194		Bed Plate complete, for ½ to 1 in. buttonholes, Nos. 10024, 10132,
		10134, 18568, 18802, two each 10135,
		10136 and three 405E
18799	4789	Bed Plate with two 18619 and four
10100	1100	405E, for $1\frac{1}{16}$ to $1\frac{1}{2}$ in. buttonholes
18800		Bed Plate 18799 with 18797, 18798
		and four 231c
18753		Bed Plate complete, for $1\frac{1}{16}$ to $1\frac{1}{2}$ in.
		buttonholes, Nos. 10024, 10132,
		10134, 18568, 18800, two each
		10135, 10136 and three 405E
18568	416	Bed Plate Button with 240D and 664D
405E	423	" " Screw
10020	416	Gramp Guide Slide with
10021	416	1827 Bed Plate Clamp Guide Slide Guide
399F	416	" " " " " " "
0001	120	Screw
1827	421	Bed Plate Clamp Guide Slide Roller
1021	121	and Stud
10023	416	Bed Plate Clamp Guide Slide Spring
10022	421	
		Stop Stud
10024	416	Bed Plate Clamp Guide complete,
		Nos. 10020, 10022, 10023, two 10021
		and four 399F
18797	4792	Bed Plate Clamp Stop (left) with
10700	4700	
18798	4792	Bed Plate Clamp Stop (right) with 18752
231c	1797	Bed Plate Clamp Stop Screw
18752		" " " Stud
10461	421	" " Dowel Pin (2)
18620	4793	" " Protector (left), for $\frac{1}{2}$ to
		1 in. buttonholes, for 18801
18621	4793	Bed Plate Protector (right), for 1 to
		1 in. buttonholes, for 18801
18619	4793	Bed Plate Protector, for $1\frac{1}{16}$ to $1\frac{1}{2}$
105	100	in. buttonholes, for 18799
405E	423	Bed Plate Protector Screw " " Screw (4)
389F	423	Screw (4)

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No.	Plate	Name
10818	419	Clamp Arm (lower, left)
10817	419	" " (lower, right)
10820	419	" " (lower) Front Guide
		(left)
10819	419	Clamp Arm (lower) Front Guide
		(right)
10157	421	Clamp Arm (lower) Front Guide
		Dowel Pin
402D	423	Clamp Arm (lower) Front Guide
		Screw
10159	419	Clamp Arm (lower) Rear Guide
		(left)
10161	423	Clamp Arm (lower) Rear Guide
		(left) Rivet
10158	419	Clamp Arm (lower) Rear Guide
		(right)
10160	421	Clamp Arm (lower) Rear Guide
		(right) Rivet
10823	419	Clamp Arm (upper, left) with 10165
10822	419	(upper, right) with 10105
10164	419	" (upper) Adjusting Slide
247f	423	
		Screw
10165	421	Clamp Arm (upper) Adjusting Slide
		Steady Pin
10170	419	Clamp Arm (upper) Connecting Yoke
10171	419	
		Link with two 220D
220D	423	Clamp Arm (upper) Connecting Yoke
		Link Screw
10172	419	Clamp Arm (upper) Hinge
10173	423	1111
176D		DUIEW
10195	4792	Spring
10174	419	Spreader
10821	418	" " " Lever " " " Hinge Screw
99E		Hinge Screw
1017.6	419 423	" " " Link " " " Hinge Screw
1051 1091		" " Screw
1091	4790	" Check (left), 14 inch
10827	4790	" " (right), 14 inch
10825	419	" " (left), $1\frac{1}{2}$ inch
10825	419	" " (right), 1½ inch
10324	413	" " Hinge Pin
10157	419	" Crank Shaft
10177	419	" " " Bracket (left)
10173	419	" " " " (right)
10113 397F		" " " Screw
0011	120	(large)

(large)

No.	Plate	Name
223E	423	Clamp Crank Shaft Bracket Screw
		(small)
10180	419	Clamp Crank Shaft Lever
10181	423	" " " " Pin
10182	419	" Guide Pin
10183	419	" " " Lifter
103D	423	" " " Hinge Screw.
10184	419	" " " " Spring
233d	423	""""Screw
10157	421	""""Stop Pin
10185	419	" " " Post
10828	4787	" Plate
10187	423	" Thread Catch
240d	423	" " " Screw
10829		Clamp, 1 ¹ / ₄ in., complete, Nos. 99E,
		103D, 105D, 109D, 233D, 240D, 10158,
		10159, 10170, 10171, 10174, 10176 to
		10185, 10187, 10817 to 10823, 10826
		to 10828, two each 176D, 223E, 247F,
		397E, 402D, 10160, 10161, 10164,
		10172, 10173, 10195 and five 10157
10830	4787	Clamp, 1 ¹ / ₂ in., complete, Nos. 99E,
		103D, 105D, 109D, 233D, 240D, 10158,
		10159, 10170, 10171, 10174, 10176 to
		10185, 10187, 10817 to 10825, 10828,
		two each 176D, 223E, 247F, 397E,
		402D, 10160, 10161, 10164, 10172,
10540	100	10173, 10195 and five 10157
18548	422	Cutting Block (brass), ½ in., for
10750	4791	10551
18750	4791	Cutting Block (brass), 1 in., for 10632
18751	4791	Cutting Block (brass), ¹⁶ ₁₆ in., for
10101	4131	10632
10464	422	Cutting Block (brass), § in., for
10101	122	10547
10465	422	Cutting Block (brass), ³ / ₄ in., for
10100		10547
10469	422	Cutting Block (brass), 3 in., for
		10551
10466	422	Cutting Block (brass), 3 in., for
		10549
10502	422	Cutting Block (brass), 3 in., for
		10551
10467	422	Cutting Block (brass), 1 in., for
		10549
10470	422	Cutting Block (brass), 1 in., for
		10551
10471	422	Cutting Block (brass), 1 ¹ / ₅ in., for
		10551

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No.	Plate	Name
10472	422	Cutting Block (brass), 11 in., for
		10551
10473	422	Cutting Block (brass), 18 in., for
	100	10551
10474	422	Cutting Block (brass), 1 ¹ / ₂ in., for
10150		10551
$10452 \\ 10453$	417 422	Cutting Block Arm " " Ratchet Wheel
10455	422	" " " " " "
10101	144	Retaining Spring Latch
159F	423	Cutting Block Arm Ratchet Wheel
		Retaining Spring Latch Screw
304c	1797	Cutting Block Arm Screw Center (2)
1513e	423	" " " " " Nut
		(2)
10455	418	Cutting Block Arm Spring
444F	423	" " Set Screw (2)
10229	417	Driving and Stop Motion Balance
445c	423	Wheel with two 445c Driving and Stop Motion Balance
4400	440	Wheel Set Screw
10230	418	Driving and Stop Motion Connecting
		Rod
10232		Driving and Stop Motion Connecting
		Rod 10230 with 10231
10231	420	Driving and Stop Motion Connecting
		Rod Head
38D	1797	Driving and Stop Motion Connecting
10233	420	Rod Head Hinge Screw Driving and Stop Motion Connecting
10255	420	Rod Link
57c	1797	Driving and Stop Motion Connecting
		Rod Link Hinge Screw
10235	417	Driving and Stop Motion Friction
		Pulley with 10236
10236	420	Driving and Stop Motion Friction
		Pulley Center Bearing
10238	417	Driving and Stop Motion Friction
10000	417	Pulley Washer (paper) Driving and Stop Motion Lever with
10239	417	10556
124F	1797	Driving and Stop Motion Lever Ad-
1241	1131	justing Screw (2)
1518E	423	Driving and Stop Motion Lever Ad-
		justing Screw Nut (2)
10240	417	Driving and Stop Motion Lever
		Bracket
355D	1797	Driving and Stop Motion Lever
		Bracket Screw (2)

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No.	Plate	Name
9263	423	Driving and Stop Motion Lever
		Bracket Screw Washer (2)
10241	4793	Driving and Stop Motion Lever
101-	100	Friction Pad (leather)
401E	423	Driving and Stop Motion Lever
150D	1797	Friction Pad Screw (4) Driving and Stop Motion Lever
100D	1131	Screw
10243	420	Driving and Stop Motion Lever
10210	120	Screw Washer
10242	420	Driving and Stop Motion Lever
10111		Spring
10556	4792	Driving and Stop Motion Lever
		Spring Pin
159D	423	Driving and Stop Motion Lever
		Spring Screw
6312	423	Driving and Stop Motion Lever
		Spring Screw Washer
10245	420	Driving and Stop Motion Ratchet
		Lever with 1823 and 10251
196F	1797	Driving and Stop Motion Ratchet
0.0	1000	Lever Adjusting Screw
63D	1797	Driving and Stop Motion Ratchet
10247	420	Lever Hinge Screw Driving and Stop Motion Ratchet
10241	420	Lever Pawl with 10248
100D	423	Driving and Stop Motion Ratchet
2000		Lever Pawl Hinge Screw
10248	423	Driving and Stop Motion Ratchet
		Lever Pawl Pin
10249	420	Driving and Stop Motion Ratchet
		Lever Pawl Spring
236F	423	Driving and Stop Motion Ratchet
1000	100	Lever Pawl Spring Screw
1823	423	Driving and Stop Motion Ratchet Lever Roller and Stud
5569	416	Driving and Stop Motion Ratchet
0000	110	Lever Spring
10257	423	Driving and Stop Motion Ratchet
		Lever Spring Hook
10582	418	Driving and Stop Motion Starting
		Lever
52c	1797	Driving and Stop Motion Starting
		Lever Hinge Screw
10254	420	Driving and Stop Motion Tripping
10955	100	Lever with two 10257
10255	420	Driving and Stop Motion Tripping Lever Catch
106D	423	Driving and Stop Motion Tripping
1000	140	Lever Catch Hinge Screw

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No.	Plate	Name
10223	423	Driving and Stop Motion Tripping
		Lever Catch Spring
233d	423	Driving and Stop Motion Tripping
		Lever Catch Spring Screw
77D	1797	Driving and Stop Motion Tripping
		Lever Hinge Screw
10256	420	Driving and Stop Motion Tripping
	100	Lever Spring
10257	423	Driving and Stop Motion Tripping
		Lever Spring Pin
18576	4793	Eye Stop, for 10632
10893	4793	10547 and 10549
1071c 1518E	4791 423	
10026	423	
10026 176D	423	Face Plate
10152	423	DUIEW (3)
10152	417	" " Thread Guide Feed Driving Bell Crank Lever with
10020	111	1805
2D	416	Feed Driving Bell Crank Lever
	110	Hinge Screw
1805	421	Feed Driving Bell Crank Lever Rol-
		ler and Stud
10261	4792	Feed Hand Ratchet Lever
10262	4792	" " " Handle
52c	1797	" " " Hinge
		Screw
18877		Feed Hand Ratchet Pawl with 18791
10034	421	" " " Hinge Stud
5569	416	" " " Snring
18791	4791	" " " " Hook " " " " Pin
10061	4792	
		for Bed
18878		Feed Hand Ratchet complete, Nos.
10000		10034, 10261, 10262 and 18877
10298		Feed and Looper Cam with two 445c """ Set Screw
445c 10041	$423 \\ 416$	Set Screw
10558	416	regulator (long)
10559	416	(reverse)
176D	423	" " (short) " " Screw (2)
18894		" Shipper Lever with 1814, for
		buttonholes from ½ to 1¼ in. long
10477	418	Feed Shipper Lever with 1814, for
		buttonholes 1 [§] and 1 ¹ / ₂ in. long
71D	1797	Feed Shipper Lever Hinge Screw
1814	421	" " Roller and Stud.
10917		" Wheel with 207c, 10081, 10504,
		10505, 10895, two each 401E and
		756E, for ½ in. buttonhole

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No.	Plate	Name
10918		Feed Wheel with 207c, 10082, 10506,
		10507, 10895, two each 401E and
		756E, for ⁹ / ₁₆ in. buttonhole
10919		Feed Wheel with 207c, 10083, 10508,
		10509, 10895, two each 401E and
10920		756E, for § in. buttonhole Feed Wheel with 207c, 756E, 10084,
10920		10510, 10511, 10895 and three 401E,
		for $\frac{11}{16}$ in. buttonhole
10921		Feed Wheel with 207c, 756E, 10085,
10021		10512, 10513, 10895 and three 401E,
		for § in. buttonhole
10922		Feed Wheel with 207c, 10086, 10514,
		10515, 10895 and four 401E, for $\frac{3}{5}$
		in. buttonhole
10923		Feed Wheel with 207c, 756E, 10087,
		10516, 10517, 10895 and three 401E,
10500		for 1 in. buttonhole Feed Wheel with 207c, 10520, 10895,
18562		18507, 18508, two each 401E and
		756E, for 1_{16}^{+} in. buttonhole
10925		Feed Wheel with 207c, 401E, 10518,
10525		10519, 10521, 10895 and three 756E,
		for 1 ¹ / ₈ in. buttonhole
10959		Feed Wheel with 207c, 401E, 10895,
		10962, 10963, 10967 and three 756E,
	•	for 11 in. buttonhole
18572		Feed Wheel with 207c, 10523, 10895,
		18750, 18751, two each 401E and 756E, for 1 [§] in. buttonhole
10000		Feed Wheel with 207c, 10524, 10895,
10960	ALC: NOT	10964, 10965 and four 401E, for 12
		in. butonhole
10059	416	Feed Wheel Brake Dog with 10060
5569	416	" " " " Spring
10035	421	" " " " Hook
10060	421	" " " " Stud
10504	420	" " Cam Groove Protector,
-	190	¹ / ₂ in. (inside), for 10917 Feed Wheel Cam Groove Protector,
10505	420	in. (outside), for 10917
10506		Feed Wheel Cam Groove Protector,
10000		⁹ / ₁₆ in. (inside), for 10918
10507		Feed Wheel Cam Groove Protector,
		⁹ / ₁₆ in. (outside), for 10918
10508	-	Feed Wheel Cam Groove Protector,
10500		§ in. (inside), for 10919Feed Wheel Cam Groove Protector,
10509	1.2.1	§ in. (outside), for 10919
		s in (outside), for route tritter

No.	Plate	Name
19510		Feed Wheel Cam Groove Protector.
		$\frac{11}{16}$ in. (inside), for 10920
10511		Feed Wheel Cam Groove Protector,
		$\frac{11}{16}$ in. (outside), for 10920
10512		Feed Wheel Cam Groove Protector,
		[§] in. (inside), for 10921
10513		Food Whool Com Crosse Dedu
10010		Feed Wheel Cam Groove Protector,
10514		[§] in. (outside), for 10921
10914		Feed Wheel Cam Groove Protector,
		3 in. (inside), for 10922
10515		Feed Wheel Cam Groove Protector,
		⁷ / ₈ in. (outside), for 10922
10516		Feed Wheel Cam Groove Protector,
		1 in. (inside), for 10923
10517		Feed Wheel Cam Groove Protector,
		1 in. (outside), for 10923
18507		Feed Wheel Cam Groove Protector,
		1_{16}^{1} in. (inside), for 18562
18508		Feed Wheel Cam Groove Protector,
		1_{16}^{-1} in. (outside), for 18562
10518		Feed Wheel Cam Groove Protector,
		$1_{\frac{1}{8}}$ in. (inside), for 10925
10519		
10313	2.6.12	Feed Wheel Cam Groove Protector,
10962		1 ¹ / ₈ in. (outside), for 10925
10902		Feed Wheel Cam Groove Protector,
		1¼ in. (inside), for 10959
10963		Feed Wheel Cam Groove Protector,
10550		14 in. (outside), for 10959
18570		Feed Wheel Cam Groove Protector,
		13 in. (inside), for 18572
18571		Feed Wheel Cam Groove Protector,
		1 ³ / ₈ in. (outside), for 18572
10964		Feed Wheel Cam Groove Protector,
		1 ¹ / ₂ in. (inside), for 10960
10965		Feed Wheel Cam Groove Protector,
		1 ¹ / ₂ in. (outside), for 10960
401E	423	Feed Wheel Cam Groove Protector,
		Screw (long)
756e	4791	Feed Wheel Cam Groove Protector
		Screw (short)
18563	4787	Feed Wheel Driving Lever with 129E
129E	4791	" " " Adjusting
		Screw
10063	416	Feed Wheel Driving Lever Block
357F	1797	
0012	2101	
1520E	420	justing Screw Feed Wheel Driving Lever Block
		Adjusting Screw Nut
		AND THE NOTON INTEL

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No.	Plate	Name
8734	416	Feed Wheel Driving Lever Spring
10061	4792	" " " " " Pin
429c	1797	" " " Support-
		ing Screw
1513E	423	Feed Wheel Driving Lever Support-
TOTOE	420	ing Screw Nut
10296	416	Feed Wheel Friction Block
10030	416	Spring
430c	1797	Au-
		justing Screw
1520e	421	Feed Wheel Friction Block Spring
		Adjusting Screw Nut
10081		Feed Wheel Latch, 1 in., for 10917
10082	416	" " " ⁹ ₁₆ in., for 10918
10083		" " " § in., for 10919
10084		" " " $\frac{11}{16}$ in., for 10920
10085		" " " ¹ in., for 10921
10086		" " ³ in., for 10922
10087		" " " 1 in., for 10923
10520		" " " $1\frac{1}{16}$ in., for 18562
10521		" " " 11 in., for 10925
10967		" " " 11 in., for 10959
10523		" " " 1§ in., for 18572
10524		" " " 1½ in., for 10960
10895	4793	" " Tripping Point
207F	4791	" " " Screw
10526		Knife, 1 in. (large size eye)
10527		" \int_{a}^{9} in. (large size eye)
10528	422	" § in. (large size eye)
10529		" $\frac{11}{16}$ in. (large size eye)
10530	422	" in. (large size eye)
10531		" ³ in. (large size eye)
10532	422	" 1 in. (large size eye)
10533		" 1 ¹ / ₅ in. (large size eye)
10534	422	" $1\frac{1}{4}$ in. (large size eye)
10535	422	" $1\frac{1}{2}$ in. (large size eye)
10632	1784	" Holder with 209F and two
1000-		10556, for 10526 and 10527
10547	1784	Knife Holder with 209F and two
10947	1104	10556, for 10528 to 10530
		and the second sec
10549	418	Knife Holder with 209F and two
		10556, for 10531 and 10532
10551	418	Knife Holder with 209F and two
		10556, for 10533 to 10535
10552	422	Knife Holder Adjusting Collar with
		453c
453c	423	Knife Holder Adjusting Collar Set
		Screw

No.	Plate	Name
10553	432	Knife Holder Connecting Link
72D	423	" " " Hinge
		Screw
10554	421	Knife Holder Connecting Link Pin
10555	418	" " Hinge Pin
450c	423	" " " Set Screw
	100	(2)
10560	417	Knife Holder Lifting Rock Shaft
10561	418	" " " " " " Con-
		necting Link
10562	421	Knife Holder Lifting Rock Shaft
		Connecting Link Pin (2)
293c	420	Knife Holder Lifting Rock Shaft
1000	120	Screw Center (2)
1501E	420	Knife Holder Lifting Rock Shaft
TOOTH	120	Screw Center Nut (2)
10556	4792	Knife Position Pin
2095	423	" Set Screw
10118	421	Looper (long)
10119	421	" (short)
10113	421	" Carrier with 1824
10122	418	" " Bracket
130D	1797	" " " Screw
10123	416	" " Crank
7958	4791	" " " Pin
209F	423	" " " Set Screw
10125	421	" " Needle Guard
233D	423	" " " " Screw
2077	4791	" " Pin
10127	4787	" " Pitman
378c	1797	" " " Hinge Screw (2).
1520E	421	" " " " " Nut
10101	1.1	(2)
1824	421	Looper Carrier Roller and Stud
10130	416	" " Shaft
10129	417	" Driving Bell Crank with 1807.
2D	416	" " " " Hinge Screw
1807	421	" " " Roller and
2001	The second	Stud
224F	423	Looper Screw
10088	4787	Needle Bar
10089	4787	
10000	2101	Needle Bar complete, Nos. 10088, 10096, 10108 and 10110
10091	416	Needle Bar Connecting Link with
		two 390c
390c	423	Needle Bar Connecting Link Adjust-
		ing Screw
29c	1797	Needle Bar Connecting Link Hinge
		Screw

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No.	Plate	Name
7548		Needle Bar Connecting Stud
7448	416	" " " " 7548
1110	110	with 155c
	1501	
155c	4791	Needle Bar Connecting Stud Set
		Screw
10557	4787	Needle Bar Frame
10897		" " " Bell Crank with
		1813
1813	421	Needle Bar Frame Bell Crank Rol-
		ler and Stud
207-	1707	Needle Bar Frame Bell Crank Screw
3070	1797	
	100	Center (2)
1513E	423	Needle Bar Frame Bell Crank Screw
		Center Nut (2)
10101	416	Needle Bar Frame Cam with two .
		445c
445c	423	Needle Bar Frame Cam Set Screw
10103	4787	" " " Connecting Rod
		with 390c
200.0	423	Needle Bar Frame Connecting Rod
390c	445	
	101	Adjusting Screw
10104	421	Needle Bar Frame Connecting Rod
		Ball
147c	1797	Needle Bar Frame Connecting Rod
	,	Ball Screw
37E	1797	Needle Bar Frame Regulating Screw
		Stud
1514c	423	Needle Bar Frame Regulating Screw
		Stud Nut
307c	1797	Needle Bar Frame Screw Center
0010	1101	(lower)
306c	1797	Needle Bar Frame Screw Center
		(upper)
1513E	423	Needle Bar Frame Screw Center
		Nut (2)
18876		Needle Bar Packing Cord (2)
290E	1797	" " Screw Bushing (2)
10093	416	" " Thread Take-up with
		10114
10094	421	Needle Bar Thread Take-up Roller
10094	421	" " " " " "
10039	441	Cap
000-	100	
233d	423	
		Cap Screw
10114	421	Needle Bar Thread Take-up Roller
		Pin
209F	423	Needle Bar Thread Take-up Set
		Screw

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No.	Plate	Name
10096	416	Needle Bar Thread Take-up com-
		plete, Nos. 209F, 233D and 10093
		to 10095
10105	421	Needle Clamp
10106	421	" " Disc
10107	421	" " " Spring
93н	423	" " " " Screw
10108	421	" " Gib
209f	423	" " Set Screw
10109	421	" " Thread Guide
665D	1797	" " " " Screw
10110	421	Needle Clamp complete, Nos. 93H,
		209F, 665D, 10105, 10107, 10109 and
		two 10106
10134	416	Spreader (left) with 99c and 10136
664D	4791	" " Stop Screw
10132	416	" (right) with 99c and 10136
240d	423	" " Stop Screw
99c	423	" Hinge Screw
10135	421	" Spring
10136	421	" " Hook
2102	416	Tension (under thread) Disc
1560c	421	" " Regulating
		Thumb Nut
50021D		Tension (under thread) Screw Stud
10148	421	" " " Spring
10145	421	" " " Thread Guide
10144	4787	" (upper thread) and Spool
		Bracket
10146		Tension (upper thread) and Spool
		Bracket complete, Nos. 415D, 488D,
		1560c, 2103, 8039, 10111, 10112,
		10144, 10145 and two 2102
159D	423	Tension (upper thread) and Spool
	10.0	Bracket Screw (2)
2102	416	Tension (upper thread) Disc
1560c	421	Regulating
0100	101	Thumb Nut
2103	421 1797	Tension (upper thread) Spring
415D 10145	421	Stua
10145	421 416	Imeau Guide
333D	416	Thread (under) Cord Guide
10147	423	Screw
159D	423	" " Spool Bracket " " " Screw (2)
488D	419	" " " Spindle, 3½ in.
1001	110	long
487D	410	
40(D	419	Thread (under) Spool Spindle, 4 in.
		long

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No.	Plate	Name
10111	421	Thread (under) Spool Spindle Inside
		Cone (2)
10112	421	Thread (under) Spool Spindle Inside
		Cone Spring (2)
8064		Thread (under) Spool Spindle Out-
		side Cone (2)
8039	416	Thread (under) Spool Spindle Out-
		side Cone 8064 with 759F (2)
759F	423	Thread (under) Spool Spindle Out-
		side Cone Thumb Screw
10149	416	Thread (under) Take-up Spring
10145	421	" " Thread Guide
10137	416	" (upper) Nipper Arm
77D	1797	" " " Hinge
		Screw
1821	421	Thread (upper) Nipper Arm Roller
		and Stud
10139	418	Thread (upper) Nipper Cam with
		435c
3012	421	Thread (upper) Nipper Cam Pin
435c	1797	" " " Set
		Screw
8800	421	Thread (upper) Nipper Disc
1645E	1797	" " " Regu-
		lating Thumb Nut
1547D	423	Thread (upper) Nipper Disc Regu-
		lating Thumb Nut Lock Nut
1153c	1797	Thread (upper) Nipper Disc Screw
		Stud
1547D	423	Thread (upper) Nipper Disc Screw
		Stud Nut
10140	416	Thread (upper) Nipper Lever
49F	1797	DUCW
10141	421	Spring
10142	416	LIIIK
.488D	419	Spoor Spinule, 52 m.
	101	long
10111	421	Thread (upper) Spool Spindle Inside
OFFOF	101	Cone Thread (upper) Spool Spindle Inside
10112	421	Cone Spring
8064		Thread (upper) Spool Spindle Out-
8004		side Cone
8039	416	Thread (upper) Spool Spindle Out-
0000	110	side Cone 8064 with 759F
759F	423	Thread (upper) Spool Spindle Out-
1001	120	side Cone Thumb Screw
10151	416	Thread (upper) Take-up Spring
236F	423	" " " " Screw

1916w-5

LIST OF PARTS COMPLETE

FOR

MACHINE No. 23-11

HAS CUTTING ATTACHMENT, STRAIGHT BARRING ATTACHMENT AND AUTOMATIC STOP

For Cloth

Makes Buttonholes 1 to 11 inches long

No.	Plate	Name
*10890		Arm with 771D and 10008
8582	421	" Dowel Pin (2)
118E	1797	" Screw (3)
10002	417	" Shaft (horizontal)
18820	1784	" " Gear with 453c
2117	421	""" " Pin
453c	423	" " " Set Screw
144D	1797	" " Screw
10005	417	" " (upright)
18821	1784	" " Gear with 453c
2117	421	" " " " Pin
453c	423	" " " Set Screw
*10008	-	" Side Plate
771D	1797	" " " Thumb Screw
10217	418	Barring Lever
10218	420	" " Cap
176D	423	" " " Screw (2)
10219	420	" " Clutch
217f	423	" " Adjusting Screw
		(2)
10220	420	Barring Lever Clutch Lever
100D	423	" " " " Hinge
		Screw
10222	420	Barring Lever Clutch Lever Yielding
an an		Connection with 10251
91F	423	Barring Lever Clutch Lever Yielding
		Connection Guide Screw
106D	423	Barring Lever Clutch Lever Yielding
		Connection Hinge Screw
10223	423	Barring Lever Clutch Lever Yielding
		Connection Spring
10251	423	Barring Lever Clutch Lever Yielding
		Connection Spring Hook

No.	Plate	Name
233D	423	Barring Lever Clutch Lever Yielding
		Connection Spring Screw
*10581		Bed
18805		" Plate with 18620, 18621 and four
10000		$405E$, for $\frac{1}{2}$ to 1 in. buttonholes
18806		Bed Plate 18805 with 18797, 18798
10000		and four 231c
18758		Bed Plate complete, for ½ to 1 in.
10100		buttonholes, Nos. 10024, 10306,
		10637, 18806 and three 405E
18803	4789	Bed Plate with two 18619 and four
20000	1.00	405E, for $1\frac{1}{16}$ to $1\frac{1}{2}$ in. buttonholes
18804		Bed Plate 18803 with 18797, 18798
10001		and four 231c
18757	1100	Bed Plate complete, for $1\frac{1}{16}$ to $1\frac{1}{2}$ in.
10101		buttonholes, Nos. 10024, 10306,
		10637, 18804 and three 405E
10637	4792	Bed Plate Button
405E	423	" " " Screw
10306	418	" " " Slide
10307	418	" " " Connection
10001	110	with 10136
10309	421	Bed Plate Button Slide Connection
		Spring
10136	421	Bed Plate Button Slide Connection
		Spring Hook (2)
214D	1797	Bed Plate Button Slide Connection
		Stop Screw
10020	416	Bed Plate Clamp Guide Slide with
		1827
10021	416	Bed Plate Clamp Guide Slide Guide
399f	423	<i></i>
		Screw
1827	421	Bed Plate Clamp Guide Slide Roller
		and Stud
10023	416	Bed Plate Clamp Guide Slide Spring
10022	421	66 66 66 66 66
		Stop Stud
10024	416	Bed Plate Clamp Guide complete,
		Nos. 10020, 10022, 10023, two 10021
		and four 399F
18797	4792	Bed Plate Clamp Stop (left) with
		18752
18798	4792	Bed Plate Clamp Stop (right) with
		18752
231c	1797	Bed Plate Clamp Stop Screw
18752		Stuu
10461	421	Dower I'll
18619	4793	110100001, 101 113 10 12 11.
		buttonholes, for 18799

No.	Plate	Name
405E	423	Bed Plate Protector Screw
389F	423	" " Screw (4)
10818	419	Clamp Arm (lower, left)
10817	419	" " (lower, right)
10820	419	" " (lower) Front Guide
20020		(left)
10819	419	Clamp Arm (lower) Front Guide
10010	110	(right)
10157	421	Clamp Arm (lower) Front Guide
10101	121	Dowel Pin
402D	423	Clamp Arm (lower) Front Guide
1020	120	Screw
10159	419	Clamp Arm (lower) Rear Guide
10100	110	(left)
10161	423	Clamp Arm (lower) Rear Guide
10101	120	(left) Rivet
10158	419	Clamp Arm (lower) Rear Guide
10198	419	(right)
10160	421	Clamp Arm (lower) Rear Guide
10100	421	(right) Rivet
10000	410	Clamp Arm (upper, left) with 10165
10823 10822	419 419	" " (upper, right) with 10165
		(upper, right) with 10100
10164	419	" (upper) Adjusting Slide
247f	423	
10105	101	Screw
10165	421	Clamp Arm (upper) Adjusting Slide
	110	Steady Pin
10170	419	Clamp Arm (upper) Connecting Yoke
10171	419	
000-	100	Link with two 220D
, 220D	423	Clamp Arm (upper) Connecting Yoke
	110	Link Screw
10172	419	Clamp Arm (upper) Hinge
10173	423	I III
176D	423	Screw
10195	4792	Spring
10174	419	" " Spreader
10821	418	" " " Lever " " " Hinge Screw
99C	423 419	Hinge Screw
10176		" " Link
105D		Hinge Screw
109D		Sciew
10825	419	CHECK (IEIL), 12 mon
10824	419	(light), 12 men
10157	421	ringe Pin
10177	419	Crank Shalt
10179	419	Bracket (left)
10178	419	(light)
397E	423	DUIEW
		(large)

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No.	Plate	Name
223E	423	Clamp Crank Shaft Bracket Screw
		(small)
10180	419	Clamp Crank Shaft Lever
10181	423	" " " Pin
10182	419	" Guide Pin
10183	419	" " " Lifter
103.D	423	" " " Hinge Screw.
10184	419	" " " Spring
233d	423	" " " " " Screw
10157	421	" " " Stop Pin
10185	419	" " " Post
10828	4787	" Plate
10187	423	" Thread Catch
240d	423	" " " Screw
10829		Clamp, 14 in., complete, Nos. 99E,
		103D, 105D, 109D, 233D, 240D, 10158,
		10159, 10170, 10171, 10174, 10176 to
		10185, 10187, 10817 to 10823, 10826
		to 10828, two each 176D, 223E, 247F,
		397E, 402D, 10160, 10161, 10164,
		10172, 10173, 10195 and five 10157
10830	4787	Clamp, 1 ¹ / ₂ in., complete, Nos. 99E,
		103D, 105D, 109D, 233D, 240D, 10158,
		10159, 10170, 10171, 10174, 10176 to
		10185, 10187, 10817 to 10825, 10828,
		two each 176D, 223E, 247F, 397E,
		402D, 10160, 10161, 10164, 10172,
		10173, 10195 and five 10157
18750	4791	Cutting Block (brass), 1 in., for
		10632
18751	4791	Cutting Block (brass), ⁹ / ₁₆ in., for
		10632
10464	422	Cutting Block (brass), § in., for
		10547
10465	422	Cutting Block (brass), 2 in., for
10100	122	10547
10400	400	
10466	422	
10467	422	Cutting Block (brass), 1 in., for
		10549
10471	422	Cutting Block (brass), 11 in., for
		10551
10472	422	Cutting Block (brass), 14 in., for
		10551
10473	422	Cutting Block (brass), 13 in., for
		10551
10474	422	Cutting Block (brass), 11 in., for
		10551

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No.	Plate	Name
10452	417	Cutting Block Arm
10453	422	" " Ratchet Wheel
10454	422	" " " " " Re-
		taining Spring Latch
159D	423	Cutting Block Arm Ratchet Wheel
		Retaining Spring Latch Screw
304c	1797	Cutting Block Arm Screw Center (2)
1513e	423	" " " " " Nut
		(2)
10455	418	Cutting Block Arm Spring
. 444F	423	" " Set Screw
10229	417	Driving and Stop Motion Balance
		Wheel with two 445c
445c	423	Driving and Stop Motion Balance
		Wheel Set Screw
10230	418	Driving and Stop Motion Connecting
		Rod
10232		Driving and Stop Motion Connecting
		Rod 10230 with 10231
10231	420	Driving and Stop Motion Connecting
		Rod Head
38D	1797	Driving and Stop Motion Connecting
		Rod Head Hinge Screw
10233	420	Driving and Stop Motion Connecting
		Rod Link
57c	1797	Driving and Stop Motion Connecting
		Rod Link Hinge Screw
10235	417	Driving and Stop Motion Friction
		Pulley with 10236
10236	420	Driving and Stop Motion Friction
10000		Pulley Center Bearing
10238	417	Driving and Stop Motion Friction
-		Pulley Washer (paper)
10239	417	Driving and Stop Motion Lever with
		10556
124F	1797	Driving and Stop Motion Lever Ad-
	100	justing Screw (2)
1518E	423	Driving and Stop Motion Lever Ad-
10240	417	justing Screw Nut (2)
10240	417	Driving and Stop Motion Lever Bracket
355D	1797	Driving and Stop Motion Lever
000D	1101	Bracket Screw (2)
9263	423	Driving and Stop Motion Lever
3400	420	Bracket Screw Washer (2)
10241	4793	Driving and Stop Motion Lever
TOPIT	1100	Friction Pad (leather)
401E	423	Driving and Stop Motion Lever
		Friction Pad Screw (4)

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No.	Plate	Name
150D	1797	Driving and Stop Motion Lever
		Screw
10243	420	Driving and Stop Motion Lever
		Screw Washer
10242	420	Driving and Stop Motion Lever
		Spring
10556	4792	Driving and Stop Motion Lever
		Spring Pin
159D	423	Driving and Stop Motion Lever
		Spring Screw
6312	423,	Driving and Stop Motion Lever
		Spring Screw Washer
10245	420	Driving and Stop Motion Ratchet
		Lever with 1823 and 10251
196F	1797	Driving and Stop Motion Ratchet
		Lever Adjusting Screw
63D	1797	Driving and Stop Motion Ratchet
		Lever Hinge Screw
10247	420	Driving and Stop Motion Ratchet
		Lever Pawl with 10248
100D	423	Driving and Stop Motion Ratchet
10010		Lever Pawl Hinge Screw
10248	423	Driving and Stop Motion Ratchet
10040	100	Lever Pawl Pin
10249	420	Driving and Stop Motion Ratchet
236F	423	Lever Pawl Spring Driving and Stop Motion Ratchet
200F	445	Lever Pawl Spring Screw
1823	423	Driving and Stop Motion Ratchet
1020	120	Lever Roller and Stud
5569	416	Driving and Stop Motion Ratchet
0000	110	Lever Spring
10257	423	Driving and Stop Motion Ratchet
		Lever Spring Hook
10582	418	Driving and Stop Motion Starting
		Lever
52c	1797	Driving and Stop Motion Starting
		Lever Hinge Screw
10254	420	Driving and Stop Motion Tripping
		Lever with two 10257
10255	420	Driving and Stop Motion Tripping
		Lever Catch
106D	423	Driving and Stop Motion Tripping
		Lever Catch Hinge Screw
10223	423	Driving and Stop Motion Tripping
		Lever Catch Spring
233D	423	Driving and Stop Motion Tripping
	1707	Lever Catch Spring Screw
77D	1797	Driving and Stop Motion Tripping
0		Lever Hinge Screw

No.	Plate	Name
10256	420	Driving and Stop Motion Tripping
		Lever Spring
10257	423	Driving and Stop Motion Tripping
		Lever Spring Pin
18576	4793	Eye Stop, for 10632
10893	4793	" " " 10547 and 10549
1071c	4791	" " Adjusting Screw
1518E	423	" " " " Nut
10026	4787	Face Plate
176D	423	" " Screw (3)
10152	421	" " Thread Guide
10028	417	Feed Driving Bell Crank Lever with
		1805
2d	416	Feed Driving Bell Crank Lever
		Hinge Screw
1805	421	Feed Driving Bell Crank Lever Rol-
		ler and Stud
10261	4792	Feed Hand Ratchet Lever
10262	4792	" " " Handle
52c	1797	""""Hinge
		Screw
18877		Feed Hand Ratchet Pawl with 18791
10034	421	ninge Stud
5569 ,	416	Spring
18791	4791	HOOR
10061	4792	1 111,
		for Bed
18878		Feed Hand Ratchet complete, Nos.
10070	117	10034, 10261, 10262 and 18877
10370	417	Feed and Looper Cam with two 445c """ Set Screw
445c 10041	423	
10558	416 416	Regulator (long)
10558	416	(leverse)
10559 176D	410	(SHOIL)
18894	440	" " Screw (2) " Shipper Lever with 1814, for
10034		buttonholes from 1/2 to 11/2 in. long
10477	418	Feed Shipper Lever with 1814, for
10411	110	buttonholes 13 and 11 in. long
71p	1797	Feed Shipper Lever Hinge Screw.
1814	421	" " " Roller and Stud
10929		" Wheel with 207c, 10082, 10686,
10010		10687, 10895, two each 401E and
		756E, for $\frac{1}{2}$ in. buttonhole
10930		Feed Wheel with 207c, 10365, 10688,
		10689, 10895, two each 401E and
		756E, for $\frac{9}{16}$ in. buttonhole
10931		Feed Wheel with 207c, 756E, 10366,
		10690, 10691, 10895 and three 401E,
		for § in. buttonhole
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No.	Plate	Name
10932		Feed Wheel with 207c, 756E, 10408,
10000		10692, 10693, 10895 and three 401E,
		for $\frac{11}{16}$ in. buttonhole
10933		Feed Wheel with 207c, 756E, 10085,
10200		10694, 10695, 10895 and three 401E,
		for 3 in. buttonhole
10004	417	Feed Wheel with 207c, 756E, 10367,
10934	417	10696, 10697, 10895 and three 401E,
		for $\frac{2}{5}$ in. buttonhole
10935		Feed Wheel with 207c, 756E, 10368, 10698, 10699, 10895 and three 401E,
		for 1 in. buttonhole
10975		Feed Wheel with 207c, 756E, 10705,
		10895, 10977, 10978 and three 401E,
		for $1\frac{1}{16}$ in. buttonhole
10937		Feed Wheel with 207c, 401E, 10700,
		10701, 10706, 10895 and three 756E,
		for 1 ¹ / _s in. buttonhole
10938		Feed Wheel with 207c, 10702, 10703,
		10707, 10895 and four 756E, for 11
		in. buttonhole
18573		Feed Wheel with 207c, 10708, 10895,
		18574, 18575, two each 401E and
		756E, for 1§ in. buttonhole
10940		Feed Wheel with 207c, 10709, 10895,
		14105, 18895, 18896 and three 401E,
	110	for 1 ¹ / ₂ in. buttonhole Feed Wheel Brake Dog with 10060.
10059	416	" " " " Spring
5569	416	" " " Hook
10035	421 421	" " " " Stud
10060 10686	441	" " Cam Groove Protector,
10000		1 in. (inside), for 10929
10687	ALL COM	Feed Wheel Cam Groove Protector,
10001		1 in. (outside), for 10929
10688	-	Feed Wheel Cam Groove Protector,
10000		$\frac{9}{16}$ in. (inside), for 10930
10689		Feed Wheel Cam Groove Protector,
20000		⁹ ₁₆ in. (outside), for 10930
10690		Feed Wheel Cam Groove Protector,
		§ in. (inside), for 10931
10691		Feed Wheel Cam Groove Protector,
		5 in. (outside), for 10931
10692		Feed Wheel Cam Groove Protector,
		$\frac{11}{16}$ in. (inside), for 10932
10693		Feed Wheel Cam Groove Protector,
		11/16 in. (outside), for 10932
10694		Feed Wheel Cam Groove Protector,
		<pre>% in. (inside), for 10933</pre>

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No.	Plate	Name
10695		Feed Wheel Cam Groove Protector,
		<pre></pre>
10696		Feed Wheel Cam Groove Protector,
		<pre>3 in. (inside), for 10934</pre>
10697		Feed Wheel Cam Groove Protector,
10698		3 in. (outside), for 10934
10098		Feed Wheel Cam Groove Protector, 1 in. (inside), for 10935
10699		
10033		Feed Wheel Cam Groove Protector, 1 in. (outside), for 10935
10977		Feed Wheel Cam Groove Protector,
		1_{16}^{-1} in. (inside), for 10975
10978		Feed Wheel Cam Groove Protector,
		1 ¹ / ₁₆ in. (outside), for 10975
10700		Feed Wheel Cam Groove Protector,
		1 ¹ / ₈ in. (inside), for 10937
10701		Feed Wheel Cam Groove Protector,
		1 ¹ / ₈ in. (outside), for 10937
10702		Feed Wheel Cam Groove Protector,
10703		14 in. (inside), for 10938
10103	. 1	Feed Wheel Cam Groove Protector, 1 ¹ / ₄ in. (outside), for 10938
18574		Feed Wheel Cam Groove Protector,
		1§ in. (inside), for 18573
18575	1 1	Feed Wheel Cam Groove Protector,
		1 ³ / ₈ in. (outside), for 18573
401E	423	Feed Wheel Cam Groove Protector
Statist.	220	Screw (long)
756E	4791	Feed Wheel Cam Groove Protector
18563	4787	Screw (short)
129E	4791	Feed Wheel Driving Lever with 129E " " " Adjusting
1201	1101	Screw
10063	416	Feed Wheel Driving Lever Block
357F	1797	" " " " " "
		Adjusting Screw
1520e	421	Feed Wheel Driving Lever Block
		Adjusting Screw Nut
8734	416	Feed Wheel Driving Lever Spring
10061	4792	
		Pin
429c	1797	Feed Wheel Driving Lever Support-
1513E	423	ing Screw Feed Wheel Driving Lever Support-
TOTOL	120	ing Screw Nut
10296	416	Feed Wheel Friction Block
10030	416	" " " " Spring
430c	1797	" " " " Ad-
		justing Scrow

justing Screw

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No.	Plate	Name
1520e	421	Feed Wheel Friction Block Spring
		Adjusting Screw Nut
10082		Feed Wheel Latch, ⁹ / ₁₆ in., for 10929
10365		" " " ⁹ ₁₆ in., for 10930
10366		" " § in., for 10931
10408		" " " ¹¹ / ₁₆ in., for 10932
10085		" " " ³ in., for 10933
10367		" " " § in., for 10934
10368		" " " 1 in., for 10935
10705		" " " 11 in., for 10975
10706		" " " 11 in., for 10937
10707		" " " 11 in., for 10938
10708		" " " 1§ in., for 18573
10709		" " " <u>11</u> in., for 10940
10705	4793	" " Tripping Point
207c	4791	" " " Screw
10526	4101	Knife, ½ in. (large size eye)
10527	422	" γ_{α}^{α} in. (large size eye)
10528	422	" § in. (large size eye)
10528	422	" $\frac{11}{16}$ in. (large size eye)
10529	422	" $\frac{3}{16}$ in. (large size eye)
10530	444	" ⁷ / ₃ in. (large size eye)
	422	" 1 in. (large size eye)
10532	444	" $1\frac{1}{5}$ in. (large size eye)
10533	422	" 1 ¹ / ₄ in. (large size eye)
10534		" $1\frac{1}{2}$ in. (large size eye)
10535	422	" Holder with 209F and two
10632	1784	10556, for 10526 and 10527
10547	1784	Knife Holder with 209F and two
10547	1784	10556, for 10528 to 10530
10540	418	Knife Holder with 209F and two
10549	418	10556, for 10531 and 10532
10551	418	Knife Holder with 209F and two
10991	410	10556, for 10533 to 10535
10559	422	Knife Holder Adjusting Collar with
10552	422	453c
453c	422	Knife Holder Adjusting Collar Set
4000	144	Screw
10553	422	Knife Holder Connecting Link
10333 72D	423	" " " 'Ilinge
120	120	Screw
10554	421	Knife Holder Connecting Link Pin
10555	418	" " Hinge Pin
450c		" " " Set Screw
4000	120	(2)
10560	417	Knife Holder Lifting Rock Shaft
10561	418	" " " " " Con-
10001	110	necting Link
10562	421	Knife Holder Lifting Rock Shaft
10002		Connecting Link Pin (2)

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No.	Plate	Name
293c	420	Knife Holder Lifting Rock Shaft
		Screw Center (2)
1501E	420	Knife Holder Lifting Rock Shaft
		Screw Center Nut (2)
10556	4792	Knife Position Pin
209f	423	" Set Screw
10371	423	Looper (long)
10372	423	" (short)
10373	420	" Carrier
10122	418	" " Bracket
7958	4791	" " " Dowel Pin
130D	1797	" " " Screw
10123	416	" " Crank
7958	4791	" " " Pin
209f	423	" " Set Screw
10374	423	" " Needle Guard
233D	423	" " " Screw
2077	4791	" " Pin
10127	4787	" " Pitman
3780	1797	" " " Hinge Screw (2).
1520E	421	" " " " " " Nut
		(2)
10130	416	Looper Carrier Shaft
10129	417	" Driving Bell Crank with 1807
2D	416	" " " Hinge Screw
1807	421	" " " Roller and
		Stud
224F	423	Looper Screw
10088		Needle Bar
10089	4787	Needle Bar complete, Nos. 10088,
		10096, 10108 and 10110
10091	416	Needle Bar Connecting Link with
		two 390c
390c	423	Needle Bar Connecting Link Adjust-
		ing Screw
29c	1797	Needle Bar Connecting Link Hinge
		Screw
7548		Needle Bar Connecting Stud
7448	416	" " " 7548
		with 155c
155c	4791	Needle Bar Connecting Stud Set
		Screw
10557	4787	Needle Bar Frame
10897		" " Bell Crank with
1010		1813
1813	421	Needle Bar Frame Bell Crank Roller
207	1000	and Stud
307c	1797	Needle Bar Frame Bell Crank Screw
1		Center (2),

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No.	Plate	Name
1513E	423	Needle Bar Frame Bell Crank Screw
		Center Nut (2)
10101	416	Needle Bar Frame Cam with two
1150	100	445c Needle Bar Frame Cam Set Screw
445c 10103	423	
10103	4787	with 390c
390c	423	Needle Bar Frame Connecting Rod
10104	421	Adjusting Screw Needle Bar Frame Connecting Rod
10104	441	Ball
147c	1797	Needle Bar Frame Connecting Rod
1410	1101	Ball Screw
37E	1797	Needle Bar Frame Regulating Screw
OIL	1101	Stud
1514c	423	Needle Bar Frame Regulating Screw
10140	120	Stud Nut
307c	1797	Needle Bar Frame Screw Center
0010	1101	(lower)
306c	1797	Needle Bar Frame Screw Center
0000	1101	(upper)
1513E	423	Needle Bar Frame Screw Center
10100	120	Nut (2)
18876		Needle Bar Packing Cord (2)
290E	1797	" " Screw Bushing
10093	416	" " Thread Take-up with
		10114
10094	421	Needle Bar Thread Take-up Roller
10095	421	
		Cap
233d	423	Needle Bar Thread Take-up Roller
		Cap Screw
10114	421	Needle Bar Thread Take-up Roller
		Pin
209F	423	Needle Bar Thread Take-up Set
		Screw
10096	416	Needle Bar Thread Take-up com-
		plete, Nos. 209F, 233D and 10093
		to 10095
10105	421	Needle Clamp
10106	421	" " Disc
10107	421	" " " Spring
93н		" " " " Screw
10108	421	" " Gib
209F		" " Set Screw
10109	421	Imeau Guide
665D		DUIEW
10110	421	Needle Clamp complete, Nos. 93H,
		209F, 665D, 10105, 10107, 10109 and
		two 10106

No.	Plate	Name
10378	423 .	Spreader (left) with 110c
10376	423	" (right) with 110c
10382	423	" Cam (left)
10381	423	" " (right)
10383	423	" " Adjusting Slide (2)
185н	1797	"""""Screw (2)
228D	423	" " Screw (2)
110c	423	" Hinge Screw
10223	423	" Spring (2)
10136	421	" " Hook
229D	423	" " Screw (2)
2102	416	Tension (under thread) Disc (2)
1560c	421	" " " Regulating
		Thumb Nut
50021D		Tension (under thread) Screw Stud
10148	421	" " " Spring
10145	421	" " " Thread Guide
10144	421	" (upper thread) and Spool
		Bracket
10146		Tension (upper thread) and Spool
		Bracket complete, Nos. 415D, 488D.
		1560c, 2103, 8039, 10111, 10112,
		10144, 10145 and two 2102
159D	423	Tension (upper thread) and Spool
1000	. 110	Bracket Screw (2)
2102	416	Tension (upper thread) Disc
1560c	421	" " " Regulating
10000		Thumb Nut
2103	421	Tension (upper thread) Spring
415D	1797	" " Stud
10145	421	" " " Thread Guide
10150	416	Thread (under) Cord Guide
333D	423	" " " " Screw
10147	4787	" " Spool Bracket
159D	423	""""Screw (2)
488D	419	" " " Spindle, 3½ in.
		long
487D	419	Thread (under) Spool Spindle, 4 in.
10112	110	long
10111	421	Thread (under) Spool Spindle Inside
		Cone (2)
10112	421	Thread (under) Spool Spindle Inside
		Cone Spring (2)
8064		Thread (under) Spool Spindle Out-
		side Cone
8039	416	Thread (under) Spool Spindle Out-
		side Cone 8064 with 759F (2)
759F	423	Thread (under) Spool Spindle Out-
		side Cone Thumb Screw

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10149 416 Thread (under) Take-up Spring 10145 421 " Thread Guide 10137 416 " (upper) Nipper Arm 77D 1797 " " " Hinge Screw 1821 421 Thread (upper) Nipper Arm Roller and Stud 10139 418 Thread (upper) Nipper Cam with	
10145 421 " "Thread Guide 10137 416 " (upper) Nipper Arm 77D 1797 " " " Hinge Screw Screw 1821 421 Thread (upper) Nipper Arm Roller and Stud 10139 418 Thread (upper) Nipper Cam with	
10137 416 " (upper) Nipper Arm 77D 1797 " " " " Hinge Screw 1821 421 Thread (upper) Nipper Arm Roller and Stud 10139 418 Thread (upper) Nipper Cam with	
Screw 1821 421 Thread (upper) Nipper Arm Roller and Stud 10139 418 Thread (upper) Nipper Cam with	
Screw 1821 421 Thread (upper) Nipper Arm Roller and Stud 10139 418 Thread (upper) Nipper Cam with	
and Stud 10139 418 Thread (upper) Nipper Cam with	
10139 418 Thread (upper) Nipper Cam with	1
, (upper)	
1000	
3012 421 Thread (upper) Nipper Cam Pin	-
435c 1797 " " " Set	
Screw	
8800 421 Thread (upper) Nipper Disc (2)	
1645E 1797 " " " Regu-	
lating Thumb Nut	
1547D 423 Thread (upper) Nipper Disc Regu-	
lating Thumb Nut Lock Nut	
1153c 1797 Thread (upper) Nipper Disc Screw	
Stud	
1547D 423 Thread (upper) Nipper Disc Screw Stud Nut	
10140 416 Thread (upper) Nipper Lever	
49F 1797 " " " Screw	
10141 421 " " " Spring	
10142 416 " " " Link	
488D 419 " " Spool Spindle, 33 in.	
long	
10111 421 Thread (upper) Spool Spindle Inside	
Cone	
10112 421 Thread (upper) Spool Spindle Inside	
Cone Spring	
8064 Thread (upper) Spool Spindle Out-	
side Cone	
8039 416 Thread (upper) Spool Spindle Out-	
side Cone 8064 with 759r	
759F 423 Thread (upper) Spool Spindle Out-	
side Cone Thumb Screw	
10151 416 Thread (upper) Take-up Spring	
236F 423 " " " Screw	

LIST OF PARTS COMPLETE

FOR

MACHINE No. 23-12

HAS CUTTING ATTACHMENT, TAPER BAR ATTACHMENT UP TO 18 INCH AND AUTOMATIC STOP

For Cloth

Makes Buttonholes 1 to 18 inches long

No.	Plate	Name
*10890		Arm with 771D and 10008
8582	421	" Dowel Pin (2)
118E	1797	" Screw (3)
10002	. 417	" Shaft (horizontal)
18820	1784	" " Gear with 453c
2117	421	" " " Pin
453c	423	" " Set Screw
144D	1797	" " Screw
10005	. 417	" " (upright)
18821	1784	" " Gear with 453c
2117.	421	" " " " Pin
453c	423	" " " Set Screw
*10008		" Side Plate
771D	1797	" " " Thumb Screw
10217	418	Barring Lever
10218	420	" " Cap
176D	423	" " " Screw (2)
10219	420	" " Clutch
217f	423	" " " Adjusting Screw
		(2)
10220	420	Barring Lever Clutch Lever
100D	423	" " " Hinge
		Screw
10222	420	Barring Lever Clutch Lever Yielding
		Connection with 10251
91F	423	Barring Lever Clutch Lever Yielding
UIL	120	Connection Guide Screw
106D	423	Barring Lever Clutch Lever Yielding
100D	425	Connection Hinge Screw
10223	423	Barring Lever Clutch Lever Yielding
		Connection Spring

No.	Plate	Name
10251	423	Barring Lever Clutch Lever Yielding
		Connection Spring Hook
2331	o 423	Barring Lever Clutch Lever Yielding
*10581		Connection Spring Screw Bed
18801		" Plate with 18620, 18621 and four
		$405E$, for $\frac{1}{2}$ to 1 in. buttonholes
18802		Bed Plate 18801 with 18797, 18798
		and four 231c
18760		Bed Plate complete, for $\frac{1}{2}$ to 1 in.
		buttonholes, Nos. 10024, 10575,
10700	1700	18802 and three 405E
18799	4789	Bed Plate with two 18619 and four $405E$, for $1\frac{1}{16}$ to $1\frac{1}{2}$ in. buttonholes
18800		Bed Plate 18799 with 18797, 18798
20000		and four 231c
18759		Bed Plate complete, for 1_{16}^1 to 1_2^1
		in. buttonholes, Nos. 10024, 10575,
		18800 and three 405E
10575		Bed Plate Button
405E		" " Screw
10020	416	Clamp Guide Shue with
10021	416	1827 Bed Plate Clamp Guide Slide Guide
399F		" " " " " "
	A sentes	Screw
1827	421	Bed Plate Clamp Guide Slide Roller
		and Stud
10023	416	Bed Plate Clamp Guide Slide Spring
10022	421	
10024	416	Stop Stud Bed Plate Clamp Guide complete,
10011	110	Nos. 10020, 10022, 10023, two 10021
		and four 399F
18797	4792	Bed Plate Clamp Stop (left) with
		18752
18798	4792	Bed Plate Clamp Stop (right) with
9910	1707	18752 Bed Plate Clamp Stop Screw
231c 18752	1797	" " " Stud
10461	421	" " Dowel Pin (2)
18620	4793	" " Protector (left), for ½ to
		1 in. buttonholes
18621	4793	Bed Plate Protector (right), for $\frac{1}{2}$
10000		to 1 in. buttonholes
18619	4793	Bed Plate Protector, for $1\frac{1}{16}$ to $1\frac{1}{2}$ in. buttonholes
405E	423	Bed Plate Protector Screw
389F		" " Screw (4)

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No.	PI	ate	Name
10818	8 4	19	Clamp Arm (lower, left)
1081	7 4	119	" " (lower, right)
1082	0 4	119	" " (lower) Front Guide
			(left)
1081	9 4	119	Clamp Arm (lower) Front Guide
			(right)
1015	7 .	121	Clamp Arm (lower) Front Guide
			Dowel Pin
40	2D 4	423	Clamp Arm (lower) Front Guide
			Screw
1015	9	419	Clamp Arm (lower) Rear Guide
1010		110	(left)
1016	1	423	Clamp Arm (lower) Rear Guide
2020	-	120	(left) Rivet
1015	e .	419	Clamp Arm (lower) Rear Guide
1010	0	110	(right)
1010	0	101	
1016	0 4	421	Clamp Arm (lower) Rear Guide
1000	3	110	(right) Rivet
1082		419	Clamp Arm (upper, left) with 10165
1082		419	(upper, fight) with 10105
1016		419	" (upper) Adjusting Slide
24	7F	423	
			Screw
1016	5	421	Clamp Arm (upper) Adjusting Slide
			Steady Pin
1017		419	Clamp Arm (upper) Connecting Yoke
1017	1	419	
			Link with two 220D
22	0D	423	Clamp Arm (upper) Connecting Yoke
			Link Screw
1017		419	Clamp Arm (upper) Hinge
1017		423	" " " Pin
17	6D	423	" " " Screw
1019	5 4	792	" " Spring
1017	'4	419	" " Spreader
1082	1	418	" " " Lever
		423	" " " Hinge Screw
1017		419	" " " Link
10	5D	423	" " " " Hinge
	with .		Screw
		423	Clamp Arm Spreader Screw
1082		419	" Check (left), $1\frac{1}{2}$ inch
1082		419	" " (right), $1\frac{1}{2}$ inch
1015		421	" " Hinge Pin
1017		419	" Crank Shaft
1017		419	" " Bracket (left)
1017		419	"""""(right)
39	97E	423	berew
			(large)
		0	

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No.	Plate	Name
223E	423	Clamp Crank Shaft Bracket Screw
		(small)
10180	419	Clamp Crank Shaft Lever
10181	423	""""Pin
10182	419	" Guide Pin
10183	419	" " " Lifter
103D	423	" " " Hinge Screw.
10184	419	" " " " Spring
233D	423	" " " " " Screw
10157	421	" " " " Stop Pin
10185	419	" " " Post
10573	4790	" Plate
10202		Clamp Plate Deflecting Piece, 1 in.
		(left)
10201		Clamp Plate Deflecting Piece, 1 in.
		(right)
10204		Clamp Plate Deflecting Piece, ⁹ / ₁₆ in.
		(left)
10203		Clamp Plate Deflecting Piece, ⁹ / ₁₆ in.
		(right)
10206	4790	Clamp Plate Deflecting Piece, § in.
		(left)
10205	4790	Clamp Plate Deflecting Piece, § in.
		(right)
10386		Clamp Plate Deflecting Piece, 16 in.
		(left)
10385		Clamp Plate Deflecting Piece, 11 in.
		(right)
10208		Clamp Plate Deflecting Piece, 2 in.
		(left)
10207		Clamp Plate Deflecting Piece, 4 in.
10010		(right)
10210		Clamp Plate Deflecting Piece, 3 in.
10000		(left)
10209		Clamp Plate Deflecting Piece, 3 in.
10010		(right)
10212		Clamp Plate Deflecting Piece, 1 in.
10911		(left) Clamp Plate Deflecting Piece, 1 in.
10211		(right)
10946		Clamp Plate Deflecting Piece, 1_{16}^{1} in.
10340	A STATE	(left)
10945		Clamp Plate Deflecting Piece, 1_{16}^{1} in.
10010		(right)
10214		Clamp Plate Deflecting Piece, 11 in.
TANTI		(left)
10213		Clamp Plate Deflecting Piece, 11 in.
		(right)
10388		Clamp Plate Deflecting Piece, 14 in.
		(left)

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No.	Plate/	Name
10387		Clamp Plate Deflecting Piece, 11 in.
		(right)
10390		Clamp Plate Deflecting Piece, 1 ³ / ₈ in.
		(left)
10389		Clamp Plate Deflecting Piece, 1§ in.
757E	4791	(right)
10187	4791 423	Clamp Plate Deflecting Piece Screw " Thread Catch
240D	423	" " " Screw
10577		Clamp, 11 in., complete, Nos. 99E,
		103D, 105D, 109D, 233D, 240D, 10158,
		10159, 10170, 10171, 10174, 10176 to
		10185, 10187, 10573, 10817 to 10823,
		10826, 10827, two each 176D, 223E,
		247F, 397E, 402D, 10160, 10161,
		10164, 10172, 10173, 10195 and five
		10157
10578		Clamp, 1 ¹ / ₂ in., complete, Nos. 99E,
		103D, 105D, 109D, 233D, 240D, 10158,
		10159, 10170, 10171, 10174, 10176 to 10185, 10187, 10573, 10817 to 10825,
		two each 176D, 223E, 247F, 397E,
		402D, 10160, 10161, 10164, 10172,
		10173, 10195 and five 10157
18750	4791	Cutting Block (brass), ½ in., for
		10632
18751	4791	Cutting Block (brass), ⁹ / ₁₆ in., for
		10632
10464	422	Cutting Block (brass), § in., for
10465	422	10547 Cutting Block (brass), ² / ₄ in., for
10400	424	Cutting Block (brass), ² / ₄ in., for 10547
10466	422	Cutting Block (brass), $\frac{1}{5}$ in., for
10100	122	10549
10467	422	Cutting Block (brass), 1 in., for
		10549
10471	422	Cutting Block (brass), 15 in., for
		10551
10472	422	Cutting Block (brass), 1 ¹ / ₄ in., for
10.00	100	10551
10473	422	Cutting Block (brass), 13 in., for 10551
10474	422	Cutting Block (brass), 1 ¹ / ₂ in., for
10111	1	10551
10452	417	Cutting Block Arm
10453	422	" " Ratchet Wheel
10454	422	" " " " " Re-
		taining Spring Latch
159F	423	Cutting Block Arm Ratchet Wheel
		Retaining Spring Latch Screw

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No.	Plate	Name
304c	1797	Cutting Block Arm Screw Center (2)
1513E	423	" " " " " Nut
		(2)
10455	418	Cutting Block Arm Spring
444F	423	" " Set Screw (2)
10229	417	Driving and Stop Motion Balance
10220		Wheel with two 445c
1150	423	
4490	4443	Driving and Stop Motion Balance Wheel Set Screw
10230	418	Driving and Stop Motion Connecting
		Rod
10232		Driving and Stop Motion Connecting
		Rod 10230 with 10231
10231	420	Driving and Stop Motion Connecting
		Rod Head
280	1797	
200	1191	Driving and Stop Motion Connecting
10233	420	Rod Head Hinge Screw
10200	420	Driving and Stop Motion Connecting
57c	1797	Rod Link
010	1131	Driving and Stop Motion Connecting
10235	417	Rod Link Hinge Screw Driving and Stop Motion Friction
10200	411	Driving and Stop Motion Friction
10236	420	Pulley with 10236
10200	440	Driving and Stop Motion Friction
10000		Pulley Center Bearing
10238	417	Driving and Stop Motion Friction
10990	117	Pulley Washer (paper)
10239	417	Driving and Stop Motion Lever with
124F	1797	10556
124F	1797	Driving and Stop Motion Lever Ad-
1518E	423	justing Screw (2)
TOTOE	440	Driving and Stop Motion Lever Ad-
10240	417	justing Screw Nut (2) Driving and Stop Motion Lever
10210	111	
955-	1707	Bracket
355D	1797	Driving and Stop Motion Lever
9263	423	Bracket Screw (2)
9203	423	Driving and Stop Motion Lever
10241	4793	Bracket Screw Washer (2)
10241	1130	Driving and Stop Motion Lever Friction Pad (leather)
401E	492	Driving and Stop Motion Lever
TOTE	120	Friction Pad Screw (4)
150D	1797	Driving and Stop Motion Lever
2002	-101	Screw
10243	420	Driving and Stop Motion Lever
10210	420	Screw Washer
10242	420	Driving and Stop Motion Lever
TOPID	120	Spring
		opring

No.	Plate	Name
10556	4792	Driving and Stop Motion Lever
		Spring Pin
159D	423	Driving and Stop Motion Lever
1000		Spring Screw
6312	423	Driving and Stop Motion Lever
0011		Spring Screw Washer
10245	420	Driving and Stop Motion Ratchet
10210	140	Lever with 1823 and 10251
196F	1797	Driving and Stop Motion Ratchet
2002		Lever Adjusting Screw
63D	1797	Driving and Stop Motion Ratchet
09D	1131	Lever Hinge Screw
10247	420	Driving and Stop Motion Ratchet
10241	120	Lever Pawl with 10248
100-	400	Driving and Stop Motion Ratchet
100D	423	Lever Pawl Hinge Screw
10248	423	Driving and Stop Motion Ratchet
10248	420	Lever Pawl Pin
	100	
10249	420	Driving and Stop Motion Ratchet
000-		Lever Pawl Spring
236F	423	Driving and Stop Motion Ratchet
		Lever Pawl Spring Screw
1823	423	Driving and Stop Motion Ratchet
		Lever Roller and Stud
5569	416	Driving and Stop Motion Ratchet
		Lever Spring
10257	423	Driving and Stop Motion Ratchet
		Lever Spring Hook
10582	418	Driving and Stop Motion Starting
		Lever
52c	1797	Driving and Stop Motion Starting
	· ·····	Lever Hinge Screw
10254	420	Driving and Stop Motion Tripping
		Lever with two 10257
10255	420	Driving and Stop Motion Tripping
-00	100	Lever Catch Driving and Stop Motion Tripping
106D	423	Driving and Stop Motion Tripping Lever Catch Hinge Screw
States F.		
10223	423	Driving and Stop Motion Tripping
000	100	Lever Catch Spring
233D	423	Driving and Stop Motion Tripping Lever Catch Spring Screw
771	1797	Driving and Stop Motion Tripping
111	1191	Lever Hinge Screw
10256	420	Driving and Stop Motion Tripping Lever Spring
10057	100	Driving and Stop Motion Tripping
10257	423	Lever Spring Pin
Terre		Lever Spring I'll

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No.	Plate	Name
18576	4793	Eye Stop, for 10632
10893	4793	" " " 10547 and 10549
10855 1071c		10547 and 10549
	4791	" " Adjusting Screw
1518E	423	in inut
10026	4787	Face Plate
176D	423	Screw (a)
10152	421	Imeau Guiue
10028	417	Feed Driving Bell Crank Lever with 1805
2D	110	
2D	416	Feed Driving Bell Crank Lever
1005	101	Hinge Screw
1805	421	Feed Driving Bell Crank Lever Rol-
		ler and Stud
10261	4792	Feed Hand Ratchet Lever
10262	4792	nanute
52c	1797	""""Hinge
		Screw
18877		Feed Hand Ratchet Pawl with 18791
10034	421	" " " Hinge Stud
5569	416	" " " Spring
18791	4791	" " " " Hook
10061	4792	" " " " Pin,
		for Bed
18878		Feed Hand Ratchet complete, Nos.
		10034, 10261, 10262 and 18877
10370	417	Feed and Looper Cam with two 445c
445c	423	" " " Set Screw
10041	416	" Regulator (long)
10558	416	" " (reverse)
10559	416	" " (short)
176D	423	" " Screw (2)
18894		" Shipper Lever with 1814, for
10001		buttonholes from $\frac{1}{2}$ to $1\frac{1}{3}$ in. long
10477	418	Feed Shipper Lever with 1814, for
10411	410	buttonholes 13 and 11 in. long
710	1797	Feed Shipper Lever Hinge Screw
71D 1814	421	" " " Roller and Stud
	441	" Wheel with 207c, 10081, 10504,
10917		10505, 10895, two each 401E and
		756E, for $\frac{1}{2}$ in. buttonhole
10918		Feed Wheel with 207c, 10082, 10506,
		10507, 10895, two each 401E and
		756E, for $\frac{9}{16}$ in. buttonhole
10919		Feed Wheel with 207c, 10083, 10508,
197		10509, 10895, two each 401E and
		756E, for § in. buttonhole
10920		Feed Wheel with 207c, 756E, 10084,
		10510, 10511, 10895 and three 401E,
		for 116 in. buttonhole

No.	Plate	Name
10921		Feed Wheel with 207c, 756E, 10085,
		10512, 10513, 10895 and three 401E,
		for 3 in. buttonhole
10922		Feed Wheel with 207c, 10086, 10514,
		10515, 10895 and four 401E, for 3
		in. buttonhole
10923		Feed Wheel with 207c, 756E, 10087,
		10516, 10517, 10895 and three 401E,
		for 1 in. buttonhole
18562		Feed Wheel with 207c, 10520, 10895,
		18507, 18508, two each 401E and
		756E, for 1_{16}^{-16} in. buttonhole
10925		Feed Wheel with 207c, 401E, 10518.
20010		10519, 10521, 10895 and three 756E,
		for 1 [±] in. buttonhole
10959		Feed Wheel with 207c, 401E, 10895,
10000		10962, 10963, 10967 and three 756E,
		for 14 in. buttonhole
18572		Feed Wheel with 207c, 10523, 10895,
10012		18570, 18571, two each 401E and
		756E, for $1\frac{1}{3}$ in. buttonhole
10960		Feed Wheel with 207c, 10524, 10895,
10000		10964, 10965 and four 401E, for 12
		in. buttonhole
10059	416	Feed Wheel Brake Dog with 10060
5569	416	" " " Spring
10035	421	" " " Hook
10060	421	, " " " " Stud
10504	420	" " Cam Groove Protector,
	120	¹ / ₂ in. (inside), for 10917
10505	420	Feed Wheel Cam Groove Protector,
20000	100	$\frac{1}{2}$ in. (outside), for 10917
10506		Feed Wheel Cam Groove Protector,
		$\frac{9}{16}$ in. (inside), for 10918
10507		Feed Wheel Cam Groove Protector,
		$\frac{9}{16}$ in. (outside), for 10918
10508		Feed Wheel Cam Groove Protector,
		§ 'in. (inside), for 10919
10509		Feed Wheel Cam Groove Protector,
		§ in. (outside), for 10919
10510		Feed Wheel Cam Groove Protector,
		$\frac{11}{16}$ in. (inside), for 10920
10511		Feed Wheel Cam Groove Protector,
		11/16 in. (outside), for 10920
10512		Feed Wheel Cam Groove Protector,
		³ / ₄ in. (inside), for 10921
10513		Fed Wheel Cam Groove Protector,
		<pre>3 in. (outside), for 10921</pre>
10514		Feed Wheel Cam Groove Protector,
		3 in. (inside), for 10922

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No.	Plate	Name
10515		Feed Wheel Cam Groove Protector,
10010		in. (outside), for 10922
10516		
10910		Feed Wheel Cam Groove Protector,
10515		1 in. (inside), for 10923
10517		Feed Wheel Cam Groove Protector,
		1 in. (outside), for 10923
18507		Feed Wheel Cam Groove Protector,
		1_{16}^{1} in. (inside), for 18562
18508		Feed Wheel Cam Groove Protector.
		1_{16}^{1} in. (outside), for 18562
10518		Feed Wheel Cam Groove Protector,
		1 ¹ / ₃ in. (inside), for 10925
10519		Feed Wheel Cam Groove Protector,
10010	-	1 ¹ / ₈ in. (outside), for 10925
10000		
10962		Feed Wheel Cam Groove Protector,
		1¼ in. (inside), for 10959
10963		Feed Wheel Cam Groove Protector,
		1 ¹ / ₄ in. (outside), for 10959
18570		Feed Wheel Cam Groove Protector,
		13 in. (inside), for 18572
18571		Feed Wheel Cam Groove Protector,
		1§ in. (outside), for 18572
10964		Feed Wheel Cam Groove Protector.
20001		$1\frac{1}{2}$ in. (inside), for 10960
10965	1.000	Feed Wheel Cam Groove Protector,
10300		$1\frac{1}{2}$ in. (outside), for 10960
101-	100	
401E	423	Feed Wheel Cam Groove Protector
		Screw (long)
756e	4791	Feed Wheel Cam Groove Protector
		Screw (short)
18563	4787	Feed Wheel Driving Lever with 129E
129E	4791	" " " Adjusting
		Screw
10063	416	Feed Wheel Driving Lever Block
357F	1797	
		Adjusting Screw
1590-	420	Feed Wheel Driving Lever Block
1520e	420	Adjusting Screw Nut
070/	110	
8734	416	Feed Wheel Driving Lever Spring
10061	4792	
	1	Pin
429c	1797	Feed Wheel Driving Lever Support-
		ing Screw
1513E	423	Feed Wheel Driving Lever Support-
		ing Screw Nut
10296	416	Feed Wheel Friction Block
10030	416	" " " Spring
430c	1797	" " · " · " Ad-
1000		justing Screw

No.	Plate	Name
1520e	421	Feed Wheel Friction Block Spring
		Adjusting Screw Nut
10081		Feed Wheel Latch, ½ in., for 10917
10082	416	"""" ⁹ in., for 10918
10083		" " " § in., for 10919
10084		" " " $\frac{11}{16}$ in., for 10920
10085		" " ⁴ in., for 10921
10086		" " " <u>3</u> in., for 10922
10087		" " " 1 in., for 10923
10520		" " " 1 ¹ / ₁₆ in., for 18562
10521		" " " 1 ¹ / ₅ in., for 10925
10967		" " " 1¼ in., for 10959
10523		""""" 13 in., for 18752
10524		" " " 11 in., for 10960
10895	4793	" " Tripping Point
207c	4791.	" " " Screw
10526		Knife, ½ in. (large size eye)
10527	422	" $\frac{9}{16}$ in. (large size eye)
10528	422	" § in. (large size eye)
10529		" $\frac{11}{16}$ in. (large size eye)
10530	422	" 3 in. (large size eye)
10531		" ³ in. (large size eye)
10532	422	" 1 in. (large size eye)
10533		" 1 ^t in. (large size eye)
10534	422	" 1 ¹ / ₄ in. (large size eye)
10535	422	" $1\frac{1}{2}$ in. (large size eye)
10632	1784	" Holder with 209F and two
1.00		10556, for 10526 and 10527
10547	1784	Knife Holder with 209F and two
10041	1104	
10510		
10549	418	Knife Holder with 209F and two
-		10556, for 10531 and 10532
10551	418	Knife Holder with 209F and two
		10556, for 10533 to 10535
10552	422	Knife Holder Adjusting Collar with
	in the second	453c
453c	422	Knife Holder Adjusting Collar Set
		Screw
10553	422	Knife Holder Connecting Link
72d	423	" " " Hinge
		Screw
10554	421	Knife Holder Connecting Link Pin
10555	418	" " Hinge Pin
450c	423	" " " Set Screw (2)
10560	417	" " Lifting Rock Shaft
10561	418	" " " " " Con-
		necting Link
10562	421	Knife Holder Lifting Rock Shaft
		Connecting Link Pin (2)

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No.	Plate	Name
293c	420	Knife Holder Lifting Rock Shaft
		Screw Center (2)
1501E	420	Knife Holder Lifting Rock Shaft
		Screw Center Nut (2)
10556	4792	Knife Position Pin
209F	423	" Set Screw
10371	423	Looper (long)
10372	423	" (short)
10373	420	" Carrier
10122	418	" " Bracket
7958	4791	" " " Dowel Pin
130D	1797	" " " Screw
10123	416	" " Crank
7958	4791	" " " Pin
209F	423	" " " Set Screw
10374	423	" " Needle Guard
10374 233D	423	" " " " Screw
		" " Pin
2077 10127	4791	" " Pitman
	4787	" " " Hinge Screw (2)
3780	1797	" " " " " Nut
1520E	421	
1.1		(2)
10130	416	Looper Carrier Shaft
10129	417	" Driving Bell Crank with 1807
2D	416	" " " Hinge Screw
1807	421	" " " Roller and
		Stud
224F	423	Looper Screw (2)
10088	4787	Needle Bar
10089	4787	Needle Bar complete, Nos. 10088,
		10096, 10108 and 10110
10091	416	Needle Bar Connecting Link with
		two 390c
390c	423	Needle Bar Connecting Link Adjust-
0000	120	ing Screw
· 29c	1797	Needle Bar Connecting Link Hinge
250	1101	Screw
		Needle Bar Connecting Stud
7548	110	" " " " " 7548
7448	416	with 155c
	1001	Needle Bar Connecting Stud Set
155c	4791	and the second se
		Screw
10557	4787	Needle Bar Frame
10897		Den Grank with
	. de see	1813
1813	421	Needle Bar Frame Bell Crank Roller
		and Stud
3070	1797	Needle Bar Frame Bell Crank Screw
		Center (2)

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No.	Plate	Name
1513E	423	Needle Bar Frame Bell Crank Screw
		Center Nut (2)
10101	416	Needle Bar Frame Cam with two
		445c
4450	423	Needle Bar Frame Cam Set Screw
10103	4787	connecting Rou
390c	100	with 390c
3900	423	Needle Bar Frame Connecting Rod
10104	421	Adjusting Screw Needle Bar Frame Connecting Rod
10101	721	Ball
147c	1797	Needle Bar Frame Connecting Rod
		Ball Screw
37e	1797	Needle Bar Frame Regulating Screw
		Stud
1514c	423	Needle Bar Frame Regulating Screw
		Stud Nut
307c	1797	Needle Bar Frame Screw Center
		(lower)
306c	1797	Needle Bar Frame Screw Center
		(upper)
1513E	423	Needle Bar Frame Screw Center
18876		Nut (2)
18876 290E	1797	Needle Bar Packing Cord (2)
10093	416	" " Screw Bushing (2) " " Thread Take-up with
10035	410	10114
10094	421	Needle Bar Thread Take-up Roller
10095	421	" " " " " "
		Cap
233D	423	Needle Bar Thread Take-up Roller
		Cap Screw
10114	421	Needle Bar Thread Take-up Roller
		Pin
209f	423	Needle Bar Thread Take-up Set
		Screw
10096	416	Needle Bar Thread Take-up com-
		plete, Nos. 209F, 233D and 10093
10105	421	to 10095
10105	421	Needle Clamp
10100	421	
93H	423	" " " Spring " " " Screw
10108	421	" " Gib
209F	423	" " Set Screw
10109	421	" " Thread Guide
665D	1797	" " " Screw
10110	421	Needle Clamp complete, Nos. 93H,
		209F, 665D, 10105, 10107, 10109 and
		two 10106

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	No.	Plate	Name
1	10378	423	Spreader (left) with 110c
1	10376	423	" (right) with 110c
	10382	423	" Cam (left)
1	0381	423	""" (right)
1	10383	423	" " Adjusting Slide (2)
	185н	1797	""""Screw (2)
	228D	423	" " Screw (2)
	110c	423	" Hinge Screw
1	10223	423	" Spring (2)
	229D	423	" " Screw (2)
	2102	416	Tension (under thread) Disc (2)
	1560c	421	" " " Regulating
	10000	151	Thumb Nut
,	50021D		Tension (under thread) Screw Stud
	10148	421	" " " Spring
	10145	421	" " " Thread Guide
	10144	4787	" (upper thread) and Spool
-	10144	1101	Bracket
	0110		
	10146		Tension (upper thread) and Spool
			Bracket complete, Nos. 415D, 488D,
			1560c, 2103, 8039, 10111, 10112,
			10144, 10145 and two 2102
	159D	423	Tension (upper thread) and Spool
			Bracket Screw (2)
	2102	416	Tension (upper thread) Disc
	1560c	421	" " " Regulating
			Thumb Nut
	2103	421	Tension (upper thread) Spring
	415D	1797	""" " Stud
1	10145	421	" " " Thread Guide
	10150	416	Thread (under) Cord Guide
	333D	423	" " " " Screw
	10147	4787	" " Spool Bracket
	159D	423	" " " " Screw (2)
	488D	419	" " " Spindle, 3½ in.
			long
	487D	419	Thread (under) Spool Spindle, 4 in.
	1010	110	long
	10111	421	Thread (under) Spool Spindle Inside
	10111	441	Cone (2)
		101	
-	10112	421	Thread (under) Spool Spindle Inside
			Cone Spring (2)
	8064		Thread (under) Spool Spindle Out-
			side Cone
	8039	416	Thread (under) Spool Spindle Out-
			side Cone 8064 with 759F (2)
	759F	423	Thread (under) Spool Spindle Out-
			side Cone Thumb Screw

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No.	Plate	Name
10149	416	Thread (under) Take-up Spring
10145	421	" " Thread Guide
10137	416	" (upper) Nipper Arm
77D	1797	"""""Hinge
		Screw
1821	421	Thread (upper) Nipper Arm Roller
		and Stud
10139	418	Thread (upper) Nipper Cam with
		435c
3012	421	Thread (upper) Nipper Cam Pin
435c	1797	" " " " Set
		Screw
8800	421	Thread (upper) Nipper Disc (2)
1645E	1797	" " " Regu-
		lating Thumb Nut
1547D	423	Thread (upper) Nipper Disc Regu-
		lating Thumb Nut Lock Nut
1153c	1797	Thread (upper) Nipper Disc Screw
		Stud
1547D	423	Thread (upper) Nipper Disc Screw
		Stud Nut
10140	416	Thread (upper) Nipper Lever
49F	1797	" " " Screw
10141	421	" " " Spring
10142	416	" " " Link
488D.	419	" " Spool Spindle, 3½ in.
		long
10111	421	Thread (upper) Spool Spindle Inside
		Cone
10112	421	Thread (upper) Spool Spindle Inside
		Cone Spring
8064		Thread (upper) Spool Spindle Out-
1		side Cone
8039	416	Thread (upper) Spool Spindle Out-
		side Cone 8064 with 759F
759F	423	Thread (upper) Spool Spindle Out-
		side Cone Thumb Screw
10151	416	Thread (upper) Take-up Spring
236F	423	" " " Screw

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LIST OF PARTS COMPLETE

FOR

MACHINE No. 23-16

HAS CUTTING ATTACHMENT

For Cloth

Makes Buttonholes 2 inches long

No. PI	ate	Name
*10891 -	- Arr	n with 771D and 10008
8582 4	421 "	Dowel Pin (2)
118E 17	797 "	Screw (3)
10002	417 "	Shaft (horizontal)
18820 17	784 "	" Gear with 453c
2117 4	421 "	" " " Pin
453c 4	423 "	" " Set Screw
144D 17	797 "	" " Screw
10005	417 "	" (upright)
18821 1'	784 "	" " Gear with 453c
2117	421 "	FIII
453c 4	423 "	" " Set Screw
*10008 -	"	Side Flate
771D 1	797 "	" " Thumb Screw
10010 4	787 Bal	ance Wheel, 23 in. pulley, with
	t	wo 448c
448c	423 Bal	ance Wheel Set Screw
*10760 -	— Bec	1
18638 4	789 "	Plate with 18620, 18621 and
	f	our 405E
18813 -	Bee	1 Plate 18638 with 18797, 18798
	a	nd four 231c
18814 -	— Be	1 Plate complete, Nos. 10024,
	1	0132, 10134, 10879, 18813, two
	e	each 10135, 10136 and three 405E
10879 4	792 Bee	Plate Button with 240D and 664D
405E	423 "	" " Screw
10020	416 "	" Clamp Guide Slide with
	1	827
10021		
	416 Be	d Plate Clamp Guide Slide Guide
	416 Be 423 "	· · · · · · · · · · · · · · · · · · ·
	423 "	· · · · · · · · · · · · · · · · · · ·
1827	423 "	

No.	Plate	Name
10023	416	Bed Plate Clamp Guide Slide Spring
10022	421	
		Stop Stud
10024	416	Bed Plate Clamp Guide complete,
		Nos. 10020, 10022, 10023, two 10021
		and four 399F
18797	4792	Bed Plate Clamp Stop (left) with
	,	18752
18798	4792	Bed Plate Clamp Stop (right) with
		18752
231c	1797	Bed Plate Clamp Stop Screw
18752		" " " " Stud
10461	421	" " Dowel Pin
18620	4793	riolector (left), for 2 to
		1 in. buttonholes
18621	4793	Bed Plate Protector (right), for $\frac{1}{2}$ to
405E	100	1 in. buttonholes
405E 389F	423 423	Bed Plate Protector Screw
10763	423	" " Screw (4) Clamp Arm (lower, left)
10762	1757	" " (lower, right)
10156	419	" " (lower) Front Guide
		(left)
10155	419	Clamp Arm (lower) Front Guide
		(right)
10157	'421	Clamp Arm (lower) Front Guide
		Dowel Pin
402D	423	Clamp Arm (lower) Front Guide
		Screw
10159	419	Clamp Arm (lower) Rear Guide
		(left)
10161	423	Clamp Arm (lower) Rear Guide
10158	419	(left) Rivet
10198	419	Clamp Arm (lower) Rear Guide (right)
10160	421	Clamp Arm (lower) Rear Guide
		(right) Rivet
10765	1757	Clamp Arm (upper, left) with 10165
10764	1757	" " (upper, right) with 10165
10164	419	" " (upper) Adjusting Slide
247F	423	66 66 66 66 66
		Screw
10165	421	Clamp Arm (upper) Adjusting Slide
10170	110	Steady Pin
10170 10171	419 419	Clamp Arm (upper) Connecting Yoke
10111	413	Link with two 220p
220D	423	Clamp Arm (upper) Connecting Yoke
		Link Screw

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No.	Plate	Name
10172	419	Clamp Arm (upper) Hinge
10173	423	" " " " Pin
1761		" " " Screw
10195	4792	" " " Spring
10174	419	" " Spreader
10821	418	" " " Lever
991		" " " " Hinge Screw
10176	419	" " Link
1051		" " " Hinge Screw
1091		" " Screw
10767	1757	" Check (left)
10766	1757	" " (right)
10157	421	" " Hinge Pin
10177	419	" Crank Shaft
10179	419	" " " Bracket (left)
10178	419	" " " " (right)
3971		" " " Screw
0011	120	(large)
2231	e 423	Clamp Crank Shaft Bracket Screw
		(small)
10180	419	Clamp Crank Shaft Lever
10181	423	""""Pin
10182	419	" Guide Pin
10183	419	""""Lifter
1031	423	" " " Hinge Screw.
10184	419	" " " " Spring
2331	423	" " " " Screw
10157	421	""""Stop Pin
10185	419	" " " Post
10768	1757	" Plate
10187	423	" Thread Catch
2401	423	" " " Screw
10769		Clamp, 2 in., complete, Nos. 99E,
		103D, 105D, 109D, 233D, 240D, 10155,
		10156, 10158, 10159, 10170, 10171,
		10174, 10176 to 10185, 10187, 10762
		to 10768, 10821, two each 176D,
		223E, 247F, 397E, 402D, 10160, 10161,
		10164, 10172, 10173, 10195 and five
		10157
10880	422	Cutting Block (brass), 2 inch
10452	417	" " Arm
10453	422	" " Ratchet Wheel
10454	422	" " " " " Re-
		taining Spring Latch
159F	423	Cutting Block Arm Ratchet Wheel
		Retaining Spring Latch Screw
304c		Cutting Block Arm Screw Center (2)
1513E	423	INUL
		(2)

No.	Plate	Name
10455.	418	Cutting Block Arm Spring
444F	423	" " Set Screw (2)
10770	4792	Eye Stop
1071c	4791	" " Adjusting Screw
1518e	423	" " " " Nut
10026	4787	Face Plate
176D	423	" " Screw (3)
10152	421	" " Thread Guide
10028	417	Feed Driving Bell Crank Lever with
		1805
2D	416	Feed Driving Bell Crank Lever
		Hinge Screw
1805	421	Feed Driving Bell Crank Lever
		Roller and Stud
10031	418	Feed Hand Ratchet Lever
10032	416	" " " Handle
52c	1797	" " " Hinge
		Screw
18792	4792	Feed Hand Ratchet Pawl with 18791
10034	421	" " " Hinge Stud
5569	416	""""Spring
18791	4791	" " " " " Hook
10061	4792	""""Pin,
		for Bed
10886		Feed Hand Ratchet complete, Nos.
		10031, 10032, 10034 and 18792
10038	417	Feed and Looper Cam with two 445c
445c	423	" " " Set Screw
10041	416	" Regulator (long)
10558	416	" " (reverse)
176D	423	" " Screw (2)
10477	418	" Shipper Lever with 1814
71D	1797	" " Hinge Screw
10800		" Wheel with 10773, for 2 in. but-
		tonhole
10059	416	Feed Wheel Brake Dog with 10060
5569	416	" " " " Spring
10035	421	" " " " " Hook
10060	421	
18563		
	4787	Driving Lever with 129E
129E	4791	" " Adjusting
		Screw
10063	416	Feed Wheel Driving Lever Block
357f	1797	· · · · · · · · · · · · · · · · · · ·
		Adjusting Screw
1520e	421	Feed Wheel Driving Lever Block
		Adjusting Screw Nut

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No.	Plate	Nome
		Name
8734	416	Feed Wheel Driving Lever Spring
10061	4792	
		Pin
429c	1797	Feed Wheel Driving Lever Support-
		ing Screw
1513E	423	Feed Wheel Driving Lever Support-
		ing Screw Nut
10772	4792	Feed Wheel Friction Block
18579	4792	""""Spring
430c	1797	" " " " Ad-
		justing Screw
1520e	421	Feed Wheel Friction Block Spring
		Adjusting Screw Nut
10773		Feed Wheel Latch, 2 in., for 10800
10881	422	Knife, 2 in. (large size eye)
10730	4792	" Holder with 209F and two 10556
10552	422	" " Adjusting Collar with 453c
453c	422	" " " Set Screw
10883	4792	" " Connecting Link
72D	423	" " " Hinge
		Screw
10554	421	Knife Holder Connecting Link Pin
10555	418	" " Hinge Pin
450c	423	" " " Set Screw (1
18870		" " Lifting Rock Shaft
10884	4792	" " " " " Con-
		necting Link
10562	421	Knife Holder Lifting Rock Shaft
		Connecting Link Pin (2)
293c	420	Knife Holder Lifting Rock Shaft
		Screw Center (2)
1501E	420	Knife Holder Lifting Rock Shaft
		Screw Center Nut (2)
10556	4792	Knife Position Pin
2095	423	" Set Screw
10118	421	Looper (long)
10119	421	" (short)
18580	4792	" Carrier with 1824
10122	418	" " Bracket
1300	1797	" " " Screw
10123	416	" " Crank
7958	4791	" " " Pin
2095	423	" " " Set Screw
10125	421	" " Needle Guard
233D	423	"""""Screw
2077	4791	" " Pin
10127	4787	" " Pitman
378c	1797	" " " Hinge Screw (2).
1520E	421	" " " " " Nut
20-01		(2)
		(-)

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No.	Plate	Name
1824	421	Looper Carrier Roller and Stud
10130	416	" " Shaft
10129	417	" Driving Bell Crank with 1807
2D	416	" " " Hinge Screw
1807	421	" " " Roller and
		Stud
224F	423	Looper Screw (2)
10088	4787	Needle Bar
10089	4787	Needle Bar complete, Nos. 10088,
		10096, 10108 and 10110
10091	416	Needle Bar Connecting Link with
		two 390c
390c	423	Needle Bar Connecting Link Adjust-
		ing Screw
29c	1797	Needle Bar Connecting Link Hinge
		Screw
7548		Needle Bar Connecting Stud
7448	416	" " " 7548
		with 155c
155c	4791	Needle Bar Connecting Stud Set
		Screw
10557	4787	Needle Bar Frame
10897		" " " Bell Crank with
		1813
1813	421	Needle Bar Frame Bell Crank Roller
		and Stud
307c	1797	Needle Bar Frame Bell Crank Screw
		Center (2)
1513e	423	Needle Bar Frame Bell Crank Screw
		Center Nut (2)
10101	416	Needle Bar Frame Cam with two
		445c
445c	423	Needle Bar Frame Cam Set Screw
10103	4787	" " Connecting Rod
		with 390c
390c	423	Needle Bar Frame Connecting Rod
		Adjusting Screw
10104	421	Needle Bar Frame Connecting Rod
		Ball
147c	1797	Needle Bar Frame Connecting Rod
		Ball Screw
37E	1797	Needle Bar Frame Regulating Screw
		Stud
1514 c	423	Needle Bar Frame Regulating Screw
		Stud Nut
307c	1797	Needle Bar Frame Screw Center
		(lower)
306c	1797	Needle Bar Frame Screw Center
		(upper)

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No.	Plate	Name
1513E	423	Needle Bar Frame Screw Center
		Nut (2)
18876		Needle Bar Packing Cord (2)
290E	1797	" " Screw Bushing (2)
10093	416	" " Thread Take-up with
		10114
10094	421	Needle Bar Thread Take-up Roller
10095	421	
		Cap
233d	423	Needle Bar Thread Take-up Roller
		Cap Screw
10114	421	Needle Bar Thread Take-up Roller
		Pin
209f	423	Needle Bar Thread Take-up Set
		Screw
10096	416	Needle Bar Thread Take-up com-
		plete, Nos. 209F, 233D and 10093 to
		10095
10105	421	Needle Clamp
10106	421	" " Disc
10107	421	" " " Spring
93H	423	" " " Screw
10108	421	" " Gib
209F	423	" " Set Screw
10109	421	" " Thread Guide
665D	1797	" " " Screw
10110	421	Needle Clamp complete, Nos. 93H,
		209F, 665D, 10105, 10107, 10109 and
		and two 10106
10134	416	Spreader (left) with 99c and 10136
664D	4791	Stop Screw
10132	416	" (right) with 99c and 10136
240D	423	Stop Screw
99c	423	ninge Screw
10135	421	opring
10136 2102	421 416	" " Hook Tension (under thread) Disc (2)
2102 1560c	416	" " " Regulating
19000	421	Thumb Nut
50021D		Tension (under thread) Screw Stud
10148	421	" " " Spring
10145	421	" " " Thread Guide
10144	421	" (upper thread) and Spool
		Bracket
10146		Tension (upper thread) and Spool
		Bracket complete, Nos. 415D, 488D,
		1560c, 2103, 8039, 10111, 10112,
		10144, 10145 and two 2102
159D	423	Tension (upper thread) and Spool
		Bracket Screw (2)

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No.	Plate	Name
2102	416	Tension (upper thread) Disc
1560c	421	" " " Regulating
		Thumb Nut
2103	421	Tension (upper thread) Spring
415D	1797	" " " Stud
10145	421	" " " Thread Guide
10150	416	Thread (under) Cord Guide
333d	423	" " " " Screw
10147	4787	" " Spool Bracket
159D	423	" " " " Screw (2)
488d	419	" " " Spindle, 3½ in.
		long
487D	419	Thread (under) Spool Spindle, 4 in.
		long
10111	421	Thread (under) Spool Spindle Inside
		Cone (2)
10112	421	Thread (under) Spool Spindle Inside
		Cone Spring (2)
8064		Thread (under) Spool Spindle Out-
		side Cone
8039	416	Thread (under) Spool Spindle Out-
		side Cone 8064 with 759F (2)
759F	423	Thread (under) Spool Spindle Out-
		side Cone Thumb Screw
10149	416	Thread (under) Take-up Spring
10145	421	" " Thread Guide
10137	416	" (upper) Nipper Arm
77D	1797	" " " Hinge
		Screw
1821	421	Thread (upper) Nipper Arm Roller
		and Stud
10567	418	Thread (upper) Nipper Cam with
		435c
3012	421	Thread (upper) Nipper Cam Pin
435c	1797	" " " " Set
		Screw
8800	421	Thread (upper) Nipper Disc
1645E	1797	" " " Regulat-
		ing Thumb Nut
1547D	423	Thread (upper) Nipper Disc Regu-
		lating Thumb Nut Lock Nut
1153c	1797	Thread (upper) Nipper Disc Screw
		Stud
1547D	423	Thread (upper) Nipper Disc Screw
		Stud Nut
10140	416	Thread (upper) Nipper Lever
49F	1797	" " " Screw
10141	421	" " " Spring
10568	416	" " " Link

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No.	Plate	Name
488D	419	Thread (upper) Spool Spindle, 31 in.
		long
10111	421	Thread (upper) Spool Spindle Inside
		Cone
10112	421	Thread (upper) Spool Spindle Inside
		Cone Spring
8064		Thread (upper) Spool Spindle Out-
		side Cone
8039	416	Thread (upper) Spool Spindle Out-
		side Cone 8064 with 759F
759f	423	Thread (upper) Spool Spindle Out-
		side Cone Thumb Screw
10151	416	Thread (upper) Take-up Spring
236f	423	" " " Screw

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LIST OF PARTS COMPLETE

FOR

MACHINE No. 23-21

HAS CUTTING ATTACHMENT

For Cloth

Makes Buttonholes 21 inches long

No.	Plate	Name
*10891		Arm with 771D and 10008
8582	421	" Dowel Pin (2)
118E	1797	" Screw (3)
10002	417	" Shaft (horizontal)
18820	1784	" " Gear with 453c
2117	421	"""Pin
453c	423	" " Set Screw
144D	1797	" " Screw
10005	417	" " (upright)
18821	1784	" " Gear with 453c
2117	421	""" " Pin
453c	423	" " " Set Screw
*10008		" Side Plate
771D	1797	" " " Thumb Screw
10010	4784	Balance Wheel, 23 in. pulley, with
		two 448c
448c	423	Balance Wheel Set Screw
*18592		Bed with 18593 and four 145E
*18593		" Extension
18594	4794	" " Cover
390D	423	" " " Screw (2)
145E	423	." " Screw
. 18595	4788	" Plate
18887		Bed Plate complete, Nos. 10024,
		10132, 10134, 18595, 18886, two each
		10135, 10136 and three 405E
18886		Bed Plate Button with 240p and 664p
405E		" " " Screw
10020	416	" " Clamp Guide Slide with
		1827
10021	416	Bed Plate Clamp Guide Slide Guide
399F	423	
100-	101	Screw
1827	421	Bed Plate Clamp Guide Slide Roller
		and Stud

No.	Plate	Name
10023	416	Bed Plate Clamp Guide Slide Spring
10022	421	
		Stop Stud
10024	416	Bed Plate Clamp Guide complete,
10021	110	Nos. 10020, 10022, 10023, two 10021
		and four 399F
10461	421	Bed Plate Dowel Pin (2)
390c	423	" " Screw (5)
10462	421	" " Stud (2)
18598	1757	Clamp Arm (lower, left)
18597	1757	" " (lower, right)
10156		" " (lower) Front Guide
10190	419	(IONOI) IIONI GUILLO
	110	(left) (lemen) Frank Cride
10155	419	Clamp Arm (lower) Front Guide
	101	(right) Eront Quide
10157	421	Clamp Arm (lower) Front Guide
	100	Dowel Pin
402D	423	Clamp Arm (lower) Front Guide
		Screw
10159	419	Clamp Arm (lower) Rear Guide
		(left)
10161	423	Clamp Arm (lower) Rear Guide
		(left) Rivet
10158	419	Clamp Arm (lower) Rear Guide
		(right)
10160	421	Clamp Arm (lower) Rear Guide
		(right) Rivet
18600	1757	Clamp Arm (upper, left) with 10165
18599	1757	(upper, fight) with 10100
10164	419	" (upper) Adjusting Slide
247F	423	
		Screw
10165	421	Clamp Arm (upper) Adjusting Slide
		Steady Pin
10170	419	Clamp Arm (upper) Connecting Yoke
10171	419	
		Link with two 220D
220D	423	Clamp Arm (upper) Connecting Yoke
		Link Screw
10172	419	Clamp Arm (upper) Hinge
10173	423	тш
176D		
10195		opring
10174	419	opreader
10821	418	Level
99e	423	hinge
		Screw
10176	419	Clamp Arm Spreader Link
105D	423	mige
		Screw

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No.	Plate	Name
109D	423	Clamp Arm Spreader Screw
18602	1757	" Check (left)
18601	1757	" " (right)
10157	421	" " Hinge Pin
10177	419	" Crank Shaft
10179	419	" " Bracket (left)
10178	419	
397F	419	(right)
591F	423	SCIEW
223E	100	(large)
223E	423	Clamp Crank Shaft Bracket Screw
		(small)
10180	419	Clamp Crank Shaft Lever
10181	423	"""""Pin
10182	419	" Guide Pin
10183	419	" " " Lifter
103D	423	" " " Hinge Screw.
10184	419	" " " " Spring
233d	423	" " " " Screw
10157	421	""""Stop Pin
10185	419	" " " Post
18603	1757	" Plate
10187	423	" Thread Catch
240D	423	" " " Screw
18604		Clamp, 21 in., complete, Nos. 99E,
		103D, 105D, 109D, 233D, 240D, 10155,
		10156, 10158, 10159, 10170, 10171,
		10174, 10176 to 10185, 10187, 10821,
		18597 to 18603, two each 176D,
		223E, 247F, 397E, 402D, 10160, 10161,
		10164, 10172, 10173, 10195 and five
		10104, 10172, 10175, 10155 and five 10157
18605	422	Cutting Block (brass), 1 ³ inch
10452	417	" " Arm
10452	422	" " Ratchet Wheel
10454	422	Raichet wheel
10404	422	Re-
150-	423	taining Spring Latch
159D	440	Cutting Block Arm Ratchet Wheel
304c	1797	Retaining Spring Latch Screw Cutting Block Arm Screw Center (2)
1513E	423	
19196	420	Tiuc
10455	418	(2)
		Cutting Block Arm Spring
444F	423	Set Screw (2)
10026	4787	Face Plate
176D	423	Screw (3)
10152	421	Inteau Guide
10028	417	Feed Driving Bell Crank Lever with
9.5	410	1805
2D	416	Feed Driving Bell Crank Lever
		Hinge Screw

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No.	Plate	Name
1805	421	Feed Driving Bell Crank Lever Rol-
1000	121	ler and Stud
18606	4790	Feed Hand Ratchet Lever
10032	416	" " " " Handle
52c	1797	" " " Hinge
020	1131	Screw
10050		
18879		Feed Hand Ratchet Pawl with 18791
10034	421	IIInge Stuu
5569	416	Spring
18791	4791	HUUK
10061	4792	1111 .
18880		Feed Hand Ratchet complete, Nos.
		10032, 10034, 18606 and 18879
10038	417	Feed and Looper Cam with two 445c
445c	423	""""Set Screw
10041	416	" Regulator (long)
10558	416	" " (reverse)
176D	423	" " Screw (2)
10477	418	" Shipper Lever with 1814
71D	1797	" " " Hinge Screw
1814	421	" " " Roller and Stud
18608		"Wheel with 18609, for $2\frac{1}{2}$ in.
		buttonhole
10059	416	Feed Wheel Brake Dog with 10060
5569	416	" " " " Spring
10035	421	" " " " " Hook
10060	421	" " " " Stud
18563	4787	" " Driving Lever with 129E
129E	4791	" " " Adjusting
		Screw
10063	416	Feed Wheel Driving Lever Block
10065 357F		" " " " "
201F.	1191	Adjusting Screw
1520E	420	Feed Wheel Driving Lever Block
1920E	440	Adjusting Screw Nut
8734	416	Feed Wheel Driving Lever Spring.
4290		" " " " Supporting
4250	1101	Screw
	100	Feed Wheel Driving Lever Support-
1513E	423	
-	110	ing Screw Nut Feed Wheel Friction Block
10029	416	
10030		" " " Spring
430c	1797	
1500-	401	justing Screw Feed Wheel Friction Block Spring
1520e	421	Adjusting Screw Nut
10000		Feed Wheel Latch
18609	499	
10881	422	" Holder with 209F and two 10556
18610	4792	Holder with 203F and two 10556

No.	Plate	Name
10552	422	Knife Holder Adjusting Collar with
		453c
453c	422	Knife Holder Adjusting Collar Set
		Screw
10883	4792	Knife Holder Connecting Link
72D	423	" " " " Hinge
		Screw
10554	421	Knife Holder Connecting Link Pin.
10555	418	" " Hinge Pin
450c	423	" " " " Set Screw (2)
18870		" " Lifting Rock Shaft
10884	4792	" " " " Con-
	1101	necting Link
10562	421	Knife Holder Lifting Rock Shaft
10001	121	Connecting Link Pin (2)
293c	420	Knife Holder Lifting Rock Shaft
2000	120	Screw Center (2)
1501E	420	Knife Holder Lifting Rock Shaft
TOOLE	420	Screw Center Nut (2)
10556	4792	Knife Position Pin
209F	423	
10118	423	bet berew
10119	421	Looper (long)
18580	4792	" (short) " Carrier with 1824
10122	418	
10122 130D	1797	Dracket
10123	416	DCIEW
7958	4791	" " Crank
209F	423	F111
10125	423	" " Set Screw" " " Needle Guard
233D	423	
2077	4791	Screw
10127	4787	FIII
378c	1797	ritman
1520E	421	Hinge Screw (2).
TOTOE	441	""""""""Nut
1824	421	Looper Carrier Roller and Stud
10130	416	" " Shaft
10129	417	" Driving Bell Crank with 1807
10125 2D	416	" " " " Hinge Screw
1807	421	" " " Roller and
1001	441	Roner and
224F	423	Stud Looper Screw (2)
10088	4787	Needle Bar
10089	4787	Needle Bar complete, Nos. 10088,
20000	101	10096, 10108 and 10110
10091	416	Needle Bar Connecting Link with
10001	110	two 390c
390c	423	Needle Bar Connecting Link Adjust-
0000	120	ing Screw

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No.	Plate	Name
29c	1797	Needle Bar Connecting Link Hinge
		Screw
7548		Needle Bar Connecting Stud
7448	416	" " " 7548 with 155c
155c	4791	Needle Bar Connecting Stud Set
1000	1101	Screw
10557	4787	Needle Bar Frame
10897		" " " Bell Crank with
		1813
1813	421	Needle Bar Frame Bell Crank Roller
0.07-	1000	and Stud
307c	1797	Needle Bar Frame Bell Crank Screw
15190	423	Center (2) Needle Bar Frame Bell Crank Screw
1513E	440	Center Nut (2)
10101	416	Needle Bar Frame Cam with two
TOTOT	110	445c
4450	423	Needle Bar Frame Cam Set Screw
10103	4787	" " " Connecting Rod
		with 390c
390c	423	Needle Bar Frame Connecting Rod
		Adjusting Screw
10104	421	Needle Bar Frame Connecting Rod
		Ball
147c	1797	Needle Bar Frame Connecting Rod
07-	1707	Ball Screw
37E	1797	Needle Bar Frame Regulating Screw Stud
1514c	423	Needle Bar Frame Regulating Screw
10110	120	Stud Nut
307c	1797	Needle Bar Frame Screw Center
		(lower)
306c	1797	Needle Bar Frame Screw Center
		(upper)
1513E	423	Needle Bar Frame Screw Center
10000		Nut (2)
18876		Needle Bar Packing Cord (2)
290E		" " Screw Bushing (2) " " Thread Take-up with
10093	416	10114
10094	421	Needle Bar Thread Take-up Roller
10095		" " " " "
20000		Cap
233d	423	Needle Bar Thread Take-up Roller
		Cap Screw
10114	421	Needle Bar Thread Take-up Roller
		Pin
209F	423	Needle Bar Thread Take-up Set
		Screw

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No.	Plate	Name
10096	416	Needle Bar Thread Take-up com-
		plete, Nos. 209F, 233D and 10093
		to 10095
10105	421	Needle Clamp
10106	421	" " Disc
10107	421	" " " Spring
93н	423	" " " " Screw
10108	421	" " Gib
209F	423	" " Set Screw
10109	421	" " Thread Guide
665D	1797	" " " Screw
10110	421	Needle Clamp complete, Nos. 93H,
		209F, 665D, 10105, 10107, 10109 and
		two 10106
10134	416	Spreader (left) with 99c and 10136
664D	4791	" " Stop Screw
10132	416	" (right) with 99c and 10136
240D	423	" " Stop Screw
99c	423	" Hinge Screw
10135	421	" Spring
10136	421	" " Hook
2102	416	Tension (under thread) Disc (2)
1560c	421	" " " Regulating
		Thumb Nut
50021D		Tension (under thread) Screw Stud
10148	421	" " " Spring
10145	421	" " " Thread Guide
10144	4787	" (upper thread) and Spool
		Bracket
10146		Tension (upper thread) and Spool
		Bracket complete, Nos. 415D, 488D,
		1560c, 2103, 8039, 10111, 10112,
		10144, 10145 and two 2102
159D	423	Tension (upper thread) and Spool
		Bracket Screw (2)
2102	416	Tension (upper thread) Disc
1560c	421	" " Regulating
		Thumb Nut
2103	421	Tension (upper thread) Spring
415d	1797	" " Stud
10145	421	" " " Thread Guide
10150	416	Thread (under) Cord Guide
333D	423	" " " Screw
10147	4787	" " Spool Bracket
159D	423	""""Screw (2)
488D	419	" " Spindle, $3\frac{1}{2}$ in.
		long
487D	419	Thread (under) Spool Spindle, 4 in.
		long

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No.	Plate	Name
10111	421	Thread (under) Spool Spindle Inside
		Cone (2)
10112	421	Thread (under) Spool Spindle Inside
		Cone Spring (2)
8064		Thread (under) Spool Spindle Out-
		side Cone
8039	416	Thread (under) Spool Spindle Out-
		side Cone 8064 with 759F (2)
759f	423	Thread (under) Spool Spindle Out-
		side Cone Thumb Screw
10149	416	Thread (under) Take-up Spring
10145	421	" " Thread Guide
10137	416	" (upper) Nipper Arm
77D	1797	""""Hinge
		Screw
1821	421	Thread (upper) Nipper Arm Roller
		and Stud
10567	418	Thread (upper) Nipper Cam with
		435c
3012	421	Thread (upper) Nipper Cam Pin
435c	1797	" " " Set
		Screw
8800	421	Thread (upper) Nipper Disc (2)
1645E	1797	Regulat-
		ing Thumb Nut
1547D	423	Thread (upper) Nipper Disc Regu-
1150-	100	lating Thumb Nut Lock Nut
1153 σ	1797	Thread (upper) Nipper Disc Screw
1547D	423	Stud Thread (upper) Nipper Disc Screw
1947D	445	
10140	416	Stud Nut Thread (upper) Nipper Lever
10140 49F	1797	" " " Screw
10141	421	" " " Spring
10568	416	" " " Link
488D	419	" " Spool Spindle, 31 in.
TOOD	110	long
10111	421	Thread (upper) Spool Spindle Inside
10111	1	Cone
10112	421	Thread (upper) Spool Spindle Inside
		Cone Spring
8064		Thread (upper) Spool Spindle Out-
		side Cone
8039	416	Thread (upper) Spool Spindle Out-
		side Cone 8064 with 759F
759F	423	Thread (upper) Spool Spindle Out-
		side Cone Thumb Screw
10151	416	Thread (upper) Take-up Spring
236F	423	" " " Screw

LIST OF PARTS COMPLETE

FOR

MACHINE No. 23-22

HAS CUTTING AND STRAIGHT BARRING ATTACH-MENT AND AUTOMATIC STOP

For Cloth

Makes Buttonholes 1 to 11 in. long, without change of Feed Wheel

No.	Plate	Name
*10890		Arm with 771D and 10008
8582	421	" Dowel Pin (2)
118e	1797	" Screw (3)
10002	417	" Shaft (horizontal)
18820	1784	" " Gear with 453c
2117 /	421	"""Pin
453c	423	" " " Set Screw
144D	1797	" " Screw
10005	417	" " (upright)
18821	1784	" " Gear with 453c
2117	421	""" " Pin
453c	423	" " " Set Screw
*10008		" Side Plate
771D	1797	" " " Thumb Screw
10987	4793	Barring Feed Wheel Lever Brake
		Lever with 10035
90D	4791	Barring Feed Wheel Lever Brake
		Lever Hinge Screw
1963	4791	Barring Feed Wheel Lever Brake
		Lever Releasing Roller and Stud
18888		Barring Feed Wheel Lever Brake
		Lever Spring
10035	421	Barring Feed Wheel Lever Brake
		Lever Spring Hook
10988	4791	Barring Feed Wheel Lever Brake
		Lever Stop Bracket with 10251
404D	4791	Barring Feed Wheel Lever Brake
		Lever Stop Bracket Screw (2)
10217	418	Barring Lever
10218	420	" " Cap
176D	423	" " " Screw (2)
10219	420	" " Clutch

No.	Plate	Name
10220	420	Barring Lever Clutch Lever
100D	423	" " " " Hinge
		Screw
10222	420	Barring Lever Clutch Lever Yielding
		Connection with 10251
91F	423	Barring Lever Clutch Lever Yielding
		Connection Guide Screw
106D	423	Barring Lever Clutch Lever Yielding
		Connection Hinge Screw
10223	423	Barring Lever Clutch Lever Yielding
		Connection Spring
10251	423	Barring Lever Clutch Lever Yielding
		Connection Spring Hook
233D	423	Barring Lever Clutch Lever Yielding
		Connection Spring Screw
 *10989		Bed
18811	4789	" Plate with 18646, 18647 and four
		405e
18812		Bed Plate 18811 with 18797, 18798
		and four 231c
18763		Bed Plate complete, Nos. 10024,
		10306, 10637, 18812 and three 405E
10637	4792	Bed Plate Button
405E	423	" " " Screw
10306	418	" " " Slide
10307	418	""""Connection
		with 10136
10309	421	Bed Plate Button Slide Connection
		Spring
10136	421	Bed Plate Button Slide Connection
		Spring Hook (2)
214d	1797	Bed Plate Button Slide Connection
		Stop Screw
10020	416	Bed Plate Clamp Guide Slide with
		1827
10021	416	Bed Plate Clamp Guide Slide Guide
399F	423	<i></i>
6		Screw
1827	421	Bed Plate Clamp Guide Slide Roller
		and Stud
10023	416	Bed Plate Clamp Guide Slide Spring
10022	421	
		Stop Stud
10024	416	Bed Plate Clamp Guide complete,
	•	Nos. 10020, 10022, 10023, two 10021
10505	1500	and four 399F
18797	4792	Bed Plate Clamp Stop (left) with
10700	1700	18752 Stop (right) with
18798	4792	Bed Plate Clamp Stop (right) with
		18752

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No.	Plate	Name
231c	1797	Bed Plate Clamp Stop Screw
18752		"""""Stud
10461	421	" " Dowel Pin
18646	4793	" " Protector (left)
18647	4793	" " " (right)
405E	423	" " " Screw
389F	423	" " Screw (4)
1071c	4791	Clamp Adjusting Screw
1518E	423	" " " Nut
10818	419	" Arm (lower, left)
10817	419	""" (lower, right)
10820	419	" " (lower) Front Guide
		(left)
10819	419	Clamp Arm (lower) Front Guide
10010	110	(right)
10157	421	Clamp Arm (lower) Front Guide
10101	421	Dowel Pin
402D	423	Clamp Arm (lower) Front Guide
402D	420	
10150	419	Clamp Arm (lower) Rear Guide
10159	419	
10101	100	(left)
10161	423	Clamp Arm (lower) Rear Guide
		(left) Rivet
10158	419	Clamp Arm (lower) Rear Guide
		(right)
10160	421	Clamp Arm (lower) Rear Guide
		(right) Rivet
10823	419	Clamp Arm (upper, left) with 10165
10822	419	" (upper, right) with 10165
10164	419	(upper) Adjusting Shae
247F	423	
		Screw
10165	421	Clamp Arm (upper) Adjusting Slide
		Steady Pin
10170	419	Clamp Arm (upper) Connecting Yoke
10171	419	
		Link with two 220D
220D	423	Clamp Arm (upper) Connecting Yoke
		Link Screw
10172	419	Clamp Arm (upper) Hinge
10173	423	" " " " Pin
176D	. 423	" " " Screw
10195	4792	" " Spring
10174	419	" " Spreader
10821	418	" " " Lever
99e	423	""""Hinge
		Screw
10176	419	Clamp Arm Spreader Link
105D	423	""""Hinge
		~

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No.	Plate	Name
109D	423	Clamp Arm Spreader Screw
10825	419	" Check (left), $1\frac{1}{2}$ inch
18559	4790	" " (right), 1 ¹ / ₂ inch
10157	421	" " Hinge Pin
10177	419	" Crank Shaft
10179	419	" " " Bracket (left)
10178	419	" " " (right)
397E	423	" " " Screw
		(large)
223E	423	Clamp Crank Shaft Bracket Screw
		(small)
10180	419	Clamp Crank Shaft Lever
10181	423	" " " " Pin
10182	419	" Guide Pin
10183	419	" " " Lifter
103D	423	" " " Hinge Screw .
10184	419	" " " " Spring
233D	423	" " " " " Screw
10157	421	"""" Stop Pin
10185	419	" " " Post
10828	4787	" Plate
10187	423	" Thread Catch
2400	423	" " " Screw
18560		Clamp, 11 in., complete, Nos. 99E.
		103D, 105D, 109D, 233D, 240D, 10158,
		10159, 10170, 10171, 10174, 10176 to
		10185, 10187, 10817 to 10823, 10825.
		10828, 18559, two each 176D, 223E,
		247F, 397E, 402D, 10160, 10161,
		10164, 10172, 10173, 10195 and five
		10154, 10172, 10176, 10155 and 11ve
18548	422	Cutting Block (brass), ½ inch
10469	422	" " " inch
10502	422	" " " ³ inch
10470	422	" " " 1 inch
10471	422	" " $1\frac{1}{8}$ inch
10472	422	" " " 1¼ inch
10473	422	" " " 1§ inch
10474	422	" " " 1½ inch
10452	417	" " Arm
10453	422	" " Ratchet Wheel
10454	422	" " " " Re-
10101	122	taining Spring Latch
159D	423	Cutting Block Arm Ratchet Wheel
1000	140	Retaining Spring Latch Screw
304c	1797	Cutting Block Arm Screw Center (2)
1513E	423	" " " " " Nut
		(2)
10455	418	Cutting Block Arm Spring
444F	423	of Superior Set Screw (2)
n tha lil	oron/	of Superior Sowing Machine

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No.	Plate	Name
10229	417	Driving and Stop Motion Balance
		Wheel with two 445c
445c	423	Driving and Stop Motion Balance Wheel Set Screw
10230	418	Driving and Stop Motion Connecting
20200	110	Rod
10232		Driving and Stop Motion Connecting Rod 10230 with 10231
10231	420	Driving and Stop Motion Connecting
10101	120	Rod Head
38D	1797	Driving and Stop Motion Connecting
		Rod Head Hinge Screw
10233	420	Driving and Stop Motion Connecting
		Rod Link
57c	1797	Driving and Stop Motion Connecting
		Rod Link Hinge Screw
10235	417	Driving and Stop Motion Friction Pulley with 10236
10236	420	Driving and Stop Motion Friction
10230	420	Pulley Center Bearing
10238	417	Driving and Stop Motion Friction
10100		Pulley Washer (paper)
10239	417	Driving and Stop Motion Lever with
		10556
124F	1797	Driving and Stop Motion Lever Ad-
		justing Screw (2)
1518e	423	Driving and Stop Motion Lever Ad-
10010		justing Screw Nut (2)
10240	417	Driving and Stop Motion Lever Bracket
355D	1797	Driving and Stop Motion Lever
0000	1101	Bracket Screw (2)
9263	423	Driving and Stop Motion Lever
		Bracket Screw Washer (2)
10241	4793	Driving and Stop Motion Lever
		Friction Pad (leather)
401E	423	Driving and Stop Motion Lever
		Friction Pad Screw (4)
150D	1797	Driving and Stop Motion Lever
10040	400	Screw
10243	420	Driving and Stop Motion Lever Screw Washer
10242	420	Driving and Stop Motion Lever
10414	120	Spring
10556	4792	Driving and Stop Motion Lever
		Spring Pin
1590	423	Driving and Stop Motion Lever
		Spring Screw
6312	423	Driving and Stop Motion Lever
		Spring Screw Washer

No.	Plate		Name
10245	420	Driving a	nd Stop Motion Ratchet
10110	120		ith 1823 and 10251
196D	1797		nd Stop Motion Ratchet
		and the second	djusting Screw
63D	1797		nd Stop Motion Ratchet
			inge Screw
10247	420		nd Stop Motion Ratchet
		A CONTRACT OF CONTRACT OF CONTRACT	awl with 10248
100D	423		nd Stop Motion Ratchet
			awl Hinge Screw
10248	423	Driving an	nd Stop Motion Ratchet
		Lever P	awl Pin
10249	420	Driving an	nd Stop Motion Ratchet
		Lever P	awl Spring
236e	423		nd Stop Motion Ratchet
		Lever P	awl Spring Screw
10993	4793	Driving an	nd Stop Motion Ratchet
		Lever Pa	awl Stop
10994	4793		nd Stop Motion Ratchet
•			awl Stop Lever
77D	1797		nd Stop Motion Ratchet
			awl Stop Lever Hinge
10995	4793	Contraction of the Contraction o	nd Stop Motion Ratchet
			awl Stop Lever Hinge
			tud
10996	4793		nd Stop Motion Ratchet
			awl Stop Lever Lifting
10309	421	100000000000000000000000000000000000000	nd Stop Motion Ratchet
			awl Stop Lever Lifting
			oring
10251	423		nd Stop Motion Ratchet
			awl Stop Lever Lifting
			oring Hook
10997	4791		nd Stop Motion Ratchet
			awl Stop Lever Lifting
			asher
402D	423	Driving an	nd Stop Motion Ratchet
			awl Stop Lever Lifting
		Lever W	asher Screw
190D	4791	Driving an	nd Stop Motion Ratchet
		Lever Pa	awl Stop Screw (2)
1823	423		nd Stop Motion Ratchet
			oller and Stud
5569	416		nd Stop Motion Ratchet
		Lever S	oring
10251	423		nd Stop Motion Ratchet
		Lever S	oring Hook

No.	Plate	Name
10582	418	Driving and Stop Motion Starting
		Lever
52c	1797	Driving and Stop Motion Starting
		Lever Hinge Screw
10998	4793	Driving and Stop Motion Tripping
		Lever with 1963, 10251 and 10257
10255	420	Driving and Stop Motion Tripping
		Lever Catch
106D	423	Driving and Stop Motion Tripping
		Lever Catch Hinge Screw
10223	423	Driving and Stop Motion Tripping
		Lever Catch Spring
233d	423	Driving and Stop Motion Tripping
		Lever Catch Spring Screw
901E	4791	Driving and Stop Motion Tripping
		Lever Screw Stud
10256	420	Driving and Stop Motion Tripping
		Lever Spring
10257	423	Driving and Stop Motion Tripping
		Lever Spring Pin
10026	4787	Face Plate
176D	423	BUIEW (0)
10152	421	Inteau Guiue
10028	417	Feed Driving Bell Crank Lever with
0	110	1805
2D	416	Feed Driving Bell Crank Lever
1805	421	Hinge Screw Feed Driving Bell Crank Lever
1000	421	Roller and Stud
10370	417	Feed and Looper Cam with two 445c
4450	423	" " " Set Screw
10261	4792	" Hand Ratchet Lever
10262	4792	" " " " Handle
52c	1797	" " " " Hinge
010		Screw
18793		Feed Hand Ratchet Pawl with 18791
10034	421	" " " Hinge Stud
5569	416	" " " " Spring
18791	4791	" " " " " Hook
10061	4792	""""Pin,
		for Bed
11000		Feed Hand Ratchet complete, Nos.
		10034, 10261, 10262 and 18793
10041	416	Feed Regulator (long)
10558	416	" " (reverse)
176D	423	" " Screw (2)
18894		" Shipper Lever with 1814, for
		buttonholes from $\frac{1}{2}$ to $1\frac{1}{4}$ in. long
10477	418	Feed Shipper Lever with 1814, for
		buttonholes $1\frac{3}{2}$ and $1\frac{1}{2}$ in. long

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No.	Plate	Name
71D	1797	Feed Shipper Lever Hinge Screw
1814	421	" " " Roller and Stud
18565		" Wheel with 10524, 10964, 10965,
		18566, 18567, four each 207c and
		401E, for $\frac{1}{2}$ to $1\frac{1}{2}$ in. buttonholes
10059	416	Feed Wheel Brake Dog with 10060
5569	416	" " " Spring
10035	421	" " " " " Hook
10060	421	" " " " Stud
10964		" " Cam Groove Protector,
		1 ¹ / ₂ in. (inside), for 18565
10965		Feed Wheel Cam Groove Protector,
		1 ¹ / ₂ in. (outside), for 18565
401E	423	Feed Wheel Cam Groove Protector
		Screw (long)
18564		Feed Wheel Driving Lever with 129E
129E	4791	" " " Adjusting
		Screw
10063	416	Feed Wheel Driving Lever Block
357e	1797	
		Adjusting Screw
1520 E	420	Feed Wheel Driving Lever Block
		Adjusting Screw Nut
8734	416	Feed Wheel Driving Lever Spring
10061	4792	<i>u u u u u</i>
		Pin
429c	1797	Feed Wheel Driving Lever Support-
		ing Screw
1513e	423	Feed Wheel Driving Lever Support-
		ing Screw Nut
18503	4793	Feed Wheel Friction Block
10030	416	" " " Spring
430c	1797	" " " Ad-
		justing Screw
1520 E	421	Feed Wheel Friction Block Spring
		Adjusting Screw Nut
10524	-	Feed Wheel Latch, $1\frac{1}{2}$ inch
18566	4793	" " Tripping Point, for ½ in.
		buttonhole
18567	4793	Feed Wheel Tripping Point, for 3 to
0.07	1001	1 ¹ / ₂ in. buttonholes
2070	4791	Feed Wheel Tripping Point Screw.
10535	410	Knife, 1 ¹ / ₂ in. (large size eye) " Holder with 209F and two
10551	418	10556
	100	
10552	422	Knife Holder Adjusting Collar with
150.	400	453c Knife Holder Adjusting Collar Set
453c	422	Screw
		Berew

No.	Plate	Name
10553	422	Knife Holder Connecting Link
72D	423	" " " " Hinge
		Screw
10554	421	Knife Holder Connecting Link Pin
10555	418	" " Hinge Pin
450c	423	"""" Set Screw (2)
10560	417	" " Lifting Rock Shaft
10561	418	" " " " " Con-
		necting Link
10562	421	Knife Holder Lifting Rock Shaft
10001	121	Connecting Link Pin (2)
293c	420	Knife Holder Lifting Rock Shaft
2000	120	Screw Center (2)
1501E	420	Knife Holder Lifting Rock Shaft
TOOLE	440	Screw Center Nut (2)
10556	4792	Knife Position Pin
2095	423	Det Delew
10371	423	Looper (long)
10372	423	(Short)
10373	420	Carrier
10122	418	Bracket
7958	4791	Dowel Pin
130D	1797	Screw
10123	416	Orank
7958	4791	Pin
209F	423	" " Set Screw
10374	423	Needle Guard
233D	423	Screw
2077	4791	. Fill
10127	4787	Pitman
378c	1797	Hinge Screw (2).
1520 E	421	Nut
		(2)
10130	416	Looper Carrier Shaft
10129	417	" Driving Bell Crank with 1807
2d	416	" " " Hinge Screw
1807	421	" " " Roller and
		Stud
224F	423	Looper Screw (2)
10088	4787	Needle Bar
10089	4787	Needle Bar complete, Nos. 10088,
		10096, 10108 and 10110
10091	416	Needle Bar Connecting Link with
		two 390c
390c	423	Needle Bar Connecting Link Adjust-
		ing Screw
29c	1797	Needle Bar Connecting Link Hinge
		Screw
7548		Needle Bar Connecting Stud

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No.	Plate	Name
7448	416	Needle Bar Connecting Stud 7548
		with 155c
155c	4791	Needle Bar Connecting Stud Set
		Screw
10557	4787	Needle Bar Frame
10897		" " " Bell Crank with
		1813
1813	421	Needle Bar Frame Bell Crank Roller
		and Stud
3070	1797	Needle Bar Frame Bell Crank Screw
		Center (2)
1513E	423	Needle Bar Frame Bell Crank Screw
		Center Nut (2)
10101	416	Needle Bar Frame Cam with two
		445c
445c	423	Needle Bar Frame Cam Set Screw
10103	4787	" " " Connecting Rod
		with 390c
390c	423	Needle Bar Frame Connecting Rod
		Adjusting Screw
10104	421	Needle Bar Frame Connecting Rod
		Ball
147c	1797	Needle Bar Frame Connecting Rod
		Ball Screw
37E	1797	Needle Bar Frame Regulating Screw
		Stud
1514c	423	Needle Bar Frame Regulating Screw
7		Stud Nut
307c	1797	Needle Bar Frame Screw Center
		(lower)
3060	1797	Needle Bar Frame Screw Center
	100	(upper)
1513E	423	Needle Bar Frame Screw Center
		Nut (2)
18876	1505	Needle Bar Packing Cord (2)
290E	1797	Derew Dushing (2)
10093	416	inteau lake-up with
10094	421	10114 Needle Bar Thread Take-up Roller
10094	421	weene Bar Inread Take-up Koher
10095	421	Сар
9920	423	Needle Bar Thread Take-up Roller
2000	420	Cap Screw
10114	421	Needle Bar Thread Take-up Roller
TOTTA	121	Pin
209F	423	Needle Bar Thread Take-up Set
2001	120	Screw
10096	416	Needle Bar Thread Take-up com-
		plete, Nos. 209F, 233D and 10093
		to 10095

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No.	Plate	Name
10105	421	Needle Clamp
10106	421	" " Disc
10107	421	" " " Spring
93н	423	" " " " Screw
10108	421	" " Gib
209F	423	" " Set Screw
10109	421	" " Thread Guide
665D	1797	" " " Screw
10110	421	Needle Clamp complete, Nos. 93H,
		209F, 665D, 10105, 10107, 10109 and
		two 10106
10378	423	Spreader (left) with 110c
10376	423	" (right) with 110c
10382	423	" Cam (left)
10381	423	" " (right)
10383	423	" " Adjusting Slide (2)
185н	1797	"""""Screw (2)
228D	423	" " Screw (2)
110c	423	" Hinge Screw
10223	423	" Spring (2)
229D	423	" " Screw (2)
2102	416	Tension (under thread) Disc (2)
1560c	421	" " " Regulating
		Thumb Nut
50021d		Tension (under thread) Screw Stud
10148	421	" " " Spring
10145	421	" " " Thread Guide
10144	4787	" (upper thread) and Spool
		Bracket
10146		Tension (upper thread) and Spool
		Bracket complete, Nos. 415D, 488D,
		1560c, 2103, 8039, 10111, 10112,
		10144, 10145 and two 2102
159D	423	Tension (upper thread) and Spool
1001	120	Bracket Screw (2)
2102	416	Tension (upper thread) Disc
1560c	421	" " " Regulating
		Thumb Nut
2103	421	Tension (upper thread) Spring
415D	1797	" " Stud
10145	421	" " " Thread Guide
101150	416	Thread (under) Cord Guide
333D	423	" " " Screw
10147	4787	" " Spool Bracket
1590	423	" " " " Screw (2)
488D	419	" " Spindle, 31 in.
1001		long
487D	419	Thread (under) Spool Spindle, 4 in.
		long

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No.	Plate	Name
10111	421	Thread (under) Spool Spindle Inside
		Cone (2)
10112	421	Thread (under) Spool Spindle Inside
		Cone Spring (2)
8064		Thread (under) Spool Spindle Out-
		side Cone
8039	416	Thread (under) Spool Spindle Out-
		side Cone 8064 with 759F (2)
759f	423	Thread (under) Spool Spindle Out-
		side Cone Thumb Screw
10149	416	Thread (under) Take-up Spring
10145	421	Inread Guide
10137	416	(upper) Mipper Arm
77D	1797	Hinge
1821	421	Screw Thread (upper) Nipper Arm Roller
1021	421	and Stud
10139	418	Thread (upper) Nipper Cam with
10100	110	435c
3012	421	Thread (upper) Nipper Cam Pin
435c	1797	"""""Set
		Screw
8800	421	Thread (upper) Nipper Disc (2)
1645E	1797	" " " Regu-
		lating Thumb Nut
1547D	423	Thread (upper) Nipper Disc Regu-
		lating Thumb Nut Lock Nut
1153c	1797	Thread (upper) Nipper Disc Screw
	100	Stud
1547d	423	Thread (upper) Nipper Disc Screw
10140	416	Stud Nut Thread (upper) Nipper Lever
10140 49F	1797	" " " " Screw
10141	421	" " " " Spring
10142	416	" " " Link
488D	419	" " Spool Spindle, 3 ¹ / ₂ in.
1001		long
10111	421	Thread (upper) Spool Spindle Inside
		Cone
10112	421	Thread (upper) Spool Spindle Inside
		Cone Spring
8064		Thread (upper) Spool Spindle Out-
		side Cone
8039	416	Thread (upper) Spool Spindle Out-
750	423	side Cone 8064 with 759F Thread (upper) Spool Spindle Out-
759F	423	side Cone Thumb Screw
10151	416	Thread (upper) Take-up Spring
236F	423	" " " " Screw
2001	120	

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LIST OF PARTS COMPLETE

FOR

MACHINE No. 23-30

HAS CUTTING ATTACHMENT

For Cloth

Makes Imitation Hand Made, Narrow Bight Buttonholes $\frac{1}{2}$ to $1\frac{1}{2}$ inches long

No.	Plate	Name
*10451		Arm with 771D and 10008
8582	421	" Dowel Pin (2)
118E	1797	" Screw (3)
10002	417	" Shaft (horizontal)
18820	1784	" " Gear with 453c
2117	421	" " " Pin
453c	423	" " " Set Screw
144D	1797	" " " Screw
10005	417	" " (upright)
18821	1784	" " Gear with 453c
2117	421	" " " Pin
453c	423	" " " Set Screw
*10008		" Side Plate
771D	1797	" " " Thumb Screw
10010	4787	Balance Wheel, $2\frac{3}{4}$ in. pulley, with
		two 448c
448c	423	Balance Wheel Set Screw
*10456		Bed
18801		" Plate with 18620, 18621 and four
		405E, for $\frac{1}{2}$ to 1 in. buttonholes
18802		Bed Plate 18801 with 18797, 18798
		and four 231c
18839		Bed Plate complete, for 1 to 1 in.
		buttonholes, Nos. 10024, 10134,
		18802, 18837, 18846, two each 10135,
		10136 and three 405E
18799	4789	Bed Plate with two 18619 and four
		405E, for $1\frac{1}{16}$ to $1\frac{1}{2}$ in. buttonholes
18800	-	Bed Plate 18799 with 18797, 18798
10000		and four 231c
18838		Bed Plate complete, for $1\frac{1}{16}$ to $1\frac{1}{2}$ in.
		buttonholes, Nos. 10024, 10134,
		18800, 18837, 18846, two each
		10135, 10136 and three 405E

No.	Plate	Name
18837	4792	Bed Plate Button with 240D and 664D
405E	423	" " " Screw
10020	416	" " Clamp Guide Slide with
		1827
10021	416	Bed Plate Clamp Guide Slide Guide
399f	423	
		Screw
1827	421	Bed Plate Clamp Guide Slide Roller
		and Stud
10023	416	Bed Plate Clamp Guide Slide Spring
10022	421	
		Stop Stud
10024	416	Bed Plate Clamp Guide complete,
		Nos. 10020, 10022, 10023, two 10021 and four 399F
18797	4792	Bed Plate Clamp Stop (left) with 18752
18798	4792	Bed Plate Clamp Stop (right) with
19199	4194	18752
231c	1797	Bed Plate Clamp Stop Screw
18752	1191	" " " " Stud
10461	421	" " Dowel Pin (2)
18620	4793	" " Protector (left), for ½ to 1
10010	2.00	in. buttonholes
18621	4793	Bed Plate Protector (right), for 1 to
TOORT	1100	1 in. buttonholes
18619	4793	Bed Plate Protector, for 116 to 12
		in. buttonholes
405E	423	Bed Plate Protector Screw
389F	423	" " Screw (4)
10818	419	Clamp Arm (lower, left)
10817	419	" " (lower, right)
10820	419	" " (lower) Front Guide
		(left)
10819	419	Clamp Arm (lower) Front Guide
10155	101	(right) Clamp Arm (lower) Front Guide
10157	421	Dowel Pin
100-	423	Clamp Arm (lower) Front Guide
4020	423	Screw
10159	419	Clamp Arm (lower) Rear Guide
10100	110	(left)
10161	423	Clamp Arm (lower) Rear Guide
20101	1=0	(left) Rivet
10158	419	Clamp Arm (lower) Rear Guide
		(right)
10160	421	Clamp Arm (lower) Rear Guide
		(right) Rivet

No.	Plate	Name
10823	419	Clamp Arm (upper, left) with 10165
10822	419	" " (upper, right) with 10165
10164	419	" " (upper) Adjusting Slide
247F	423	
		Screw
10165	421	Clamp Arm (upper) Adjusting Slide
		Steady Pin
10170	419	Clamp Arm (upper) Connecting Yoke
10171	419	" " " " " "
10111	115	Link with two 220p
990-	100	
220D	423	Clamp Arm (upper) Connecting Yoke
		Link Screw
10172	419	Clamp Arm (upper) Hinge
10173	423	Pin
176D	423	Screw
$10195 \\ 10174$	4792	Spring
10174	419 418	Spreader
10821 99E	418	Lever
10176	419	Hinge Screw
10110	423	Link
109D	423	ninge Screw
10827	4790	Sciew
10826	4790	" " ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' '
10825	419	" (right), $1\frac{1}{4}$ inch " " (left), $1\frac{1}{2}$ inch
10824	419	" " (right), $1\frac{1}{2}$ inch
10157	421	" " Hinge Pin
10177	419	" Crank Shaft
10179	419	" " " Bracket (left)
10178	419	"""""(right)
397E	423	"""Screw
		(large)
223E	423	Clamp Crank Shaft Bracket Screw
		(small)
10180	419	Clamp Crank Shaft Lever
10181	423	" " " " " Pin
10182	419	
		" Guide Pin
10183	419	Litter
103D	423	" " " Hinge Screw
10184	419	" " " " Spring
233D	423	" " " " " Screw
10157	421	""""Stop Pin
10185	419	" " " Post
18840	4795	" Plate
10187	423	
		Inread Catch
240D	423	" " " Screw

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No.	Plate	Name
18841		Clamp, 1 ¹ / ₄ in., complete, Nos. 99E,
		103D, 105D, 109D, 233D, 240D, 10158,
		10159, 10170, 10171, 10174, 10176 to
		10185, 10187, 10817 to 10823, 10826,
		10827, 18840, two each 176D, 223E,
		247F, 397E, 402D, 10160, 10161,
		10164, 10172, 10173, 10195 and five
		10157
18842		Clamp, 1 ¹ / ₂ in., complete, Nos. 99E,
		103D, 105D, 109D, 233D, 240D, 10158,
		10159, 10170, 10171, 10174, 10176 to
		10185, 10187, 10817 to 10825, 18840,
		two each 176D, 223E, 247F, 397E,
		402D, 10160, 10161, 10164, 10172,
		10173, 10195 and five 10157
18548	422	Cutting Block (brass), ½ in., for
10040	422	10551
19750	4791	Cutting Block (brass), $\frac{1}{2}$ in., for
18750	4191	
10751	4701	10632 Cutting Block (brass), $\frac{1}{16}$ in., for
18751	4791	
	100	
10464	422	Cutting Block (brass), § in., for
		10547
10465	422	Cutting Block (brass), 3 in., for
		10547
10469	· 422	Cutting Block (brass), 3 in., for
		10551
10466	422	Cutting Block (brass), 3 in., for
		10549
10502	422	Cutting Block (brass), 3 in., for
		10551
10467	422	Cutting Block (brass), 1 in., for
		10549
10470	422	Cutting Block (brass), 1 in., for
10470	444	10551
10171	100	Cutting Block (brass), 1 ¹ / ₅ in., for
10471	422	
10.170	100	10551
10472	422	Cutting Block (brass), 1 ¹ / ₄ in., for
		10551
10473	422	Cutting Block (brass), 13 in., for
		10551
10474	422	Cutting Block (brass), $1\frac{1}{2}$ in., for
		10551
10452	417	Cutting Block Arm
10453	422	" " Ratchet Wheel
10454	422	a a a a a
and the second se		Retaining Spring Latch
159p	423	Cutting Block Arm Ratchet Wheel

159D 423 Cutting Block Arm Ratchet Wheel

Retaining Spring Latch Screw ... From the library of: Superior Sewing Machine & Supply LLC

No.	Plate	Name
304c	1797	Cutting Block Arm Screw Center (2)
1513E	423	""""""" Nut
		(2)
10455	418	Cutting Block Arm Spring
444F	423	" " Set Screw (2)
18576	4793	Eye Stop
10893	4793	" "
1071c	1797	" " Adjusting Screw
1518e	423	" " " Nut
10026	4787	Face Plate
176D	423	" " Screw (3)
10152	421	" " Thread Guide
10028	417	Feed Driving Bell Crank Lever with
		1805
2d	416	Feed Driving Bell Crank Lever
		Hinge Screw
1805	421	Feed Driving Bell Crank Lever
		Roller and Stud
10031	418	Feed Hand Ratchet Lever
10032	416	" " " Handle
52c	1797	" " " Hinge
		Screw
18790	4792	Feed Hand Ratchet Pawl with 18791
10034	421	" " " " " Hinge Stud
5569	416	" " " Spring
18791	4791	" " " " Hook
10061	4792	" " " " " Pin,
		for Bed
10036	418	Feed Hand Ratchet complete, Nos.
		10031, 10032, 10034 and 18790
10038	417	Feed and Looper Cam with two 445c
445c	423	"""""Set Screw
10041	416	" Regulator (long)
10558	416	" " (reverse)
10559	416	" " (short)
176D	423	" " Screw (2)
18894		" Shipper Lever with 1814, for
		buttonholes from ½ to 1¼ in. long
10477	418	Feed Shipper Lever with 1814, for
		buttonholes 13 and 11 in. long
71p	1797	Feed Shipper Lever Hinge Screw
1814	421	" " " Roller and Stud
10479		" Wheel with 10081, 10504, 10505,
		two each 401E and 756E, for ½ in.
		buttonhole
10481		Feed Wheel with 10082, 10506, 10507,
		two each 401E and 756E, for $\frac{9}{16}$ in.
		buttonhole

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No.	Plate	Name
10483		Feed Wheel with 10083, 10508, 10509,
		two each 401E and 756E, for § in.
		buttonhole
10485		Feed Wheel with 756E, 10084, 10510,
		10511 and three 401E, for 116 in.
		buttonhole
10487		Feed Wheel with 756E, 10085, 10512,
		10513 and three 401E, for 3 in.
10489		buttonhole
10409	S. S. P. S.	Feed Wheel with 10086, 10514, 10515
10101		and four 401E, for 3 in. buttonhole
10491		Feed Wheel with 756E, 10087, 10516,
		10517 and three 401E, for 1 in.
		buttonhole
18506		Feed Wheel with 10520, 18507, 18508,
		two each 401E and 756E, for $1\frac{1}{16}$ in.
		buttonhole
10495		Feed Wheel with 401E, 10518, 10519,
		10521 and three 756E, for 11 in.
		buttonhole
10957	417	Feed Wheel with 401E, 10962, 10963,
		10967 and three 756E, for 11 in.
		buttonhole
18569		Feed Wheel with 10523, 18570, 18571,
10000		
		two each 401E and 756E, for 1§ in.
		buttonhole
10958		Feed Wheel with 10524, 10964, 10965
		and four 401E, for 11 in. buttonhole
10059	416	Feed Wheel Brake Dog with 10060
5569	416	" " " Spring
10035	421	" " " " Hook
10060	421	" " " " Stud
10504	420	" " Cam Groove Protector,
		1/2 in. (inside), for 10479
10505	420	Feed Wheel Cam Groove Protector,
		¹ / ₂ in. (outside), for 10479
10506		Feed Wheel Cam Groove Protector,
		$\frac{9}{16}$ in. (inside), for 10481
10507		Feed Wheel Cam Groove Protector,
		$\frac{9}{16}$ in. (outside), for 10481
10508		Feed Wheel Cam Groove Protector.
10000		§ in. (inside), for 10483
10509	1	Feed Wheel Cam Groove Protector.
10000		§ in. (outside), for 10483
10510		Feed Wheel Cam Groove Protector,
10910		
10511		¹¹ / ₁₆ in. (inside), for 10485
10511		Feed Wheel Cam Groove Protector,
		¹¹ / ₁₆ in. (outside), for 10485
10512		Feed Wheel Cam Groove Protector,
		<pre> § in. (inside), for 10487</pre>

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No.	Plate	Name
10513		Feed Wheel Cam Groove Protector,
		<pre>§ in. (outside), for 10487</pre>
10514		Feed Wheel Cam Groove Protector,
		<pre>% in. (inside), for 10489</pre>
10515		Feed Wheel Cam Groove Protector,
		<pre> in. (outside), for 10489 </pre>
10516		Feed Wheel Cam Groove Protector,
20020		1 in. (inside), for 10491
10517		Feed Wheel Cam Groove Protector,
10011		1 in. (outside), for 10491
18507		Feed Wheel Cam Groove Protector,
10001		1_{16}^{1} in. (inside), for 18506
18508		Feed Wheel Cam Groove Protector,
		$1\frac{1}{16}$ in. (outside), for 18506
10518		Feed Wheel Cam Groove Protector,
		$1\frac{1}{8}$ in. (inside), for 10495
10519		Feed Wheel Cam Groove Protector,
		1 ¹ / ₈ in. (outside), for 10495
10962		Feed Wheel Cam Groove Protector,
		1 ¹ / ₄ in. (inside), for 10957
10963		Feed Wheel Cam Groove Protector,
		14 in. (outside), for 10957
18570		Feed Wheel Cam Groove Protector,
		1§ in. (inside), for 18569
18571		Feed Wheel Cam Groove Protector,
		1 ³ / ₈ in. (outside), for 18569
10964		Feed Wheel Cam Groove Protector,
		1 ¹ / ₂ in. (inside), for 10958
10965		Feed Wheel Cam Groove Protector,
		$1\frac{1}{2}$ in. (outside), for 10958
401E	423	Feed Wheel Cam Groove Protector
TOLE	720	
756E	4791	Screw (long) Feed Wheel Cam Groove Protector
TOOL	4151	Screw (short)
18563	4787	Feed Wheel Driving Lever with 129E
129E	4791	" " " " Adjusting
TTOP	1101	Indjusting
	110	Screw
10063	416	Feed Wheel Driving Lever Block
357F	1797	
		Adjusting Screw
1520E	421	Feed Wheel Driving Lever Block
		Adjusting Screw Nut
8734	416	Feed Wheel Driving Lever Spring
10061	4792	
		Pin
429c	1797	Feed Wheel Driving Lever Support-
		ing Screw
1513E	423	Feed Wheel Driving Lever Support-
		ing Screw Nut

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No.	Plate	Name
10029	416	Feed Wheel Friction Block
10030	416	" " " " Spring
430c	1797	" " " " Ad-
		justing Screw
$1520 \mathrm{E}$	421	Feed Wheel Friction Block Spring
		Adjusting Screw Nut
10081		Feed Wheel Latch, ½ in., for 10479
10082	416	" " " ⁹ ₁₆ in., for 10481
10083		" " " § in., for 10483
10084		" " " <u>11</u> in., for 10485
10085		" " " ^a in., for 10487
10086		" " " 3 in., for 10489
10087		."""" 1 in., for 10491
10520		" " " $1\frac{1}{16}$ in., for 18506
10521		" " " 11 in., for 10495
10967		" " " 1¼ in., for 10957
10523		" " " 1§ in., for 18569
10524		" " " 1½ in., for 10958
18679		Knife, 1 in. (medium size eye)
18680	-	" $\frac{9}{16}$ in. (medium size eye)
18681		" § in. (medium size eye)
18682		" 11 in. (medium size eye)
18683		" 3 in. (medium size eye)
18684		" 3 in. (medium size eye)
18685		" 1 in. (medium size eye)
18686		" 11 in. (medium size eye)
18687		" 1 ¹ / ₄ in. (medium size eye)
18688	4791	" $1\frac{1}{2}$ in. (medium size eye)
10632	1784	"Holder with 209F and two
		10556, for 18679 and 18680
10547	1784	Knife Holder with 209F and two
		10556, for 18681 to 18683
10549	418	Knife Holder with 209F and two
		10556, for 18684 and 18685
10551	418	Knife Holder with 209F and two
		10556, for 18686 to 18688
10552	422	Knife Holder Adjusting Collar with
10552	100	453c
45.0 -	422	Knife Holder Adjusting Collar Set
453c	422	
		Screw
10553	422	Knife Holder Connecting Link
72D	423	ninge
		Screw
10554	421	Knife Holder Connecting Link Pin
10555	418	" " Hinge Pin
450c	423	" " " Set Screw (2)
10560	417	" " Lifting Rock Shaft
10561	418	0011-
		necting Link

No.	Plate	Name
10562	421	Knife Holder Lifting Rock Shaft
		Connecting Link Pin (2)
293c	420	Knife Holder Lifting Rock Shaft
		Screw Center (2)
1501E	420	Knife Holder Lifting Rock Shaft
		Screw Center Nut (2)
10556	4792	Knife Position Pin
209f	423	" Set Screw
18843	4791	Looper (long)
10119	421	" (short)
10121	416	" Carrier with 1824
10122	418	DIACKET
130D	1797	Bulew
10123	416	Grank
7958	4791	FIII
209F	423	Det Strew
10125	421	" " Needle Guard
233D	423	" " Pin
2077	4791	" " Pitman
10127 3780	4787 1797	" " " Hinge Screw (2)
3780 1520E	421	" " " " Nut
1920E	421	(2)
	101	Looper Carrier Roller and Stud
1824	421	
10130	416	" " Shaft " Driving Bell Crank with 1807
10129 2D	417 416	" " " " Hinge Screw
1807	410	" " " Roller and
1001	421	Stud
004-	100	Looper Screw (2)
224F 10088	423 4787	Needle Bar
10088	4787	Needle Bar complete, Nos. 10088,
10099	4101	10096, 10108 and 10110
10001	410	Needle Bar Connecting Link with
10091	416	two 390c
200.0	423	Needle Bar Connecting Link Adjust-
9900	420	ing Screw
29c	1797	Needle Bar Connecting Link Hinge
200	1101	Screw
. 7548		Needle Bar Connecting Stud
7948	416	" " " " " 7548
1440	410	with 155c
155c	4791	Needle Bar Connecting Stud Set
1000	1101	Screw
10557	4797	Needle Bar Frame
10557	1101	" " " Bell Crank with
10001	Non Itali	1813
.1813	421	Needle Bar Frame Bell Crank Roller
	1-1	and Stud

No.	Plate	Name
307c	1797	Needle Bar Frame Bell Crank Screw
		Center (2)
1513E	423	Needle Bar Frame Bell Crank Screw
		Center Nut (2)
18826	4790	Needle Bar Frame Cam with two
445c	423	445c Needle Bar Frame Cam Set Screw
10103	425	" " Connecting Rod
10102	1101	with 390c
390c	423	Needle Bar Frame Connecting Rod
0000	120	Adjusting Screw
10104	421	Needle Bar Frame Connecting Rod
		Ball
147c	1797	Needle Bar Frame Connecting Rod
		Ball Screw
37e	1797	Needle Bar Frame Regulating Screw
		Stud
1514c	423	Needle Bar Frame Regulating Screw
0.07	-	Stud Nut
3070	1797	Needle Bar Frame Screw Center
306c	1797	(lower) Needle Bar Frame Screw Center
5000	1131	(upper)
1513E	423	Needle Bar Frame Screw Center
TOTOR	120	Nut (2)
18876		Needle Bar Packing Cord (2)
290e	1797	" " Screw Bushing (2)
10093	416	" " Thread Take-up with
		10114
10094	421	Needle Bar Thread Take-up Roller
10095	421	
000	100	Cap
233d	423	Needle Bar Thread Take-up Roller
10114	421	Cap Screw Needle Bar Thread Take-up Roller
10114	421	Pin
209F	423	Needle Bar Thread Take-up Set
		Screw
10096	416	Needle Bar Thread Take-up com-
		plete, Nos. 209F, 233D and 10093
		to 10095
10105	421	Needle Clamp
10106	421	" " Disc
10107 02m	$\begin{array}{c} 421 \\ 423 \end{array}$	" " " Spring " " " Screw
93H 10108		" " Gib
209F	423	" " Set Screw
10109	421	" " Thread Guide
665D	1797	" " " Screw

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No.	Plate	Name
10110	421	Needle Clamp complete, Nos. 93H,
		209F, 665D, 10105, 10107, 10109 and
		two 10106
10134	416	Spreader (left) with 99c and 10136
664D	4791	" " Stop Screw
18846	4792	" (right) with 99c and 10136
240D	423	" " Stop Screw
99C	423	" Hinge Screw
10135	421	" Spring
10136	421	" " Hook
2102	416	Tension (under thread) Disc (2)
1560c	421	negulating
		Thumb Nut
50021D		Tension (under thread) Screw Stud
10148	421	Spring
10145	421	Inteau Guine
10144	421	" (upper thread) and Spool Bracket
10146		Tension (upper thread) and Spool
10146		Bracket complete, Nos. 415D, 488D,
		1560c, 2103, 8039, 10111, 10112,
		10144, 10145 and two 2102
1500	423	Tension (upper thread) and Spool
159D	423	Bracket Screw (2)
2102	416	Tension (upper thread) Disc
1560c	421	" " " Regulating
	1	Thumb Nut
2103	421	Tension (upper thread) Spring
415D		" " " Stud
10145	, 421	" " " Thread Guide
10150	416	Thread (under) Cord Guide
333D		" " " Screw
10147	4787	Spool Bracket
159D		Screw (2)
488D	419	Spinule, 5g m.
		long
487D	419	Thread (under) Spool Spindle, 4 in.
10111	421	long Thread (under) Spool Spindle Inside
10111	421	Cone (2)
10112	421	Thread (under) Spool Spindle Inside
	121	Cone Spring (2)
8064		Thread (under) Spool Spindle Out-
		side Cone
8039	416	Thread (under) Spool Spindle Out-
		side Cone 8039 with 759F (2)
18844	4791	Thread (under) Take-up Spring
10145	421	" " Thread Guide
10137	416	" (upper) Nipper Arm
		ALC: NO.

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No.	Plate	Name
77D	1797	Thread (upper) Nipper Arm Hinge
		Screw
1821	421	Thread (upper) Nipper Arm Roller
10567	418	and Stud
10901	418	Thread (upper) Nipper Cam with 435c
3012	421	Thread (upper) Nipper Cam Pin
435c	1797	" " " Set
		Screw
8800	421	Thread (upper) Nipper Disc
1645E	1797	" " " Regulat-
		ing Thumb Nut
1547D	423	Thread (upper) Nipper Disc Regu-
		lating Thumb Nut Lock Nut
1153c	1797	Thread (upper) Nipper Disc Screw
		Stud
1547D	423	Thread (upper) Nipper Disc Screw
		Stud Nut
10140	416	Thread (upper) Nipper Lever
49F	1797	" " " Screw
10141	421	" " " Spring
10568	416	" " " Link
488D	419	" " Spool Spindle, 3½ in.
		long
10111	421	Thread (upper) Spool Spindle Inside
		Cone
10112 .	421	Thread (upper) Spool Spindle Inside
		Cone Spring
8064		Thread (upper) Spool Spindle Out-
		side Cone
8039	416	Thread (upper) Spool Spindle Out-
		side Cone 8064 with 759F
759F	423	Thread (upper) Spool Spindle Out- side Cone Thumb Screw
18845	4791	Thread (upper) Take-up Spring, for
10040	4191	10026
2260	423	Thread (upper) Take-up Spring
2905	420	Screw
		Derew

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ACCESSORIES

FOR MACHINE NO. 23-1

No.	Plate	Name
10869		Cutting Punch (hand), for § in. but- tonhole
5569	416	Feed Wheel Brake Dog Spring
36569		Oiler with 36571
36570		" 36569 filled with oil
36571		" Spout, 13 in. long, with 36807
36807		" " Washer (leather)
26026	1784	Screw Driver, Nos. 120088 and 120090
*120088		" " Blade
*120090		" " Handle
10135	421	Spreader Spring (4)
10117	4787	Table Bracket Machine Holder (left)
		with two wood screws 1¼ in., No. 14, R. H. B
10216	417	Table Bracket Machine Holder
		(right) with 10116 and three wood screws 1 ¹ / ₄ in., No. 14, R.H.B
10116	416	Table Bracket Machine Holder Pin
120340		Tweezers (curved)
10875	4787	Wrench, for 1518 and 1520
10876	4787	" " 357 and 1513
$23 \ge 2$		Needles, six, size 2

FOR MACHINE No. 23-3

S	ame as	for 23-1 w	ith the	e follo	wing exce	eption:
10242	420	Driving	and	Stop	Motion	Lever
		Spring				

FOR MACHINE No. 23-4

Same as for 23-1 with the following exceptions:

FOR MACHINE No. 23-9

Same as for 23-1 with the following exceptions:

No.	Plate	Name
10473	422	Cutting Block (brass), 13 inch
10535	422	Knife, 1 ¹ / ₂ in. (large size eye)
10563	417	Table Bracket Machine Holder (left)
		with four wood screws 14 in., No.
		14, R. H. B., in place of 10117
10877	4787	Wrench, for 10453
23 x 1		Needles, six, size 2, in place of 23x2

FOR MACHINE No. 23-10

Same as for 23-1 with the following exceptions:

10474	422	Cutting Block (brass), 1 ¹ / ₂ inch
10242	420	Driving and Stop Motion Lever
		Spring
10535	422	Knife, 1 ¹ / ₂ inch (large size eye)
10563	417	Table Bracket Machine Holder
		(left) with four wood screws 14
		in., No. 14, R.H.B., in place of
		10117
10877	4787	Wrench, for 10453
23 x 1		Needles, six, size 2, in place of 23x2

FOR MACHINE No. 23-11

Same as for 23-1 with the following exceptions:

10474	422	Cutting Block (brass), $1\frac{1}{2}$ in. (3)
10242	420	Driving and Stop Motion Lever
		Spring
10535	422	Knife, 1 ¹ / ₂ in. (large size eye)
10223	423	Spreader Spring (2), in place of
		10135
10563	417	Table Bracket Machine Holder (left)
		with four wood screws 14 in., No.
		14, R.H.B., in place of 10117
10877	4787	Wrench, for 10453
23 x 1		Needles, six, size 2, in place of 23x2

FOR MACHINE No. 23-12

Same as for 23-1 with the following exceptions:

10473	422	Cutting	Block	(brass	s), 13 inc	h
10242	420	Driving	and	Stop	Motion	Lever
		Spring	g			

Accessories

No.	Plate	Name
10535	422	Knife, 1 ¹ / ₂ in. (large size eye)
10223	423	Spreader Spring (2), in place of 10135
10563	417	Table Bracket Machine Holder (left) with two wood screws 1 ¹ / ₄ in., No. 14, R.H.B., in place of 10117
10877	4787	Wrench, for 10453
23 x 1		Needles, six, size 2, in place of 23x2

FOR MACHINE No. 23-16

Same as for 23-1 with the following exceptions:

18872		Cutting Block (brass), 11 inch
18874		" " " 1½ inch
18875		" " " 13 inch
10881	422	Knife, 2 in. (large size eye)
10563	417	Table Bracket Machine Holder (left)
		with four wood screws 14 in., No.
		14, R.H.B., in place of 10117
10877	4787	Wrench, for 10453
23 x 1		Needles, six, size 2, in place of 23x2

FOR MACHINE No. 23-21

Same as for 23-1 with the following exceptions:

18605	422	Cutting Block (brass), 13 inch
10881	422	Knife, 2 in. (large size eye)
10563	417	
		with four wood screws 14 in., No.
		14, R. H. B., in place of 10117
10877	4787	Wrench, for 10453
23 x 1		Needles, six, size 2, in place of 23x2

FOR MACHINE No. 23-22

Same as for 23-1 with the following exceptions:

10469	422	Cutting Block (brass), for 3 inch
10470	422	"""""1 inch
10472	422	""""" ¹ ¹ inch
10242	. 420	Driving and Stop Motion Lever
		Spring
10535	422	Knife, 11 inch (large size eye)
10223	423	Spreader Spring (2), in place of
		10135
10563	417	Table Bracket Machine Holder (left)
		with four wood screws 14 in., No.
		14, R.H.B., in place of 10117
10877	4787	Wrench, for 10453
23 x 1		Needles, six, size 2, in place of 23x2

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FOR MACHINE No. 23-30

Same as for 23-1 with the following exceptions:

No.	Plate	Name
10469	422	Cutting Block (brass), ³ / ₄ inch
10470	422	" " " 1 inch
10472	422	" " " $1\frac{1}{4}$ inch
18688	4791	Knife, 1 ¹ / ₂ in. (medium size eye)
10563	417	Table Bracket Machine Holder (left)
		with four wood screws 14 in., No.
		14, R.H.B., in place of 10117
10877	4787	Wrench, for 10453
23 x 1		Needles, six, size 2, in place of 23x2

TABLE BELT GUIDES

FOR MACHINES NOS. 23-3, 23-4, 23-10 TO 23-12 AND 23-22

10857	4794	Table	Belt	Guide	Bracke	et wi	th 448c
10858	4794	"	" ,	"	" 5	Shaft	
10859	4794	"	"	"	"	"	Pulley
448c	423	"	"	"	"	. "	Set
10856	4794	Table	Belt	Guide	Brack	et co	mplete,
		Nos	. 108	357 to	10859	and	three
		woo	d scr	ews 13	in., N	o. 12,	R.H.B.

CUTTING PUNCH

(HAND)

No.	Plate		N	lame			
10866		Cutting	Punch	(hand),	for	38	in.
		button	hole				
10867	418	Cutting	Punch	(hand),	for	13	in.
		button	hole				
10868				(hand),			
10869				(hand),			
10870		Cutting	Punch	(hand),	for	11	in.
10871				(hand),			
10070				• • • • • • • • • •			
10872				(hand),			
10070							
10873	-			(hand),			
001101							
234464				(hand),			
004451							
234471				(hand),			
004405							
234465	A State			(hand),			
234472				·····			
204412				(hand),			
234474				(hond)			
201111	1			(hand),			
15648	1.500	Cutting		(hand),			
10010		0					
		eyelet		•••••	••••	• • •	• • •

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DRIVING ATTACHMENT

No.	Plate	Name
10849	4794	Driving Pulley with 10236
10236	420	" " Center Bearing
10237	4794	" " Spring
10850	4794	Friction Pulley
10851	4794	" " Stud
10238	417	" " Washer (paper)
10852	4794	Lever
10853	4794	" Bracket
144D	1797	" " Screw
10854	4793	" " Washer
10855	4793	" Brake Roll (wood)
127D	4791	" " " Screw
27070		Shaft Driving Pulley (sectional,
		grooved), 10 in. diam., 1_{16}^{3} in. bore,
		with two 597c
597c	4791	Shaft Driving Pulley Clamping
		Screw
126036		Treadle
126037		" 126036 with 2718R, 50581R and
		126038
126038		Treadle Extension
50581R		" " Screw
2718R		washer
27639	4794	" Pitman Rod
9079	4794	Giamp with 5540
354c	4791	BCIEW
60626		Treadle Pitman complete, Nos. two
		each 9079 and 27639
204127		Treadle Stand (left) with two wood
004100		screws 1 in., No. 13 Treadle Stand (right) with two wood
204128		screws 1 in., No. 13
126039		Treadle complete, Nos. 126037,
126039		204127 and 204128
126040		Treadle and Pitman complete, Nos.
120040		60626 and 126039
10847-		Driving Attachment complete, Nos.
10011		127D, 144D, 10237, 10238, 10849 to
		10855, 27070, 126040 and three
		wood screws 1 ¹ / ₂ in., No. 12
		need become of any stores with the

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KNIVES

FOR MACHINES NOS. 23-9 TO 23-12, 23-22 AND 23-30

No.	Plate			Nam	ne		
10526		Knife, 1	in.	(large	size	eye)	
10527	422	" <u>9</u> 16	in.	(large	size	eye)	
10528	422	" 58	in.	(large	size	eye)	
10529		" $\frac{11}{16}$	in.	(large	size	eye)	
10530	422	" 34	in.	(large	size	eye)	
10531		" 78	in.	(large	size	eye)	
10532	422	" 1	in.	(large	size	eye)	
10533		" 11	in.	(large	size	eye)	
10534	422	" 11	in.	(large	size	eye)	
10535	422	" $1\frac{1}{2}$	in.	(large	size	eye)	
10536		" 1	in.	(small	size	eye)	
10537	· · · · · ·	· · · · <u>9</u> 16	in.	(small	size	eye)	
10538		" 58	in.	(small	size	eye)	
10539	<u></u>	···· <u>11</u> 16	in.	(small	size	eye)	
10540	· <u></u> ·	" 3	in.	(small	size	eye)	
10541		" 78	in.	(small	size	eye)	
10542	· ·		in.	(small	size	eye)	
10543		" 11	in.	(small	size	eye)	
10544		" 11	in.	(small	size	eye)	
10545		" 11	in.	(small	size	eye)	

TABLE BELT GUIDE

FOR AUTOMATIC STOP AND BARRING ATTACHMENT MACHINES AT RIGHT ANGLE WITH SHAFT (POWER TABLE)

10861	4794	Bracket with 448c
10862	4794	" Shaft
10864	4794	" " Collar with 448c
448c	423	" " " Set Screw
10865	4794	" " Pulley
448c	423	" " Set Screw
10860	4794	Bracket complete, Nos. 10861, 10862,
		two each 10864, 10865 and wood
		screws 11 in., No. 12, R.H.B.

CLAMPS

CLAMP FOR SHIRT WORK

FOR MACHINE No. 23-1

Same as 10188 with the following exceptions:

No.	Plate	Name
10818	419	Clamp Arm (lower, left), in place of
		10154
10817	419	Clamp Arm (lower, right), in place
		of 10153
10190	4790	Clamp Arm (upper, left) with 10165,
		in place of 10163
10189	4790	Clamp Arm (upper, right) with
		10165, in place of 10162
10821	418	Clamp Arm Spreader Lever, in place
		of 10175
10192	4790	Clamp Check (left), in place of
		10167
10191	4790	Clamp Check (right), in place of
		10166
10193		Clamp Check Dowel Pin
337D		Screw, in place of 10157
10194		Clamp complete, Nos. 99E, 103D,
		105D, 109D, 233D, 240D, 10155,
		10156, 10158, 10159, 10170, 10171,
		10174, 10176 to 10187, 10189 to
		10192, 10817, 10818, 10821, two each
		176D, 223E, 247F, 337D, 397E, 402D, 10160, 10161, 10164, 10172, 10172
		10160, 10161, 10164, 10172, 10173, 10102, 10195, and three, 10157, in
		10193, 10195 and three 10157, in place of 10188
		place of 10100

CLAMP FOR MILITARY WORK

FOR MACHINES NOS. 23-9 AND 23-12

10818	419	Clamp	Arm	(lower, le	ft)	
10817	419	"	4 <u>4</u>	(lower, rig	ght)	
10820	419	"	"	(lower)	Front	Guide
		(left)				
10819	419	Clamp	Arm	(lower)	Front	Guide
		(righ	t)			
10157	421	Clamp	Arm	(lower)	Front	Guide
		Dowe	el Pin			

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Clamps

No.	Plate	Name
402D	423	Clamp Arm (lower) Front Guide
		Screw
10159	419	Clamp Arm (lower) Rear Guide
		(left)
10161	423	Clamp Arm (lower) Rear Guide
20202	100	(left) Rivet
. 10158	419	Clamp Arm (lower) Rear Guide
		(right)
10160	421	Clamp Arm (lower) Rear Guide
		(right) Rivet
10833	4795	Clamp Arm (upper, left) with 10248
10832	4795	" " (upper, right) with 10248
10834	4795	" " (upper) Adjusting Slide
247F	423	a a a a a a
	140	Screw
10248	423	Clamp Arm (upper) Adjusting Slide
10210	140	Steady Pin
10170	419	Clamp Arm (upper) Connecting Yoke
10171	419	" " " " "
TOTIT	110	Link with two 220D
10836	4791	Clamp Arm (upper) Dowel Pin
10835	4795	" " " Hinge
10173	423	" " " " Pin
192D	1797	" " " Screw
	4792	" " " Spring
10174	419	" " Spreader
10843	4795	" " " Lever
99E	423	" " " Hinge Screw
10176	419	" " Link
10170 105D	423	" " " Hinge Screw
109D	423	" " Screw,
10825	419	" Check (left), 1 ¹ / ₂ inch
10824	419	" " (right), $1\frac{1}{2}$ inch
10157	421	" " Hinge Pin
10177	419	" Crank Shaft
10838		" " Bracket (left)
10837	4795	" " " " (right)
397E	423	" " " Screw
00112	120	(large)
223E	423	Clamp Crank Shaft Bracket Screw
1400	120	(small)
10839	4795	Clamp Crank Shaft Lever
A CONTRACTOR OF	423	" " " " Pin
10182	419	" Guide Pin
10102	4795	""" Lifter
103D	423	" " " Hinge Screw
10184	419	" " " " Spring
233D	423	""""Screw
10842	4795	" " " " Stop
224D	423	""""Screw

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Clamps

No.	Plate	Name
10845	4795	Clamp Guide Pin Post
10573	4790	" Plate
10187	423	· " Thread Catch
240D	423	" " " Screw
18659	(Clamp, 1 ¹ / ₂ in., complete, Nos. 99E,
		103D, 105D, 109D, 224D, 233D, 240D,
		10158, 10159, 10170, 10171, 10174,
		10176, 10177, 10181, 10182, 10184,
		10187, 10573, 10817 to 10820, 10824,
		10825, 10832, 10833, 10837 to 10839,
		10841 to 10843, 10845, two each
		192D, 223E, 247F, 397E, 402D, 10160,
		10161, 10173, 10195, 10834, 10835,
		four each 10157 and 10836

CLAMPS FOR EYELESS BUTTONHOLES

FOR MACHINES NOS. 23-10 AND 23-11

Same as 10829 and 10830 with the following exceptions:

18578	4795	Clamp Plate, in place of 10828
10944		Clamp, 11 in., complete, Nos. 99E,
		103D, 105D, 109D, 233D, 240D, 10158,
		10159, 10170, 10171, 10174, 10176 to
		10185, 10187, 10817 to 10823, 10826,
		10827, 18578, two each 176D, 223E,
		247F, 397E, 402D, 10160, 10161,
		10164, 10172, 10173, 10195 and five
		10157, in place of 10829
10954		Clamp, 11 in., complete, Nos. 99E,
		103D, 105D, 109D 233D, 240D, 10158,
		10159, 10170, 10171, 10174, 10176 to
		10185, 10187, 10817 to 10825, 18578,
		two each 176D, 223E, 247F, 397E,
		402D, 10160, 10161, 10164, 10172,
		10173, 10195 and five 10157, in
		place of 10830

FOR MILITARY WORK

Same a	as 1082	9 and 10830 with the following exceptions
10833	4795	Clamp Arm (upper, left) with 10248, in place of 10823
10832	4795	Clamp Arm (upper, right) with 10248, in place of 10822
10834	4795	Clamp Arm (upper) Adjusting Slide, in place of 10164
10248	423	Clamp Arm (upper) Adjusting Slide Steady Pin, in place of 10165

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$14\dot{5}$

Clamps

No.	Plate	Name
10836	4791	Clamp Arm (upper) Dowel Pin
10835	4795	" " " Hinge, in place
		of 10172
192D	1797	Clamp Arm (upper) Screw, in place
		of 176D
10843	4795	Clamp Arm Spreader Lever, in place
		of 10821
10838	4795	Clamp Crank Shaft Bracket (left),
		in place of 10179
10837	4795	Clamp Crank Shaft Bracket (right),
		in place of 10178
10839	4795	Clamp Crank Shaft Lever, in place
		of 10180
10841	4795	Clamp Guide Pin Lifter, in place of
		10183
10842	4795	Clamp Guide Pin Lifter Stop, in
		place of 10157
224D	423	Clamp Guide Pin Lifter Stop Screw
10845	4795	" " Post, in place of
		10185
10844		Clamp, 11 in., complete, Nos. 99E,
		103D, 105D, 109D, 224D, 233D, 240D,
		10158, 10159, 10170, 10171, 10174,
		10176, 10177, 10181, 10182, 10184,
		10187, 10817 to 10820, 10826 to
		10828, 10832, 10833, 10837 to 10839,
		10841 to 10843, 10845, two each
		192D, 223E, 247F, 397E, 402D, 10160,
		10161, 10173, 10195, 10834, 10835,
		four each 10157 and 10836, in place
		of 10829
10956		Clamp, 11 in., complete, Nos. 99E,
		103D, 105D, 109D, 224D, 233D, 240D,
		10158, 10159, 10170, 10171, 10174,
		10176, 10177, 10181, 10182, 10184,
		10187, 10817 to 10820, 10824, 10825,
		10828, 10832, 10833, 10837 to 10839,
		10841 to 10843, 10845, two each
		192D, 223E, 247F, 397E, 402D, 10160,
		10161, 10173, 10195, 10834, 10835,
		four each 10157 and 10836, in place
		of 10830

CLAMP FOR MILITARY WORK

FOR MACHINE NO. 23-16

Same as 10830 with the following exceptions: 10763 1757 Clamp Arm (lower, left), in place of 10818

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Clamps

No.	Plate	Name
10762	1757	Clamp Arm (lower, right), in place
10150		of 10817
10156	419	Clamp Arm (lower) Front Guide (left), in place of 10820
10155	419	Clamp Arm (lower) Front Guide
		(right), in place of 10819
18582	4790	Clamp Arm (upper, left) with 10248,
10501		in place of 10823
18581	4790	Clamp Arm (upper, right) with
10834	4795	10248, in place of 10822 Clamp Arm (upper) Adjusting Slide,
10001	1100	in place of 10164
10248	423	Clamp Arm (upper) Adjusting Slide
		Steady Pin, in place of 10165
10836	4791	Clamp Arm (upper) Dowel Pin
10835	4795	" " " Hinge, in place
		of 10172
192D	1797	Clamp Arm (upper) Screw, in place
10843	1705	of 176D
10845	4795	Clamp Arm Spreader Lever, in place of 10821
10767	1757	Clamp Check (left), in place of 10825
10766	1757	" " (right), in place of 10824
10838	4795	" Crank Shaft Bracket (left), in
		place of 10179
10837	4795	Clamp Crank Shaft Bracket (right),
		in place of 10178
10839	4795	Clamp Crank Shaft Lever, in place
10011	1005	of 10180
10841	4795	Clamp Guide Pin Lifter, in place of
10842	4795	10183 Clamp Guide Pin Lifter Stop, in
10012	1100	place of 10157
224F	423	Clamp Guide Pin Lifter Stop Screw
10845	4795	" " " Post, in place of
		10185
10768	1757	Clamp Plate, in place of 10828
10955		Clamp, 2 in., complete, Nos. 99E,
		103D, 105D, 109D, 224D, 233D, 240D, 10155, 10156, 10158, 10159, 10170,
		10135, 10136, 10138, 10135, 10170, 10171, 10174, 10176, 10177, 10181,
		10182, 10184, 10187, 10762, 10763,
		10766 to 10768, 10837 to 10839,
		10841 to 10843, 10845, 18581, 18582,
		two each 192D, 223E, 247F, 397E, 402D, 10160, 10161, 10173, 10195,
		10834, 10835, four each 10157 and
		10836, in place of 10830

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Clamps

CLAMP PLATE DEFLECTING PIECES REVERSIBLE (KILBOWIE STYLE)

Thus, ½ in. Reversed gives 14 in., etc.

FOR MACHINES NOS. 23-9 AND 23-12

	No.	Plate	Name
	10579		Clamp Plate
	10395		" " Deflecting Piece, § in.
			and 13 in. (left)
• •	10394		Clamp Plate Deflecting Piece, § in.
			and 1§ in. (right)
	10397		Clamp Plate Deflecting Piece, 7/16 in.
			and 1 ¹ / ₈ in. (left)
	10396		Clamp Plate Deflecting Piece, 76 in.
			and 11 in. (right)
1	10399		Clamp Plate Deflecting Piece, ½ in.
			and 1¼ in. (left)
1	10398		Clamp Plate Deflecting Piece, ½ in.
			and 1¼ in. (right)
	10401	1754	Clamp Plate Deflecting Piece, ⁹ / ₁₆ in.
			and 11/2 in. (left)
	10400	1754	Clamp Plate Deflecting Piece, ⁹ / ₁₆ in.
			and $\frac{11}{16}$ in. (right)
	10403		Clamp Plate Deflecting Piece, ⁹ / ₁₆ in.
			and 1 ¹ / _s in. (left)
	10402		Clamp Plate Deflecting Piece, ⁹ / ₁₆ in.
			1 ¹ / ₅ in. (right)
	10952		Clamp Plate Deflecting Piece, § in.
			and $\frac{7}{5}$ in. (left)
	10951	2010	Clamp Plate Deflecting Piece, § in.
			and $\frac{2}{5}$ in. (right)
	10405		Clamp Plate Deflecting Piece, ² / ₄ in.
	10105		and 1 in. (left)
	10101		
	10404		Clamp Plate Deflecting Piece, ³ / ₄ in.
		t a	and 1 in. (right)
	10407		Clamp Plate Deflecting Piece, 18 in.
			and $\frac{15}{18}$ in. (left)
	10406		Clamp Plate Deflecting Piece, 13 in.
			and 15 in. (right)
	757E	1764	Clamp Plate Deflecting Piece Screw
	10571		Clamp, 11 in., complete, Nos. 99E,
	10	-	103D, 105D, 109D, 233D, 240D, 10158,
			10159, 10170, 10171, 10174, 10176 to
			10185, 10187, 10579, 10817 to 10823,
			10826, 10827, two each 176D, 223E,
			247F, 397E, 402D, 10160, 10161,
			10164, 10172, 10173, 10195 and five
			10157

Clamps

No.	Plate
-----	-------

10572

Name

Clamp, 1½ in., complete, Nos. 99E, 103D, 105D, 109D, 233D, 240D, 10158, 10159, 10170, 10171, 10174, 10176 to 10185, 10187, 10579, 10817 to 10825, two each 176D, 223E, 247F, 397E, 402D, 10160, 10161, 10164, 10172, 10173, 10195 and five 10157

MISCELLANEOUS PARTS

No.	Plate	Name
2139		Balance Wheel Speed Pulley, 111 in.
		diam., with 451c, for Machines
		Nos. 23-1, 23-9, 23-16, 23-21 and
		23-30
2140	14787	Balance Wheel Speed Pulley, 23 in.
		diam., with 437c, for Machines
		Nos. 23-1, 23-9, 23-16, 23-21 and
		23-30
437c	423	Balance Wheel Speed Pulley Set
		Screw
451c	423	Balance Wheel Speed Pulley Set
		Screw
18889		Bed Plate Button
18890		" " Adjustable Gimp
		and Needle Plate
18892		Bed Plate Button Adjustable Gimp
		and Needle Plate Drift
18891		Bed Plate Button complete, Nos.
		18889, 18890 and 18892, for Ma-
10000	4700	chine No. 23-10 Bed Plate Button (Chicago style)
10888	4792	with 240D and 664D, for Machine
		No. 23-10
10943	4792	Bed Plate Button (Chicago style)
10345	4104	with 240D and 664D, for Machines
		Nos. 23-16 and 23-21
10991	4793	Bed Plate Button (Hamburg style),
20002	1100	for Machine No. 23-22
18607		Feed Hand Ratchet complete, Nos.
		10032, 10034, 18606 and 18792, for
		Machine No. 23-21
10215	4793	Feed Wheel Driving Lever Block
		(Hamburg style)
18697	4795	Thread (upper) Cord Guide
18698	4795	" " " Bracket
18699	4795	111150
		Pin and Thread Eyelet
18700	4795	Thread (upper) Cord Guide Lock
		Spring
10157	421	Thread (upper) Cord Guide Lock
		Spring Position Pin
18747	4793	Thread (upper) Cord Guide com- plete, Nos. 10157 and 18697 to
		plete, Nos. 10157 and 18697 to 18700, for Machines Nos. 23-9 to
		23-12, 23-16, 23-21, 23-22 and 23-30
		20-12, 20-10, 20-21, 20-22 dilu 20-30

OBSOLETE PARTS

No.	Plate	Name
10004	416	Arm Shaft (horizontal) Gear with
		453c
10007	418	Arm Shaft (upright) Gear with 453c
10761	4788	Bed Plate, for Machine No. 23-16
10302	4788	"""" I. B. H. Looper
18547	4788	"""""""""for Ma-
		chine No. 23-11
10457	417	Bed Plate with 10475 and two 621E
10636	4788	" " " 10475 and two 621E, for Machine No. 23-11
10990	4788	Bed Plate with 18549 and two 621E.
10990	4100	for Machine No. 23-22
18622	4789	Bed Plate with two 18619 and four
10021	1100	405E, for Machines Nos. 23-9, 23-10
		and 23-12
18628	4789	Bed Plate with two 18619 and four
		405E, for Machine No. 23-11
18642	4789	Bed Plate with 18646, 18647 and four
		405E, for Machine No. 23-22
18596		Bed Plate complete, Nos. 10024,
		10132, 10134, 10879, 18595, two each
		10135, 10136 and three 405E
10310	418	Bed Plate Button Slide, for Machine
		No. 23-4
10308	418	Bed Plate Button Slide Connection
		with 10136, for I. B. H. Looper, for
		Machines Nos. 23-4 and 23-11
10168	4790	Clamp Check Pressure Spring
18557	4790	
10226	418	" Wire Guard (right), for Ma-
10007	110	chines Nos. 23-3 and 23-4
10227	418	Clamp Wire Guard (left), for Ma- chines Nos. 23-3 and 23-4
	100	
10361	420	Driving and Stop Motion Connection
		Rod Link, for Machines Nos. 23-4 and 23-11
10312	420	Driving and Stop Motion Ratchet
10014	420	Lever with 1823 and 10251, for five
		stitch bar, for Machines Nos. 23-4
		and 23-11
10427	4793	Driving and Stop Motion Tripping
10121	1150	Lever (Kilbowie style) with 10251
		and 10257, for Machines Nos. 23-3,
		23-4 and 23-10 to 23-12

Obsolete Parts

No.	Plate	Name
10259	4793	Driving and Stop Motion Tripping
-		Lever Point (long) (Kilbowie
		style)
10260	4793	Driving and Stop Motion Tripping
		Lever Point (short) (Kilbowie
		style)
10468	420	Eye Stop, for Machines Nos. 23-9 to
		23-12
10475	4793	Eye Stop Substitute
18549	4793	
621 E	4791	" " Screw
18607		Feed Hand Ratchet complete, Nos.
		10032, 10034, 18606 and 18792, for
		Machine No. 23-21
10885	4792	Feed Hand Ratchet Pawl with 10035,
		for Machines Nos. 23-16 and 23-21
10999	4793	Feed Hand Ratchet Pawl with 10035,
		for Machine No. 23-22
10497		Feed Wheel with 10522, for $1\frac{1}{4}$ in.
		buttonhole, for Machine No. 23-9
10522	416	Feed Wheel Latch, for 1 ¹ / ₄ inch
10299	420	" " Tripping Point
10565	421	Looper (single thread), for Machines
		Nos. 23-9, 23-10 and 23-21
10380	420	Spreader (left) with 99c and 10136,
		for I.B.H. Looper, for Machines
		Nos. 23-4 and 23-11
10384	420	Spreader Cam Fixture
10574	421	Thread (upper) Cord Guide Eyelet
10143	4791	" " Needle Stud

NUMERICAL LIST OF PARTS FOR

MACHINES

Nos. 23-1, 23-3, 23-4, 23-9 to 23-12, 23-16, 23-21,

23-22 and 23-30

NUMERICAL LIST OF PARTS

No.	Plate	Name
2D	416	Feed Driving Bell Crank Lever
		Hinge Screw
2D	416	Looper Driving Bell Crank Hinge
00.	1000	Screw
29c	1797	Needle Bar Connecting Link Hinge
37E	1797	Screw Needle Bar Frame Regulating Screw
OIL	1131	Stud
38D	1797	Driving and Stop Motion Connecting
JOD	1101	Rod Head Hinge Screw, for Ma-
		chines Nos. 23-3, 23-4, 23-10 to
		23-12 and 23-22
49F	1797	Thread (upper) Nipper Lever Screw
52c	1797	Driving and Stop Motion Starting
		Lever Hinge Screw, for Machines
		Nos. 23-3, 23-4, 23-10 to 23-12 and
		23-22
52c	1797	Feed Hand Ratchet Lever Hinge
		Screw
57c	1797	Driving and Stop Motion Connecting
		Rod Link Hinge Screw, for Ma- chines Nos. 23-3, 23-4, 23-10 to
		23-12 and 23-22
690	1797	Driving and Stop Motion Ratchet
02D	1191	Lever Hinge Screw, for Machines
		Nos. 23-3, 23-4, 23-10 to 23-12 and
		23-22
71D	1797	Feed Shipper Lever Hinge Screw
72D	423	Knife Holder Connecting Link
		Hinge Screw, for Machines Nos.
		23-9 to 23-12, 23-16, 23-21, 23-22 and
		23-30
77D	1797	Driving and Stop Motion Ratchet
		Lever Pawl Stop Lever Hinge Screw, for Machine No. 23-22
	1797	Driving and Stop Motion Tripping
77D	1797	Lever Hinge Screw, for Machines
		Nos. 23-3, 23-4 and 23-10 to 23-12
77D	1797	Thread (upper) Nipper Arm Hinge
	2101	Screw
90D	4791	Barring Feed Wheel Lever Brake
		Lever Hinge Screw, for Machine
		No. 23-22

No.	Plate	Name
91F	423	Barring Lever Clutch Lever Yield-
		ing Connection Guide Screw, for
		Machines Nos. 23-3, 23-4, 23-10 to
		23-12 and 23-22
93н	423	Needle Clamp Disc Spring Screw,
		for 10110
99E	423	Clamp Arm Spreader Lever Hinge
00-	100	Screw
99c	423	Spreader Hinge Screw, for 10132,
100D	423	10134, 10380 and 18846
TOOD	420	Barring Lever Clutch Lever Hinge Screw, for Machines Nos. 23-3,
		23-4, 23-10 to 23-12 and 23-22
100D	423	Driving and Stop Motion Ratchet
1001	120	Lever Pawl Hinge Screw, for Ma-
		chines Nos. 23-3, 23-4, 23-10 to
		23-12 and 23-22
103D	423	Clamp Guide Pin Lifter Hinge Screw
· 105D	423	" Arm Spreader Link Hinge
		Screw
106D	423	Barring Lever Clutch Lever Yield-
		ing Connection Hinge Screw, for
		Machines Nos. 23-3, 23-4, 23-10 to
• •		23-12 and 23-22
106D	423	Driving and Stop Motion Tripping
		Lever Catch Hinge Screw, for Ma-
		chines Nos. 23-3, 23-4, 23-10 to
100	100	23-12 and 23-22
109D 110c	423	Clamp Arm Spreader Screw
1100	423	Spreader Hinge Screw, for 10376 and
118E	1797	10378 Arm Screw
124F	1797	Driving and Stop Motion Lever Ad-
		justing Screw, for Machines Nos.
		23-3, 23-4, 23-10 to 23-12 and 23-22
127d	4791	Driving Attachment Lever Brake
		Roll Screw, for 10847
129E	4791	Feed Wheel Driving Lever Adjust-
100-	1205	ing Screw, for 18563 and 18564
130D 144D	1797 1797	Looper Carrier Bracket Screw
144D	1797	Arm Shaft (horizontal) Screw Driving Attachment Lever Bracket
1110	1101	Screw, for 10847
145E	423	Bed Extension Screw, for 18592
147c	1797	Needle Bar Frame Connecting Rod
		Ball Screw
150D	1797	Driving and Stop Motion Lever
		Screw, for Machines Nos. 23-3,
		23-4, 23-10 to 23-12 and 23-22

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No.	Plate	Name
	4791	Needle Bar Connecting Stud Set
1000	1101	Screw, for 7448
159p	423	Cutting Block Arm Ratchet Wheel
1000	120	Retaining Spring Latch Screw, for
		Machines Nos. 23-9 to 23-12, 23-16,
		23-21, 23-22 and 23-30
150-	400	Driving and Stop Motion Lever
199D	423	Spring Screw, for Machines Nos.
		23-3, 23-4, 23-10 to 23-12 and 23-22
	100	
	423	Thread (under) Spool Bracket Screw
199D	423	Tension (upper thread) and Spool
	100	Bracket Screw Barring Lever Cap Screw, for Ma-
176D	423	
		chines Nos. 23-3, 23-4, 23-10 to
		23-12 and 23-22
176D	423	Clamp Arm (upper) Screw, for
		10188, 10194, 10571, 10572, 10577,
		10578, 10769, 10829, 10830, 10944,
		10954, 18560, 18604, 18841 and
		18842
176D	423	Face Plate Screw
176D	423	Feed Regulator Screw
185н	1797	Spreader Cam Adjusting Slide
		Screw, for Machines Nos. 23-4,
		23-11, 23-12 and 23-22
190D	4791	Driving and Stop Motion Ratchet
		Lever Pawl Stop Screw, for Ma-
		chine No. 23-22
192D	1797	Clamp Arm (upper) Screw, for
		10844, 10955, 10956 and 18659
196F	1797	Driving and Stop Motion Ratchet
		Lever Adjusting Screw, for Ma-
		chines Nos. 23-3, 23-4, 23-10 to
		23-12 and 23-22
2070	4791	Feed Wheel Tripping Point Screw,
		for 10901 to 10925, 10929 to 10935,
		10937, 10938 and 10940
209F	423	Knife Set Screw, for 10547, 10549,
		10551, 10632, 10730 and 18610
209F	423	Looper Carrier Crank Set Screw
209F	423	Needle Bar Thread Take-up Set
		Screw, for 10096
2091	423	Needle Clamp Set Screw, for 10110
2141		
		Stop Screw, for Machines Nos.
		23-4, 23-11 and 23-22
2171	r 423	Barring Lever Clutch Adjusting Screw, for Machines Nos. 23-3,
		Screw, for Machines Nos. 23-3,
		23-4 and 23-10 to 23-12

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No.	Plate	Name
220D	423	Clamp Arm (upper) Connecting
		Yoke Link Screw, for 10171
223E	423	Clamp Crank Shaft Bracket Screw
		(small)
224D	423	Clamp Guide Pin Lifter Stop Screw,
		for 10844, 10955, 10956 and 18659
224F	423	Looper Screw
228D	423	Spreader Cam Screw, for Machines
the second		Nos. 23-4, 23-11, 23-12 and 23-22
229D	423	Spreader Spring Screw, for Ma-
		chines Nos. 23-4, 23-11, 23-12 and
0.04		23-22
2310	1797	Bed Plate Clamp Stop Screw, for
		18800, 18802, 18804, 18806, 18812
9995	423	and 18813
200D	443	Barring Lever Clutch Lever Yield-
		ing Connection Spring Screw, for Machines Nos. 23-3, 23-4, 23-10 to
		23-12 and 23-22
233D	423	Clamp Guide Pin Lifter Spring
	100	Screw
233D	423	Driving and Stop Motion Tripping
		Lever Catch Spring Screw, for Ma-
		chines Nos. 23-3, 23-4, 23-10 to
		23-12 and 23-22
233d	423	Looper Carrier Needle Guard Screw
233.D	423	Needle Bar Thread Take-up Roller
		Cap Screw, for 10096
236F	423	Driving and Stop Motion Ratchet
		Lever Pawl Spring Screw, for Ma-
		chines 23-3, 23-4, 23-10 to 23-12 and
0.00-	100	23-22
236f	423	Thread (upper) Take-up Spring
240D	423	Screw
240D	423	Clamp Thread Catch Screw
TIOD	12.)	Spreader (right) Stop Screw, for 10018, 10503, 10879, 10888, 10943,
		18568 and 18837
247F	423	Clamp Arm (upper) Adjusting Slide
		Screw
290E	1797	Needle Bar Screw Bushing
293c	420	Knife Holder Lifting Rock Shaft
		Screw Center, for Machines Nos.
		23-9 to 23-12, 23-16, 23-21, 23-22 and
		23-30
304c	1797	Cutting Block Arm Screw Center,
		for Machines Nos. 23-9 to 23-12,
200-	1707	23-16, 23-21, 23-22 and 23-30
306c	1797	Needle Bar Frame Screw Center
		(upper)

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No.	Plate	Name
307c	1797	Needle Bar Frame Bell Crank Screw
		Center
307c	1797	Needle Bar Frame Screw Center (lower)
333d	423	Thread (under) Cord Guide Screw
337D	4791	Clamp Check Screw, for 10194
354c	4791	Driving Attachment Treadle Pitman
		Rod Clamp Screw, for 9079
355D	1797	Driving and Stop Motion Lever
		Bracket Screw, for Machines Nos.
		23-3, 23-4, 23-10 to 23-12 and 25-22
357F	1797	Feed Wheel Driving Lever Block
0.50	1 202	Adjusting Screw
378c	1797	Looper Carrier Pitman Hinge Screw
389f	423	Bed Plate Screw, for all Machines of Class 23- except No. 23-21
390D	423	Bed Extension Cover Screw, for Ma-
220D	420	chine No. 23-21
390F	423	Bed Plate Screw, for Machine No.
		23-21
390c	423	Needle Bar Connecting Link Adjust-
		ing Screw, for 10091
390 c	423	Needle Bar Frame Connecting Rod
		Adjusting Screw, for 10103
397e	423	Clamp Crank Shaft Bracket Screw
	100	(large)
399F	423	Bed Plate Clamp Guide Slide Guide Screw, for 10024
401E	423	Driving and Stop Motion Lever
TOLE	120	Friction Pad Screw, for Machines
		Nos. 23-3, 23-4, 23-10 to 23-12 and
		23-22
401E	423	Feed Wheel Cam Groove Protector
		Screw (long)
402D	423	Clamp Arm (lower) Front Guide
		Screw
402D	423	Driving and Stop Motion Ratchet
		Lever Pawl Stop Lever Lifting Lever Washer Screw, for Machine
		No. 23-22
4040	4791	Barring Feed Wheel Lever Brake
101D	TIOT	Lever Stop Bracket Screw, for Ma-
		chines Nos. 23-22
405E	423	Bed Plate Button Screw
405E		" " Protector Screw, for 18596,
		18622, 18628, 18638 and 18642
415D	1797	Tension (upper thread) Stud, for
		10146
429c	1797	Feed Wheel Driving Lever Support-
		ing Screw

No.	Plate	Name
430c	1797	Feed Wheel Friction Block Spring
		Adjusting Screw
435c	1797	Thread (upper) Nipper Cam Set
		Screw, for 10139 and 10567
437c	423	Balance Wheel Speed Pulley Set
		Screw, for 2140
444F	423	Cutting Block Set Screw, for Ma-
		chines Nos. 23-9 to 23-12, 23-16,
445c	423	23-21, 23-22 and 23-30 Driving and Stop Motion Balance
1100	420	Wheel Set Screw, for 10229
445c	423	Feed and Looper Cam Set Screw, for
	100	10038, 10298 and 10370
445c	423	Needle Bar Frame Cam Set Screw,
		for 10101 and 18806
448c	423	Balance Wheel Set Screw, for 10010
448c	423	Table Belt Guide Bracket Shaft Col-
		lar Set Screw, for 10864
448c	423	Table Belt Guide Bracket Shaft Set
150-	100	Screw, for 10857 and 10861
450c	423	Knife Holder Hinge Pin Set Screw,
		for Machines Nos. 23-9 to 23-12, 23-16, 23-21, 23-22 and 23-30
451c	423	Balance Wheel Speed Pulley Set
1010	120	Screw, for 2139
453c	423	Arm Shaft (horizontal) Gear Set
		Screw, for 10004 and 18820
453c	423	Arm Shaft (upright) Gear Set
		Screw, for 10007 and 18821
453c	423	Knife Holder Adjusting Collar Set
107-	110	Screw, for 10552
487.D	419	Thread (under) Spool Spindle, 4 in.
488d	419	long Thread (under) Spool Spindle, 31 in.
100D	410	long
488D	419	Thread (upper) Spool Spindle, 31 in.
		long, for 10146
597c	4791	Driving Attachment Shaft Driving
		Pulley Clamping Screw, for 27070
$621 \mathrm{E}$	4791	Eye Stop Substitute Screw (obso-
	-	lete), for 10457, 10636 and 10990
664D	4791	Spreader (left) Stop Screw, for
		10018, 10503, 10879, 10888, 10943, 18568 and 18837
665D	1797	Needle Clamp Thread Guide Screw,
0000	2.01	for 10110
756E	4791	Feed Wheel Cam Groove Protector
		Screw (short)
757e	4791	Clamp Plate Deflecting Piece Screw,
		for Machines Nos. 23-9 and 23-12

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No.	Plate	Name
759f	423	Thread (under) Spool Spindle Out-
		side Cone Thumb Screw, for 8039
759F	423	Thread (upper) Spool Spindle Out-
	1000	side Cone Thumb Screw, for 8039
771D	1797	Arm Side Plate Thumb Screw, for 10001, 10451, 10890 and 10891
901E	4791	Driving and Stop Motion Tripping
UUID	1101	Lever Screw Stud, for Machine
		No. 23-22
1071c	1797	Clamp Adjusting Screw, for Machine
		No. 23-22
1071c	1797	Eye Stop Adjusting Screw, for Ma-
		chines Nos. 23-9 to 23-12, 23-16 and
1153c	1707	23-30 Thread (upper) Nipper Disc Screw
11990	1191	Stud, for all Machines of Class 23-
		except Nos. 23-22 and 23-30
1501E	420	Knife Holder Lifting Rock Shaft
		Screw Center Nut, for Machines
		Nos. 23-9 to 23-12, 23-16, 23-21, 23-22
	100	and 23-30
1513E	423	Cutting Block Arm Screw Center Nut, for Machines Nos. 23-9 to
		23-12, 23-16, 23-21, 23-22 and 23-30
1513E	423	Feed Wheel Driving Lever Support-
		ing Screw Nut
1513E	423	Needle Bar Frame Bell Crank Screw
		Center Nut
1513E	423	Needle Bar Frame Screw Center Nut
1514c	423	" " " Regulating Screw Stud Nut
1518E	423	Clamp Adjusting Screw Nut, for Ma-
10100	120	chine No. 23-22
1518E	423	Driving and Stop Motion Lever Ad-
		justing Screw Nut, for Machines
		Nos. 23-3, 23-4, 23-10 to 23-12 and
1518E	423	23-22 Eye Stop Adjusting Screw Nut, for
1918E	423	Machines Nos. 23-9 to 23-12, 23-16
		and 23-30
1520E	421	Feed Wheel Driving Lever Block
		Adjusting Screw Nut
1520e	421	Feed Wheel Friction Block Spring
1500	101	Adjusting Screw Nut Looper Carrier Pitman Hinge Screw
1520e	421	Nut
1547D	423	Thread (upper) Nipper Disc Regu-
		lating Thumb Nut Lock Nut
1547 d	423	Thread (upper) Nipper Disc Screw
		Stud Nut

No.	Plate	Name
1560c	421	Tension (under thread) Regulating
		Thumb Nut
1560c	421	Tension (upper thread) Regulating
		Thumb Nut, for 10146
1645E	1797	Thread (upper) Nipper Disc Regu-
		lating Thumb Nut
1805	421	Feed Driving Bell Crank Lever Rol-
		ler and Stud, for 10028
1807	421	Looper Driving Bell Crank Roller
1010		and Stud, for 10129
1813	421	Needle Bar Frame Bell Crank Roller
	104	and Stud, for 10099 and 10897
1814	421	Feed Shipper Lever Roller and Stud,
1001	101	for 10040, 10477 and 18894
1821	421	Thread (upper) Nipper Arm Roller
1823	423	and Stud
1848	440	Driving and Stop Motion Ratchet Lever Roller and Stud, for 10245
		and 10312
1824	421	Looper Carrier Roller and Stud, for
1024	TEL	10121 and 18580
1827	421	Bed Plate Clamp Guide Slide Roller
		and Stud, for 10020
1963	4791	Barring Feed Wheel Lever Brake
		Lever Releasing Roller and Stud,
		for 10998
2077	4791	Looper Carrier Pin
2102	416	Tension (under thread) Disc
2102	416	" (upper thread) Disc, for 10146
2103	421	" " Spring, for 10146
2117	421	Arm Shaft (horizontal) Gear Pin
2117	421	" " (upright) Gear Pin
2139		Balance Wheel Speed Pulley, $1\frac{11}{16}$ in.
		diam., with 451c, for Machines
24.15		Nos. 23-1, 23-9, 23-16, 23-21 and 23-30
2140	4787	Balance Wheel Speed Pulley, 2 ³ / ₁₆ in.
		diam., with 437c, for Machines Nos. 23-1, 23-9, 23-16, 23-21 and 23-30
2718R		Nos. 23-1, 23-9, 23-16, 23-21 and 23-30 Driving Attachment Treadle Exten-
21188		sion Screw Washer, for 126037
3012	421	Thread (upper) Nipper Cam Pin
5569	416	Driving and Stop Motion Ratchet
0000	110	Lever Spring, for Machines Nos.
		23-3, 23-4, 23-10 to 23-12 and 23-22
5569	416	Feed Hand Ratchet Pawl Spring
5569	416	" Wheel Brake Dog Spring
6312	423	Driving and Stop Motion Lever
		Spring Screw Washer, for Ma-
		chines Nos. 23-3, 23-4, 23-10 to
		23-12 and 23-22

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No.	Plate	Name
7448	416	Needle Bar Connecting Stud 7548
		with 155c
7548		Needle Bar Connecting Stud, for 7448
7958	4791	Looper Carrier Bracket Dowel Pin,
		for Machines Nos. 23-4, 23-11, 23-12
		and 23-22
7958	4791	Looper Carrier Crank Pin
8039	416	Thread (under) Spool Spindle Out-
0000		side Cone 8064 with 759F
8039	-16	Thread (upper) Spool Spindle Out- side Cone 8064 with 759F, for 10146
0004		Thread (under) Spool Spindle Out-
8064		side Cone, for 8039
8064		Thread (upper) Spool Spindle Out-
0004		side Cone, for 8039
8582	421	Arm Dowel Pin
8734	416	Feed Wheel Driving Lever Spring
8800	421	Thread (upper) Nipper Disc
9079	4794	Driving Attachment Treadle Pitman
		Rod Clamp with 354c, for 60626
9263	423	Driving and Stop Motion 'Lever
		Bracket Screw Washer, for Ma-
		chines Nos. 23-3, 23-4, 23-10 to 23-12
		and 23-22
*10001		Arm with 771D and 10008, for Ma-
		chines Nos. 23-1, 23-3 and 23-4
10002	417	Arm Shaft (horizontal)
10004	416	" " Gear with 453c
		(obsolete)
10005	417	Arm Shaft (upright) " " Gear with 453c
10007	418	(obsolete)
*10008		Arm Side Plate, for 10001, 10451,
-10008		10890 and 10891
10010	4787	Balance Wheel, 2 ¹ in. pulley, with
10010	1.0.	two 448c, for Machines Nos. 23-1,
		23-9, 23-16, 23-21 and 23-30
*10015		Bed, for Machine No. 23-1
10016	417	" Plate, for 10025
10018	416	" " Button with 240D and 664D,
		for 10025
	e la sur	
	N	los. 10020 to 10023, for 10024
10020	416	Bed Plate Clamp Guide Slide with
		1827
10021	416	Bed Plate Clamp Guide Slide Guide
10000	401	" " " " Coming

10011	110	Dea	T THEO	Creese to			
10022	421	"	"	**	"	"	Spring
		St	op Stu	ıd			
10023	416	Bed	Plate	Clamp	Guide	Slide	Spring

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No.	Plate	Name
10024	416	Bed Plate Clamp Guide complete,
		Nos. 10020, 10022, 10023, two 10021
		and four 399F, for 10025, 10303,
		18596, 18753 to 18760, 18763, 18814,
		18838, 18839 and 18887
10025		Bed Plate complete, Nos. 10016,
		10018, 10024, 10132, 10134, two each
		10135, 10136 and three 405E, for Machines Nos. 23-1 and 23-3
10026	4787	Face Plate
10028	417	Feed Driving Bell Crank Lever with
		1805
10029	416	Feed Wheel Friction Block, for Ma-
		chines Nos. 23-1, 23-9, 23-21 and
		23-30
10030	416	Feed Wheel Friction Block Spring,
		for all Machines of Class 23- ex-
		cept No. 23-16
10031	418	Feed Hand Ratchet Lever, for 10036
10032	416	and 10886
10052	410	Feed Hand Ratchet Lever Handle, for 10036, 10886, 18607 and 18880
10034	421	Feed Hand Ratchet Pawl Hinge
		Stud, for 10036, 10886, 11000, 18607,
		18878 and 18880
10035	421	Barring Feed Wheel Lever Brake
		Lever Spring Hook, for 10987
10035	421	Feed Hand Ratchet Pawl Spring
		Hook, for Bed, for 10885 and 10999
10035	421	Feed Wheel Brake Dog Spring Hook
10036	418	Feed Hand Ratchet complete, Nos.
		10031, 10032, 10034 and 18790, for
10038	410	Machines Nos. 23-1, 23-9 and 23-30
10038	417	Feed and Looper Cam with two 445c,
		for Machines Nos. 23-1, 23-9, 23-16, 23-21 and 23-30
10040	418	
10040	410	Feed Shipper Lever with 1814, for Machines Nos. 23-1, 23-3 and 23-4
10041	416	Feed Regulator, for Machines Nos.
		23-1, 23-3 and 23-4
10041	416	Feed Regulator (long), for Machines
		Nos. 23-9 to 23-12, 23-16, 23-21, 23-22
		and 23-30
10043		Feed Wheel with 10064, 10065, 10080,
		two each 401E and 756E, for § in.
10015		buttonhole, for Machine No. 23-1
10045	-	Feed Wheel with 10066, 10067, 10081,
		two each 401E and 756E, for 1 in.
		buttonhole, for Machine No. 23-1

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No.	Plate	Name
10047	417	Feed Wheel with 10068, 10069, 10082,
		two each 401E and 756E, for $\frac{9}{16}$ in.
		buttonhole, for Machine No. 23-1
10049		Feed Wheel with 10070, 10071, 10083,
· ·		two each 401E and 756E, for § in.
		buttonhole, for Machine No. 23-1
10051		Feed Wheel with 10072, 10073, 10084,
10001		two each 401E and 756E, for $\frac{11}{16}$ in.
		buttonhole, for Machine No. 23-1.
10052		Feed Wheel with 756E, 10074, 10075,
10053		10085 and three 401E, for 3 in. but-
		tonhole, for Machine No. 23-1
10055		Feed Wheel with 10076, 10077, 10086,
		two each 401E and 756E, for 3 in.
		buttonhole, for Machine No. 23-1
10057		Feed Wheel with 10078, 10079, 10087,
		two each 401E and 756E, for 1 in.
		buttonhole, for Machine No. 23-1
10059	416	Feed Wheel Brake Dog with 10060,
		for Machines Nos. 23-1, 23-3, 23-4,
		23-9 to 23-12, 23-16 and 23-21
10060	421	Feed Wheel Brake Dog Stud, for
	1200	10059
10061	4792	Feed Hand Ratchet Pawl Spring Pin,
		for Bed, for Machines Nos. 23-9 to
10001	4792	23-12, 23-16, 23-21, 23-22 and 23-30 Feed Wheel Driving Lever Spring
10061	4194	
10063	416	Pin Feed Wheel Driving Lever Block
10064	410	" " Cam Groove Protector,
10004		3 in. (inside), for 10043 and 10901
10065		Feed Wheel Cam Groove Protector,
10000		§ in. (outside), for 10043 and 10901
10066		Feed Wheel Cam Groove Protector,
		1 in. (inside), for 10045 and 10902
10067		Feed Wheel Cam Groove Protector,
		1/2 in. (outside), for 10045 and 10902
10068	416	Feed Wheel Cam Groove Protector,
		⁹ / ₁₆ in. (inside), for 10047 and 10903
10069	416	Feed Wheel Cam Groove Protector,
		$\frac{9}{16}$ in. (outside), for 10047 and 10903
10070		Feed Wheel Cam Groove Protector,
		§ in. (inside), for 10049 and 10904
10071		Feed Wheel Cam Groove Protector,
		§ in. (outside), for 10049 and 10904
10072		Feed Wheel Cam Groove Protector,
		11 in. (inside), for 10051 and 10905
10073		Feed Wheel Cam Groove Protector,
		$\frac{11}{16}$ in. (outside), for 10051 and 10905

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No.	Plate	Name
10074		Feed Wheel Cam Groove Protector,
		³ / ₄ in. (inside), for 10053 and 10906
10075		Feed Wheel Cam Groove Protector,
		$\frac{3}{4}$ in. (outside), for 10053 and 10906
10076		Feed Wheel Cam Groove Protector,
		⁷ / _s in. (inside), for 10055 and 10907
10077		Feed Wheel Cam Groove Protector,
		$\frac{7}{5}$ in. (outside), for 10055 and 10907
10078		Feed Wheel Cam Groove Protector,
		1 in. (inside), for 10057 and 10908
10079		Feed Wheel Cam Groove Protector,
		1 in. (outside), for 10057 and 10908
10080		Feed Wheel Latch, § in., for 10043
		and 10901
10081		Feed Wheel Latch, ½ in., for 10045,
		10479, 10902 and 10917
10082	416	Feed Wheel Latch, ⁹ ₁₆ in., for 10047,
		10481, 10903, 10910, 10918 and
		10929
10083		Feed Wheel Latch, § in., for 10049,
		10483, 10904 and 10919
10084		Feed Wheel Latch, 11/16 in., for 10051,
		10485, 10905 and 10920
10085	Si Linne	Feed Wheel Latch, 3 in., for 10053,
		10487, 10906, 10921 and 10933
10086		Feed Wheel Latch, 3 in., for 10055,
		. 10489, 10907 and 10922
10087		Feed Wheel Latch, 1 in., for 10057,
		10491, 10908 and 10923
10088	4787	Needle Bar, for 10089
10089	4787	Needle Bar complete, Nos. 10088,
		10096, 10108 and 10110
10091	416	Needle Bar Connecting Link with
1. 6		two 390c
	N	os. 10093 to 10095, for 10096
10093	416	Needle Bar Thread Take-up with
10035	410	
10094	421	10114 Needle Bar Thread Take-up Roller
10095	421	" " " " " "
10090	421	
10096	416	Cap Needle Bar Thread Take-up com-
10090	410	plete, Nos. 209F, 233D and 10093 to
		10095, for 10089
10000	4505	
10099	4787	Needle Bar Frame Bell Crank with
TOTOT	110	1813
10101	416	Needle Bar Frame Cam with two
		445c, for all Machines of Class 23-
		except No. 23-30

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No.	Plate	Name
10103	4787	Needle Bar Frame Connecting Rod
		with 390c
10104	421	Needle Bar Frame Connecting Rod
		Ball
	T	Nos. 10105 to 10107, for 10110
10105		
10105 10106	421 421	Needle Clamp
10108	421	DISC
10107	421	Spring
10103	421	" " Gib, for 10089 " " Thread Guide, for 10110
10103	421	Needle Clamp complete, 93H, 209F,
10110	121	665b, 10105, 10107, 10109 and two
		10106, for 10089
10111	421	Thread (under) Spool Spindle Inside
10111	121	Cone
10111	421	Thread (upper) Spool Spindle Inside
		Cone, for 10146
10112	421	Thread (under) Spool Spindle Inside
		Cone Spring
10112	421	Thread (upper) Spool Spindle Inside
		Cone Spring, for 10146
10114	421	Needle Bar Thread Take-up Roller
		Pin, for 10093
10116	416	Table Bracket Machine Holder Pin;
10115	-	for 10216
10117	4787	Table Bracket Machine Holder (left)
		with two wood screws 14 in., No.
		14, R.H.B., for Machines Nos. 23-1,
10118	421	23-3 and 23-4 Looper (long), for Machines Nos.
10110	401	23-1, 23-3, 23-9, 23-10, 23-16 and
		23-21
10119	421	Looper (short), for Machines Nos.
		23-1, 23-3, 23-9, 23-10, 23-16, 23-21
		and 23-30
10121	416	Looper Carrier with 1824, for Ma-
		chines Nos. 23-1, 23-3, 23-9, 23-10
,		and 23-30
10122	418	Looper Carrier Bracket
10123	416	" " Crank
10125	421	" " Needle Guard, for Ma-
		chines Nos. 23-1, 23-3, 23-9, 23-10,
10105	1505	23-16, 23-21 and 23-30
10127	4787	"Driving Boll Crapk with 1807
10129	417	Driving Den Clank with 1001
10130 10132	416 416	Carrier Shart
10152	410	Spreader (right) with 99c and 10136, for 10025, 18596, 18753 to 18756,
		18814 and 18887
		10017 anu 10001

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No.	Plate	Name
10134	416	Spreader (left) with 99c and 10136,
		for 10025, 18596, 18753 to 18756,
		18814, 18838, 18839 and 18887
10135	421	Spreader Spring, for 10025, 18596,
		18753 to 18756, 18814, 18838, 18839
		and 18887
10136	421	Bed Plate Button Slide Connection
		Spring Hook, for 10307, 10308,
		18596 and 18887
10136	421	Spreader Spring Hook, for 10025,
		10132, 10134, 10380, 18753 to 18756, 18814, 18838, 18839 and 18846
	110	
10137	416 418	Thread (upper) Nipper Arm " " Cam with 435c,
10139	418	for Machines Nos. 23-1, 23-3, 23-4,
		23-10 to 23-12 and 23-22
10140	416	Thread (upper) Nipper Lever
10141	421	" " " Coming
10142	416	" " Link, for Ma-
		chines Nos. 23-1, 23-3, 23-4, 23-10
		to 23-12 and 23-22
10143	4791	Thread (upper) Needle Stud (obso-
		lete)
10144	4787	Tension (upper thread) and Spool
10115	101	Bracket, for 10146
10145	421	Tension (under thread) Thread Guide
10145	421	Tension (upper thread) Thread
10110	1	Guide, for 10146
10145	421	Thread (under) Thread Guide
10146		Tension (upper thread) and Spool
		Bracket complete, Nos. 415D, 488D,
		1560c, 2103, 8039, 10111, 10112,
		10144, 10145 and two 2102
10147	4787	Thread (under) Spool Bracket
10148	421	Tension (under thread) Spring
10149	416	Thread (under) Take-up Spring, for all Machines of Class 23- except
		No. 23-30
10150	110	Thread (under) Cord Guide
10150 10151	416 416	" (upper) Take-up Spring, for
10101	410	10026
10152	421	Face Plate Thread Guide
10152	419	Clamp Arm (lower, right), for 10188
10154	419	" " (lower, left), for 10188
10155	419	" " (lower) Front Guide
		(right), for 10188, 10194, 10769,
		10955 and 18604

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		A standard and a standard at the
	Plate	Name
10156	419	Clamp Arm (lower) Front Guide
		(left), for 10188, 10194, 10769,
		10955 and 18604
10157	421	Clamp Arm (lower) Front Guide
		Dowel Pin
10157	421	Clamp Check Hinge Pin, for 10188,
		10571, 10572, 10577, 10578, 10769,
		10829, 10830, 10844, 10944, 10954 to
		10956, 18560, 18604, 18659, 18841
		and 18842
10157	421	Clamp Guide Pin Lifter Stop Pin, for
		10188, 10194, 10571, 10572, 10577,
		10578, 10769, 10829, 10830, 10944,
		10954, 18560, 18604, 18659, 18841
		and 18842
10157	421	Thread (upper) Cord Guide Lock
		Spring Position Pin, for 18747
10158	419	Clamp Arm (lower) Rear Guide
		(right)
10159	419	Clamp Arm (lower) Rear Guide
		(left)
10160	421	Clamp Arm (lower) Rear Guide
		(right) Rivet
10161	423	Clamp Arm (lower) Rear Guide
		(left) Rivet
10162	419	Clamp Arm (upper, right) with
		10165, for 10188
10163	419	Clamp Arm (upper, left) with 10165,
		for 10188
10164	419	Clamp Arm (upper) Adjusting Slide,
		for 10188, 10194, 10571, 10572, 10577,
		10578, 10769, 10829, 10830, 10944,
		10954, 18560, 18604, 18841 and 18842
10165	421	Clamp Arm (upper) Adjusting Slide
		Steady Pin, for 10162, 10163, 10189,
		10190, 10764, 10765, 10822, 10823,
		18599 and 18600
10166	419	Clamp Check (right), for 10188
10167	419	" " (left), for 10188
10168	4790	" " Pressure Spring (obso-
		lete) :
10170	419	Clamp Arm (upper) Connecting
		Yoke
10171	419	Clamp Arm (upper) Connecting
		Yoke Link with two 220p
10172	419	Clamp Arm (upper) Hinge, for 10188,
		10194, 10571, 10572, 10577, 10578,
		10769, 10829, 10830, 10944, 10954,
		18560, 18604, 18841 and 18842

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No.	Plate	Name
10173	423	Clamp Arm (upper) Hinge Pin
10174	419	" " Spreader
10175	415	" " " Lever, for 10188
10176	419	" " " Link
10177	419	" Crank Shaft
No	os. 1017	8 to 10180, for 10188, 10194, 10571,
		, 10577, 10578, 10769, 10829, 10830,
	10	0944, 10954, 18560 18604, 18841 and 18842
10178	419	Clamp Crank Shaft Bracket (right)
10179	419	""""""(left)
10180	419	" " " Lever
10181	423	" " " " Pin
10182	419	" Guide Pin
10183	419	" " " Lifter, for 10188,
		10194, 10571, 10572, 10577, 10578,
		10769, 10829, 10830, 10944, 10954,
	and pro-	18560, 18604, 18841 and 18842
10184	419	Clamp Guide Pin Lifter Spring
10185	419	" " " Post, for 10188,
		10194, 10571, 10572, 10577, 10578,
		10769, 10829, 10830, 10944, 10954,
		18560, 18604, 18841 and 18842
10186	4787	Clamp Plate, for 10188 and 10194
10187	423	" Thread Catch
10188	4787	Clamp complete, Nos. 99E, 103D,
		105D, 109D, 233D, 240D, 10153 to
		10156, 10158, 10159, 10162, 10163,
		10166, 10167, 10170, 10171, 10174 to
		10187, two each 176D, 223E, 247F,
		397E, 402D, 10160, 10161, 10164,
		10172, 10173, 10195 and five 10157,
		for Machines Nos. 23-1, 23-3 and
		23-4
	r	Nos. 10189 to 10193, for 10194
10189	4790	Clamp Arm (upper, right) with 10165
10190	4790	" " (upper, left) with 10165
10191	4790	" Check (right)
10192	4790	" " (left)
10193	423	" " Dowel Pin
10194		Clamp complete, for shirt work, Nos.
		99E, 103D, 105D, 109D, 233D, 240D,
		10155, 10156, 10158, 10159, 10170,
		10171, 10174, 10176 to 10187, 10189
		to 10192, 10817, 10818, 10821, two
		each 176D, 223E, 247F, 337D, 397E,
		402D, 10160, 10161, 10164, 10172,
		10173, 10193, 10195 and three 10157,

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for Machine No. 23-1

No.	Plate	Name
10195	4792	Clamp Arm (upper) Spring
No	s. 1020	1 to 10214, for Machines Nos. 23-9 and 23-12
		and 25-12
10201		Clamp Plate Deflecting Piece, ½ in.
10909		(right) Clamp Plate Deflecting Piece, ½ in.
10202		(left)
10203		Clamp Plate Deflecting Piece, $\frac{9}{16}$ in. (right)
10204		Clamp Plate Deflecting Piece, $\frac{9}{16}$ in. (left)
10205	4790	Clamp Plate Deflecting Piece, § in. (right)
10206	4790	Clamp Plate Deflecting Piece, § in.
		(left) Clamp Plate Deflecting Piece, $\frac{3}{4}$ in.
10207	1	(right)
10208		Clamp Plate Deflecting Piece, § in.
		(left)
10209		Clamp Plate Deflecting Piece, ⁷ / ₅ in. (right)
10210		Clamp Plate Deflecting Piece, § in. (left)
10211		.Clamp Plate Deflecting Piece, 1 in. (right)
10212		Clamp Plate Deflecting Piece, 1 in.
10010		(left) Clamp Plate Deflecting Piece, 1 [‡] in.
10213		(right)
10214		Clamp Plate Deflecting Piece, 1 ¹ / ₅ in. (left)
10215	4793	Feed Wheel Driving Lever Block
		(Hamburg Style)
10216	417	Table Bracket Machine Holder (right) with 10116 and three wood
		screws 11 in., No. 14, R.H.B., for
		all Machines of Class 23- except
		No. 23-30
		ta 1 10000 for Machiner Nor 929
N		17 to 10222, for Machines Nos. 23-3, 23-4, 23-10 to 23-12 and 23-22
10217	418	Barring Lever
10218	420	" " Cap
10219	420	" " Clutch
10220	420	136761
10222	420	" I leiuing
		Connection with 10251

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No.	Plate	Name
10223	423	Barring Lever Clutch Lever Yielding
		Connection Spring, for Machines
		Nos. 23-3, 23-4, 23-10 to 23-12 and
10000	100	23-22
10223	423	Driving and Stop Motion Tripping
		Lever Catch Spring, for Machines
		Nos. 23-3, 23-4, 23-10 to 23-12 and
10223	423	23-22 Spreader Spring, for Machines Nos.
	120	23-4, 23-11, 23-12 and 23-22
*10225		Bed, for Machines Nos. 23-3 and 23-4
10226	418	Clamp Wire Guard (right) (obso-
		lete), for Machines Nos. 23-3 and
		23-4
10227	418	Clamp Wire Guard (left) (obsolete),
		for Machines Nos. 23-3 and 23-4
10229	417	Driving and Stop Motion Balance
		Wheel with two 445c, for Machines
		Nos. 23-3, 23-4, 23-10 to 23-12 and
10230	418	23-22 Driving and Stop Motion Connecting
	110	Rod, for 10232
10231	420	Driving and Stop Motion Connecting
		Rod Head, for 10232
10232		Driving and Stop Motion Connecting
		Rod 10230 with 10231, for Ma-
		chines Nos. 23-3, 23-4, 23-10 to 23-12
10000	100	and 23-22
10233	420	Driving and Stop Motion Connecting
		Rod Link, for Machines Nos. 23-3,
10235	417	23-4, 23-10 to 23-12 and 23-22 Driving and Stop Motion Friction
		Pulley with 10236, for Machines
		Nos. 23-3, 23-4, 23-10 to 23-12 and
		23-22
10236	420	Driving and Stop Motion Friction
		Pulley Center Bearing, for 10235
10236	420	Driving Attachment Driving Pulley
10237	4794	Pulley Center Bearing, for 10849
10257	4794	Driving Attachment Driving Pulley
10238	417	Spring, for 10847 Driving Attachment Friction Pulley
		Washer (paper), for 10847
NOS	. 10238	to 10247, for Machines Nos. 23-3,
		-4, 23-10 to 23-12 and 23-22
10238	417	Driving and Stop Motion Friction
10990	417	Pulley Washer (paper)
10239	417	Driving and Stop Motion Lever with
		10556

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No.	Plate	Name
10240	417	Driving and Stop Motion Lever
10240	111	Bracket
10241	4793	Driving and Stop Motion Lever
		Friction Pad (leather)
10242	420	Driving and Stop Motion Lever
		Spring
10243	420	Driving and Stop Motion Lever
		Screw Washer
10245	420	Driving and Stop Motion Ratchet
		Lever with 1823 and 10251
10247	420	Driving and Stop Motion Ratchet
		Lever Pawl with 10248
10248	423	Driving and Stop Motion Ratchet
		Lever Pawl Pin, for 10247
10248	423	Clamp Arm (upper) Adjusting Slide
		Steady Pin, for 10832, 10833, 18581
		and 18582
10249	420	Driving and Stop Motion Ratchet
		Lever Pawl Spring, for Machines Nos. 23-3, 23-4, 23-10 to 23-12 and
		Nos. 23-3, 23-4, 23-10 to 23-12 and 23-22
	100	Barring Lever Clutch Lever Yielding
10251	423	Connection Spring Hook, for 10222
10051	423	Driving and Stop Motion Ratchet
10251	423	Lever Pawl Stop Lever Lifting
		Lever Spring Hook, for 10988
10251	423	Driving and Stop Motion Ratchet
10201	125	Lever Spring Hook, for 10245,
		10312, 10427 and 10998
10252	413	
10101		Lever, for Machines Nos. 23-3 and
		23-4
10254	420	Driving and Stop Motion Tripping
		Lever with two 10257, for Ma-
		chines Nos. 23-3, 23-4 and 23-10 to
		23-12
10255	420	Driving and Stop Motion Tripping
		Lever Catch, for Machines Nos.
		23-3, 23-4, 23-10 to 23-12 and 23-22
. 10256	420	
		Lever Spring, for Machines Nos. 23-3, 23-4, 23-10 to 23-12 and 23-22
10257	423	Lever Spring Hook, for 10254
10957	423	
10257	423	Lever Spring Pin, for 10254, 10427
		and 10998
10259	4793	
10200	1.00	Lever Point (long) (Kilbowie
		style) (obsolete)

No.	Plate	Name
10260	4793	Driving and Stop Motion Tripping
		Lever Point (short) (Kilbowie
10041		style) (obsolete)
10261	4792	Feed Hand Ratchet Lever, for 11000 and 18878
10262	4792	Feed Hand Ratchet Lever Handle, for 11000 and 18878
10296	420	Feed Wheel Friction Block, for Ma-
		chines Nos. 23-3, 23-4 and 23-10 to 23-12
10298		Feed and Looper Cam with two 445c,
10299	420	for Machines Nos. 23-3 and 23-10 Feed Wheel Tripping Point (obso-
	120	lete)
10301	4788	Bed Plate, for 10449
10302	4788	" " I.B.H. Looper (obso-
10303		lete)
20000		Bed Plate complete, Nos. 10024 and 10449, for Machine No. 23-4
10305	416	Bed Plate Button, for 10449
10306	418	" " " Slide, for 10449,
		18757, 18758 and 18763
10307	418	Bed Plate Button Slide Connection
		with 10136, for Machines Nos. 23-4, 23-11 and 23-22
10308	418	Bed Plate Button Slide Connection
10000	110	with 10136, for I.B.H. Looper (ob-
		solete), for Machines Nos. 23-4 and
		23-11
10309 .	421	Bed Plate Button Slide Connection
		Spring, for Machines Nos. 23-4,
10309	421	23-11 and 23-22
10505	421	Driving and Stop Motion Ratchet Lever Pawl Stop Lever Lifting
		Lever Spring, for Machine No.
		23-22
10310	418	Bed Plate Button Slide (obsolete), for Machine No. 23-4
10312	420	Driving and Stop Motion Ratchet
		Lever with 1823 and 10251, for
		five stitch bar (obsolete), for Ma-
10347	15.	chines Nos. 23-4 and 23-11
1004(Feed Wheel Cam Groove Protector, § in. (inside), for 10909
10348	1	Feed Wheel Cam Groove Protector,
		§ in. (outside), for 10909
10349]	Feed Wheel Cam Groove Protector.
		¹ / ₂ in. (inside), for 10910

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No.	Plate	Name
10350		Feed Wheel Cam Groove Protector,
		$\frac{1}{2}$ in. (outside), for 10910
10351		Feed Wheel Cam Groove Protector,
10050		⁹ / ₁₆ in. (inside), for 10911
10352		Feed Wheel Cam Groove Protector, $\frac{9}{16}$ in. (outside), for 10911
10353		Feed Wheel Cam Groove Protector,
20000		§ in. (inside), for 10912
10354		Feed Wheel Cam Groove Protector,
		§ in. (outside), for 10912
10355		Feed Wheel Cam Groove Protector,
		$\frac{11}{16}$ in. (inside), for 10913
10356		Feed Wheel Cam Groove Protector,
		$\frac{11}{16}$ in. (outside), for 10913
10357		Feed Wheel Cam Groove Protector,
		<pre>3 in. (inside), for 10914</pre>
10358		Feed Wheel Cam Groove Protector,
		³ / ₄ in. (outside), for 10914
10359		Feed Wheel Cam Groove Protector,
		<pre>3 in. (inside), for 10915</pre>
10360		Feed Wheel Cam Groove Protector,
		3/3 in. (outside), for 10915
10361	420	Driving and Stop Motion Connection
		Rod Link (obsolete), for Machines Nos. 23-4 and 23-11
10362		Feed Wheel Cam Groove Protector,
10302		1 in. (inside), for 10916
10363		Feed Wheel Cam Groove Protector.
10000		1 in. (outside), for 10916
10364		Feed Wheel Latch, § in., for 10909
10365		" " " ¹⁶ in., for 10911
		and 10930
10366		Feed Wheel Latch, § in., for 10912
		and 10931
10367		Feed Wheel Latch, 3 in., for 10915
		and 10934
10368		Feed Wheel Latch, 1 in., for 10916
		and 10935
No	- 1095	10 to 10279 for Machines No. 024
NO	is. 1037	70 to 10378, for Machines Nos. 23-4, 23-11, 23-12 and 23-22
10370	417	Feed and Looper Cam with two 445c
10371	423	Looper (long)
10372	423	" (short)
10373	420	" Carrier
10374	423	Neeule Guaru
10376	423	Spreader (right) with 110c

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No.	Plate	Name
10378	423	Spreader (left) with 110c
10380	420	" " 99c and 10136,
		for I.B.H. Looper (obsolete), for
		Machines Nos. 23-4 and 23-11
10381	423	Spreader Cam (right), for Machines
		Nos. 23-4, 23-11, 23-12 and 23-22
10382	423	Spreader Cam (left), for Machines
		Nos. 23-4, 23-11, 23-12 and 23-22
10383	423	Spreader Cam Adjusting Slide, for
		Machines Nos. 23-4, 23-11, 23-12
		and 23-22
10384	420	Spreader Cam Fixture (obsolete)

Nos. 10385 to 10390, for Machines 23-9 and 23-12

10385	 Clamp Plate Deflecting Piece, ¹¹ / ₁₆ in. (right)
10386	 Clamp Plate Deflecting Piece, 11 in. (left)
10387	 Clamp Plate Deflecting Piece, 14 in. (right)
10388	 Clamp Plate Deflecting Piece, 1 ⁴ in. (left)
10389	 Clamp Plate Deflecting Piece, 1 [§] in. (right)
	 Clamp Plate Deflecting Piece, 1§ in. (left)

Nos. 10394 to 10407, for Machines Nos. 23-9 and 23-12

10394		Clamp Plate Deflecting Piece, § in.
		and 13 in. (right)
10395		Clamp Plate Deflecting Piece, § in.
	1	and 1 ³ / ₈ in. (left)
10396		Clamp Plate Deflecting Piece, 7/16 in.
		and 1 ¹ / _s in. (right)
10397		Clamp Plate Deflecting Piece, 76 in.
		and 1 ¹ / ₈ in. (left)
10398		Clamp Plate Deflecting Piece, ½ in.
		and 1¼ in. (right)
10399		Clamp Plate Deflecting Piece, ½ in.
		and 1¼ in. (left)
10400	4790	Clamp Plate Deflecting Piece, 9 in.
		and $\frac{11}{16}$ in. (right)
10401	4790	Clamp Plate Deflecting Piece, ⁹ ₁₆ in.
		and 11/16 in. (left)
10402		Clamp Plate Deflecting Piece, ⁹ / ₁₆ in.
		and 1 ¹ / ₅ in. (right)
10403		Clamp Plate Deflecting Piece, 2 in.
		and 1 ¹ / _s in. (left)

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No.	Plate	Name
10404		Clamp Plate Deflecting Piece, 3 in.
		and 1 in. (right)
10405		Clamp Plate Deflecting Piece, ³ / ₄ in. and 1 in. (left)
10406		Clamp Plate Deflecting Piece, $\frac{13}{16}$ in.
		and 15/16 in. (right)
10407		Clamp Plate Deflecting Piece, $\frac{13}{16}$ in. and $\frac{15}{16}$ in. (left)
10408		Feed Wheel Latch, $\frac{11}{16}$ in., for 10913
		and 10932
10409		Feed Wheel Latch, 2 in., for 10914
10427	4793	Driving and Stop Motion Tripping
		Lever (Kilbowie style) with 10251
		and 10257 (obsolete), for Machines
10110		Nos. 23-3, 23-4 and 23-10 to 23-12.
10449		Bed Plate 10301 with 10305, 10306
*10451		and three 405E, for 10303 Arm with 771D and 10008, for Ma-
10401		chines Nos. 23-9 and 23-30
		chines 1105. 200 and 20.50
No	os. 1045	2 to 10455, for Machines Nos. 23-9 to
		2, 23-16, 23-21, 23-22 and 23-30
10452	417	Cutting Block Arm
10453	422	" " Ratchet Wheel
10454	422	66 66 66 6C
10/55	14.0	Retaining Spring Latch
10455 *10456	418	Cutting Block Arm Spring Bed, for Machines Nos. 23-9 and 23-30
10457	417	" Plate with 10475 and two 621E
10101	111	(obsolete)
10461	421	Bed Plate Dowel Pin, for Machines
		Nos. 23-9 to 23-12, 23-16, 23-21, 23-22
		and 23-30
10462	421	Bed Plate Stud, for Machine No.
		23-21 and obsolete for Nos. 23-9 to
		23-12, 23-16 and 23-22
10463	422	Cutting Block (brass), ⁹ / ₁₆ in. (obso-
		lete), for Machines Nos. 23-10 to
		23-12, 23-22 and 23-30
10464	422	Cutting Block (brass), § in., for 10547
10465	422	Cutting Block (brass), 3 in., for
		10547
10466	422	Cutting Block (brass), 3 in., for
		10549
10467	422	Cutting Block (brass); 1 in., for
10400	100	10549
10468	420	Eye Stop (obsolete), for Machines
		Nos. 23-9 to 23-12

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Nos. 10469 to 10474, for 10551, for Machines Nos. 23-9 to 23-12, 23-22 and 23-30

No.	Plate	Name
10469	422	Cutting Block (brass), 3 inch
10470	422	" " " 1 inch
10471	422	" " " 1 ¹ / ₅ inches
10472	422	" " " $1\frac{1}{4}$ inches
10473	422	"""13 inches
10474	422	" " " $1\frac{1}{2}$ inches
10475	4793	Eye Stop Substitute (obsolete), for
		10457 and 10636
10477	418	Feed Shipper Lever with 1814, for
		buttonholes $1\frac{3}{8}$ and $1\frac{1}{2}$ in. long, for
	allow .	Machines Nos. 23-9 to 23-12, 23-16,
		23-21, 23-22 and 23-30
10479		Feed Wheel with 10081, 10504, 10505,
		two each 401E and 756E, for ½ in.
		buttonhole, for Machines Nos. 23-9
		and 23-30
10481		Feed Wheel with 10082, 10506, 10507,
- 1		two each 401E and 756E, for $\frac{9}{16}$ in.
		buttonhole, for Machines Nos. 23-9
		and 23-30
10483		Feed Wheel with 10083, 10508, 10509,
		two each 401E and 756E, for § in.
		buttonhole, for Machine No. 23-9
		and 23-30
10485		Feed Wheel with 756E, 10084, 10510,
		10511 and three 401E, for $\frac{11}{16}$ in.
		buttonhole, for Machine No. 23-9
		and 23-30
10487	-	Feed Wheel with 756E, 10085, 10512,
		10513 and three 401E, for 3 in.
		buttonhole, for Machines Nos. 23-9
		and 23-30
10489		Feed Wheel with 10086, 10514, 10515
		and four 401E, for 3 in. buttonhole,
		for Machines Nos. 23-9 and 23-30
10491	10	Feed Wheel with 756E, 10087, 10516,
	41.2	10517 and three 401E, for 1 in.
		buttonhole, for Machines Nos. 23-9
		and 23-30
10495		Feed Wheel with 401E, 10518, 10519,
		10521 and three 756E, for $1\frac{1}{5}$ in.
		buttonhole, for Machines Nos. 23-9
		and 23-30
10497		Feed Wheel with 10522, for 11 in.
		buttonhole (obsolete), for Machine
		No. 23-9

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No.	Plate	Name
10502	422	Cutting Block (brass), 3 in., for
		10551, for Machines Nos. 23-9, 23-10, 23-22 and 23-30
10503	4790	Bed Plate Button 10575 with 240D and 664D, for 18755 and 18756
10504	420	Feed Wheel Cam Groove Protector, <u>1</u> in. (inside), for 10479 and 10917
10505	420	Feed Wheel Cam Groove Protector,
10506		$\frac{1}{2}$ in. (outside), for 10479 and 10917 Feed Wheel Cam Groove Protector, $\frac{9}{16}$ in. (inside), for 10481 and 10918
10507		Feed Wheel Cam Groove Protector,
10508		r_{10}^{0} in. (outside), for 10481 and 10918 Feed Wheel Cam Groove Protector,
10509		5 in. (inside), for 10483 and 10919 Feed Wheel Cam Groove Protector,
10510		§ in. (outside), for 10483 and 10919 Feed Wheel Cam Groove Protector,
10511		11 in. (inside), for 10485 and 10920 Feed Wheel Cam Groove Protector,
10512		116 in. (outside), for 10485 and 10920 Feed Wheel Cam Groove Protector,
10513	<u></u>	³ in. (inside), for 10487 and 10921 Feed Wheel Cam Groove Protector,
10514		%in. (outside), for 10487 and 10921Feed Wheel Cam Groove Protector,%in. (inside), for 10489 and 10922
10515		Feed Wheel Cam Groove Protector,
10516		 in. (outside), for 10489 and 10922 Feed Wheel Cam Groove Protector, 1 in. (inside), for 10491 and 10923
10517		Feed Wheel Cam Groove Protector, 1 in. (outside), for 10491 and 10923
10518		Feed Wheel Cam Groove Protector, 1 [‡] in. (inside), for 10495 and 10925
10519		Feed Wheel Cam Groove Protector, 11 in. (outside), for 10495 and 10925
10520		Feed Wheel Latch, 1_{16}^{-1} in., for 18506 and 18562
10521		Feed Wheel Latch, 11 in., for 10495
10522	416	and 10925 Feed Wheel Latch, 14 in., for 10497 (obsolute)
10523		(obsolete) Feed Wheel Latch, 1 [§] in., for 18569
10524		and 18572 Feed Wheel Latch, 1½ in., for 10958, 10960 and 18565
		10000 and 10000

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Nos. 10526 to 10545, for Machines Nos. 23-9 to 23-12, 23-22 and 23-30

No.	Plate	Name
10526		Knife, ½ in. (large size eye)
10527	422	" ⁹ ₁₆ in. (large size eye)
10528	422	" § in. (large size eye)
10529		" $\frac{11}{16}$ in. (large size eye)
10530	422	" ³ / ₄ in. (large size eye)
10531		" ⁷ / _s in. (large size eye)
10532	422	" 1 in. (large size eye)
10533		" $1\frac{1}{8}$ in. (large size eye)
10534	422	" $1\frac{1}{4}$ in. (large size eye)
10535	422	" $1\frac{1}{2}$ in. (large size eye)
10536		" $\frac{1}{2}$ in. (small size eye)
10537		" $\frac{9}{16}$ in. (small size eye)
10538		" § in. (small size eye)
10539		" $\frac{11}{16}$ in. (small size eye)
10540		" $\frac{3}{4}$ in. (small size eye)
10541		" $\frac{7}{8}$ in. (small size eye)
10542		" 1 in. (small size eye)
10543		" 1 ¹ / _s in. (small size eye)
10544		" 1¼ in. (small size eye)
10545		" $1\frac{1}{2}$ in. (small size eye)
10547	1784	" Holder with 209F and two
		10556, for 10528 to 10530, 10538 to
		10540 and 18681 to 18683
10549	418	Knife Holder with 209F and two
		10556, for 10531, 10532, 10541,
		10542, 18684 and 18685
10551	418	Knife Holder with 209F and two
		10556, for 10533 to 10535, 10543 to
		10545 and 18686 to 18688
10552	422	Knife Holder Adjusting Collar with
		453c, for Machines Nos. 23-9 to
		23-12, 23-16, 23-21, 23-22 and 23-30
10553	422	Knife Holder Connecting Link, for
		Machines Nos. 23-9 to 23-12, 23-22
		and 23-30
10554	421	Knife Holder Connecting Link Pin,
		for Machines Nos. 23-9 to 23-12,
		23-16, 23-21, 23-22 and 23-30
10555	418	Knife Holder Hinge Pin, for Ma-
		chines Nos. 23-9 to 23-12, 23-16,
		23-21, 23-22 and 23-30
10556	4792	Driving and Stop Motion Lever
20000		Spring Pin, for 10239
10556	4792	Knife Position Pin, for 10547, 10549,
		10551, 10632, 10730 and 18610
10557	4787	Needle Bar Frame
	10	the Construction of Construction of Construction

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No.	Plate	Name
10558	416	Feed Regulator (reverse), for Ma-
		chines Nos. 23-9 to 23-12, 23-16,
		23-21, 23-22 and 23-30
10559	416	Feed Regulator (short), for Ma-
		chines Nos. 23-9 to 23-12 and 23-30
10560	417	Knife Holder Lifting Rock Shaft,
		for Machines Nos. 23-9 to 23-12,
		23-22 and 23-30
10561	418	Knife Holder Lifting Rock Shaft
		Connecting Link, for Machines
		Nos. 23-9 to 23-12, 23-22 and 23-30
10562	421	Knife Holder Lifting Rock Shaft
10001	TWI	Connecting Link Pin, for Machines
		Nog 22.0 to 22.12 22.12 22.12 22.21
		Nos. 23-9 to 23-12, 23-16, 23-21, 23-22
10569	417	and 23-30
10909	417	Table Bracket Machine Holder (left)
		with four wood screws 14 in., No.
		14, R.H.B., for Machines Nos. 23-9
10505	101	to 23-12, 23-16, 23-21, 23-22 and 23-30
10565	421	Looper (single thread) (obsolete),
		for Machines Nos. 23-9, 23-10 and
10505		23-21
10567	418	Thread (upper) Nipper Cam with
		435c, for Machines Nos. 23-9, 23-16,
		23-21 and 23-30
10568	416	Thread (upper) Nipper Link, for Ma-
		chines Nos. 23-9, 23-16, 23-21 and
		23-30
10571		Clamp (Kilbowie style), 14 in., com-
		plete, Nos. 99E, 103D, 105D, 109D,
		233D, 240D, 10158, 10159, 10170,
		10171, 10174, 10176 to 10185, 10187,
		10579, 10817 to 10823, 10826, 10827,
		two each 176D, 223E, 247F, 397E,
		402D, 10160, 10161, 10164, 10172,
		10173, 10195 and five 10157, for
		Machines Nos. 23-9 and 23-12
10572		Clamp (Kilbowie style), 1 ¹ / ₂ in., com-
		plete, Nos. 99E, 103D, 105D, 109D,
		233D, 240D, 10158, 10159, 10170,
		10171, 10174, 10176 to 10185, 10187,
		10579, 10817 to 10825, two each
		176D, 223E, 247F, 397E, 402D, 10160,
		10161, 10164, 10172, 10173, 10195
		and five 10157, for Machines Nos.
		23-9 and 23-12
10573	4790	Clamp Plate, for 10577, 10578 and
	•	18659
10574		Thread (upper) Cord Guide Eyelet
	11.	(obsolete) of: Superior Sewing Machine 8
n me	IIDrary	of Superior Sewing Machine &

No.	Plate	Name
10575		Bed Plate Button, for 10503, 18759
		and 18760
10577		Clamp, 14 in., complete, Nos. 99E,
		103D, 105D, 109D, 233D, 240D, 10158,
		10159, 10170, 10171, 10174, 10176 to
		10185, 10187, 10573, 10817 to 10823,
		10826, 10827, two each 176D, 223E,
		247F, 397E, 402D, 10160, 10161,
		10164, 10172, 10173, 10195 and five
		10157, for Machines Nos. 23-9 and
		23-12
10578		Clamp, 1 ¹ / ₂ in., complete, Nos. 99E,
		103D, 105D, 109D, 233D, 240D, 10158,
		10159, 10170, 10171, 10174, 10176 to
		10185, 10187, 10573, 10817 to 10825,
		two each 176D, 223E, 247F, 397E, 402D, 10160, 10161, 10164, 10172,
		10173, 10195 and five 10157, for
		Machines Nos. 23-9 and 23-12
10570		Clamp Plate, for 10571 and 10572
*10581		Bed, for Machines Nos. 23-10 to 23-12
	418	Driving and Stop Motion Starting
10002	110	Lever, for Machines Nos. 23-10 to
Store)	2	23-12 and 23-22
10632	1784	Knife Holder with 209F and two
		10556, for 10526, 10527, 10536,
		10537, 18679 and 18680
10636	4788	Bed Plate with 10475 and two 621E
		(obsolete), for Machine No. 23-11
10637	4792	Bed Plate Button, for 18757, 18758
		and 18763
10686		Feed Wheel Cam Groove Protector,
		$\frac{1}{2}$ in. (inside), for 10929
10687		Feed Wheel Cam Groove Protector,
		$\frac{1}{2}$ in. (outside), for 10929
10688		Feed Wheel Cam Groove Protector,
		⁹ / ₁₆ in. (inside), for 10930
10689		Feed Wheel Cam Groove Protector, $\frac{9}{16}$ in. (outside), for 10930
10690	A PARA	Feed Wheel Cam Groove Protector,
10030		§ in. (inside), for 10931
10691		Feed Wheel Cam Groove Protector,
		ğ in. (outside), for 10931
10692		Feed Wheel Cam Groove Protector,
		$\frac{11}{16}$ in. (inside), for 10932
10693		Feed Wheel Cam Groove Protector,
		$\frac{11}{16}$ in. (outside), for 10932
10694		Feed Wheel Cam Groove Protector,
IS STORES		<pre>§ in. (inside), for 10933</pre>

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No.	Plate	Name
10695		Feed Wheel Cam Groove Protector,
		<pre>3 in. (outside), for 10933</pre>
10696		Feed Wheel Cam Groove Protector,
		<pre>3 in. (inside), for 10934</pre>
10697		Feed Wheel Cam Groove Protector,
		$\frac{7}{8}$ in. (outside), for 10934
10698		Feed Wheel Cam Groove Protector,
		1 in. (inside), for 10935
10699		Feed Wheel Cam Groove Protector,
		1 in. (outside), for 10935
10700		Feed Wheel Cam Groove Protector,
		1 ¹ / ₈ in. (inside), for 10937
10701		Feed Wheel Cam Groove Protector,
		1 ¹ / _s in. (outside), for 10937
10702	<u>. </u>	Feed Wheel Cam Groove Protector,
		14 in. (inside), for 10938
10703		Feed Wheel Cam Groove Protector,
		14 in. (outside), for 10938
10705		Feed Wheel Latch, 1_{16}^{1} in., for 10970
10706		and 10975 Feed Wheel Latch, 1 ¹ / ₂ in., for 10937
10100		and 10981
10505		
10707		Feed Wheel Latch, 14 in., for 10938 " " 1§ in., for 18573
10708 10709		" " " 1½ in., for 10940
10709	4792	Knife Holder with 209F and two
10190	1104	10556
*10760		Bed, for Machine No. 23-16
10761	4788	" Plate (obsolete), for Machine

Nos. 10762 to 10768, for 10769

10762	1757	Clamp Arm (lower, right); also for
		10955
10763	1757	Clamp Arm (lower, left); also for
10103	1101	
		10955
10764	1757	Clamp Arm (upper, right) with 10165
10765	1757	" " (upper, left) with 10165
10766	1757	" Check (right); also for 10955
10767	1757	" " (left); also for 10955
10768	1757	" Plate; also for 10955
10769		Clamp, 2 in., complete, Nos. 99E,
		103D, 105D, 109D, 233D, 240D, 10155,
		10156, 10158, 10159, 10170, 10171,
		10174, 10176 to 10185, 10187, 10762
		to 10768, 10821, two each 176D,
		223E, 247F, 397E, 402D, 10160, 10161,
		10164, 10172, 10173, 10195 and five
		10157, for Machine No. 23-16

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No.	Plate	Name
10770	4792	Eye Stop, for Machine No. 23-16
10772	4792	Feed Wheel Friction Block, for Ma-
		chine No. 23-16
10773		Feed Wheel Latch, 2 in., for 10800
10800		" " with 10773, for 2 in. but-
70017	110	tonhole, for Machine No. 23-16
10817	419	Clamp Arm (lower, right), for 10194,
		10571, 10572, 10577, 10578, 10829,
		10830, 10844, 10944, 10954, 10956, 18560, 18659, 18841 and 18842
10818	410	
10818	419	Clamp Arm (lower, left), for 10194, 10571, 10572, 10577, 10578, 10829,
		10830, 10844, 10944, 10954, 10829,
		18560, 18659, 18841 and 18842
10819	419	Clamp Arm (lower) Front Guide
	110	(right), for 10571, 10572, 10577,
		10578, 10829, 10830, 10844, 10944,
		10954, 10956, 18560, 18659, 18841
		and 18842
10820	419	Clamp Arm (lower) Front Guide
		(left), for 10571, 10572, 10577,
		10578, 10829, 10830, 10844, 10944,
		10954, 10956, 18560, 18659, 18841
		and 18842
10821	418	Clamp Arm Spreader Lever, for
		10194, 10571, 10572, 10577, 10578,
		10769, 10829, 10830, 10944, 10954, 18560, 18604, 18841 and 18842
10822	410	
10822	419	Clamp Arm (upper, right) with
		10165, for 10571, 10572, 10577, 10578, 10829, 10830, 10944, 10954,
		18560, 18841 and 18842
10823	419	Clamp Arm (upper, left) with 10165,
		for 10571, 10572, 10577, 10578,
		10829, 10830, 10944, 10954, 18560,
	140	18841 and 18842
10824	419	Clamp Check (right), 1 ¹ / ₂ in., for
		10572, 10578, 10830, 10954, 10956,
10825	419	18659 and 18842 Clamp Check (left), 1 ¹ / ₂ in., for 10572,
10010	110	10578, 10830, 10954, 10956, 18560,
		18659 and 18842
10826	4790	Clamp Check (right), 11 in., for
		10571, 10577, 10829, 10844, 10944
		and 18841
10827	4790	Clamp Check (left), 1 ¹ / ₄ in., for 10571,
10000	1000	10577, 10829, 10844, 10944 and 18841
10828	4787	Clamp Plate, for 10829, 10830, 10844, 10956 and 18560
		10390 and 18960

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No.	Plate	Name
10829		Clamp, 1 ¹ / ₄ in., complete, Nos. 99E,
		103D, 105D, 109D, 233D, 240D, 10158,
		10159, 10170, 10171, 10174, 10176 to
		10185, 10187, 10817 to 10823, 10826
		to 10828, two each 176D, 223E, 247F,
		397E, 402D, 10160, 10161, 10164,
		10172, 10173, 10195 and five 10157,
		for Machines Nos. 23-10 and 23-11
10830	4787	Clamp, 1 ¹ / ₂ in., complete, Nos. 99E,
		103D, 105D, 109D, 233D, 240D, 10158,
		10159, 10170, 10171, 10174, 10176 to 10185, 10187, 10817 to 10825, 10828,
		two each 176D, 223E, 247F, 397E,
		402D, 10160, 10161, 10164, 10172,
		10173, 10195 and five 10157, for
		Machines Nos. 23-10 and 23-11
10832	4795	Clamp Arm (upper, right) with
		10248, for 10844, 10956 and 18659
10833	4795	Clamp Arm (upper, left) with 10248,
		for 10844, 10956 and 18659
Nos	s. 1083	34 to 10839, for 10844, 10955, 10956
		and 18659
10834	4795	Clamp Arm ((upper) Adjusting Slide
10835	4795	"'" " Hinge
10836	4791	" " " Dowel Pin
10837	4795	" Crank Shaft Bracket (right)
10838	4795	(lett)
10839	4795	" " " Lever
No	108	11 to 10843, for 10844, 10955, 10956
140	5. 1005	and 18659
10011	1705	
10841	4795 4795	Clamp Guide Pin Lifter
10842 10843	4795	" Arm Spreader Lever
10845	4795	Clamp, 1 ¹ / ₄ in., complete, for military
10011		work, Nos. 99E, 103D, 105D, 109D,
		224D, 233D, 240D, 10158, 10159,
		10170, 10171, 10174, 10176, 10177,
		10181, 10182, 10184, 10187, 10817 to
		10820, 10826 to 10828, 10832, 10833,
		10837 to 10839, 10841 to 10843,
		10845, two each 192D, 223E, 247F,
		397E, 402D, 10160, 10161, 10173,
		10195, 10834, 10835, four each 10157
	14.21	and 10836, for Machines Nos. 23-10

10845 4795 Clamp Guide Pin Post, for 10844, 10955, 10956 and 18659

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and 23-11

No.	Plate	Name
10847		Driving Attachment complete, Nos.
		127D, 144D, 10237, 10238, 10849 to
		10855, 27070, 126040 and three
		wood screws 1 ¹ / ₄ in., No. 12
	N	los. 10849 to 10855, for 10847
10849	4794	Driving Attachment Driving Puley
10850	4794	with 10236 Driving Attachment Friction Pulley
10851	4794	" " " " "
10001	1101	Stud
10852	4794	Driving Attachment Lever
10853	4794	" " " Bracket
10854	4793	
		Washer
10855	4793	Driving Attachment Lever Brake
		Roll (wood)
10856	4794	Table Belt Guide Bracket complete,
		Nos. 10857 to 10859 and three wood
		screws 11 in., No. 12, R.H.B., for
		Machines Nos. 23-3, 23-4, 23-10 to
		23-12 and 23-22
	N	los. 10857 to 10859, for 10856
10857	4794	Table Belt Guide Bracket with 448c
10858	4794	" " " " Shaft
10859	479.1	" " " " Pulley
10860	4794	Table Belt Guide Bracket complete,
		Nos. 10861, 10862, two each 10864,
		10865 and wood screws 14 in., No.
TOOOT	1001	12, R.H.B.
10861	4791	Table Belt Guide Bracket with 448c,
10009	4704	for 10860
10862	4794	Table Belt Guide Bracket Shaft, for 10860
10864	4794	Table Belt Guide Bracket Shaft Col-
10001	1101	lar with 448c, for 10860
10865	4794	Table Belt Guide Bracket Shaft Pul-
20000		ley, for 10860
10866		Cutting Punch (hand), for § in. but-
		tonhole
10867	418	Cutting Punch (hand), for 1 in. but-
		tonhole
10868		Cutting Punch (hand), for 16 in. but-
		tonhole
10869		Cutting Punch (hand), for § in. but-
		tonhole
10870		Cutting Punch (hand), for 11/2 in. but-
		tonhole

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No.	Plate	Name
10871		Cutting Punch (hand), for § in. but-
10872		tonhole Cutting Punch (hand), for $\frac{7}{5}$ in. but- tonhole
10873		Cutting Punch (hand), for 1 in. but- tonhole
10875	4787	Wrench, for 1518 and 1520, for all Machines of Class 23- except No. 23-30
10876	4787	Wrench, for 357 and 1513, for all Machines of Class 23- except No. 23-30
10877	4787	Wrench, for 10453, for Machines Nos. 23-9 to 23-12, 23-16, 23-21, 23-22 and 23-30
10879	4792	Bed Plate Button with 240D and 664D, for 18596 and 18814
10880	422	Cutting Block (brass), 2 in., for Ma- chine No. 23-16
No	s. 1088	1 to 10884, for Machines Nos. 23-16
		and 23-21
10881	422	Knife, 2 in. (large size eye)
10882	4700	2 in. (small size eye)Holder Connecting Link
10883 10884	4792 4792	" " Lifting Rock Shaft Con-
10004	1104	necting Link
10885	4792	Feed Hand Ratchet Pawl with 10035
		(obsolete), for Machines Nos. 23-16 and 23-21
10886		Feed Hand Ratchet complete, Nos. 10031, 10032, 10034 and 18792, for Machine No. 23-16
10888	4792	Bed Plate Button (Chicago style) with 240D and 664D, for Machine No. 23-10
*10890		Arm with 771D and 10008, for Ma- chines Nos. 23-10 to 23-12 and 23-22
*10891		Arm with 771D and 10008, for Ma- chines Nos. 23-16 and 23-21
10893	4793	Eye Stop, for Machines Nos. 23-9 to 23-12 and 23-30
10895	4793	Feed Wheel Tripping Point, for 10901 to 10923, 10925, 10929 to 10935, 10937 to 10940, 10959, 10960, 10970, 10975, 10981, 18562, 18572 and 18573

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No.	Plate	Name
10897		Needle Bar Frame Bell Crank with 1813, for Machines Nos. 23-9 to 23-12, 23-16, 23-21, 23-22 and 23-30
	Nos. 10	901 to 10908, for Machine No. 23-3
10901		Feed Wheel with 207c, 10064, 10065, 10080, 10895, two each 401E and 756E, for § in. buttonhole
10902		Feed Wheel with 207c, 10066, 10067, 10081, 10895, two each 401E and 756E, for ½ in. buttonhole
10903		Feed Wheel with 207c, 10068, 10069, 10082, 10895, two each 401E and 756E, for $\frac{19}{16}$ in. buttonhole
10904		Feed Wheel with 207c, 10070, 10071, 10083, 10895, two each 401E and 756E, for § in. buttonhole
10095		Feed Wheel with 207c, 10072, 10073, 10084, 10895, two each 401E and 756E, for 11 in. buttonhole
10906		Feed Wheel with 207c, 756E, 10074, 10075, 10085, 10895 and three 401E, for 3 in. buttonhole
10907		Feed Wheel with 207c, 10076, 10077, 10086, 10895, two each 401E and 756E, for \S in. buttonhole
10908		Feed Wheel with 207c, 10078, 10079, 10087, 10895, two each 401E and 756E, for 1 in. buttonhole
:	Nos. 10	909 to 10916, for Machine No. 23-4
10909		Feed Wheel with 207c, 10347, 10348, 10364, 10895, two each 401E and 756E, for § in. buttonhole
10910		Feed Wheel with 207c, 10082, 10349, 10350, 10895, two each 401E and 756E, for 1 in. buttonhole
10911	417	Feed Wheel with 207c, 10351, 10352, 10365, 10895, two each 401E and 756E, for $\frac{1}{10}$ in. buttonhole
10912		Feed Wheel with 207c, 10353, 10354, 10366, 10895, two each 401E and 756E, for § in. buttonhole
10913		Feed Wheel with 207c, 10355, 10356, 10408, 10895 and four 401E, for $\frac{11}{16}$ in. buttonhole

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No.	Plate	Name
10914		Feed Wheel with 207c, 10357, 10358, 10409, 10895 and four 401E, for 3
10915		in. buttonhole Feed Wheel with 207c, 10359, 10360, 10367, 10895, two each 401E and
10916		756E, for 3 in. buttonhole Feed Wheel with 207c, 10362, 10363, 10368, 10895, two each 401E and 756E, for 1 in. buttonhole
		Tote, for 1 m. Suttomore
N	os. 1091	7 to 10923, for Machines Nos. 23-10 and 23-12
10917		Feed Wheel with 207c, 10081, 10504, 10505, 10895, two each 401E and 756E, for $\frac{1}{2}$ in. buttonhole
10918		Feed Wheel with 207c, 10082, 10506, 10507, 10895, two each 401E and
10919		756E, for $\frac{1}{16}$ in. buttonhole Feed Wheel with 207c, 10083, 10508, 10509, 10895, two each 401E and 756E, for $\frac{5}{2}$ in. buttonhole
10920		Feed Wheel with 207c, 756E, 10084, 10510, 10511, 10895 and three 401E,
10921		for 11 in. buttonhole Feed Wheel with 207c, 756E, 10085, 10512, 10513, 10895 and three 401E, for 2 in. buttonhole
10922		Feed Wheel with 207c, 10086, 10514, 10515, 10895 and four 401E, for §
10923		in. buttonhole Feed Wheel with 207c, 756E, 10087, 10516, 10517, 10895 and three 401E,
10925		for 1 in. buttonhole Feed Wheel with 207c, 401E, 10518, 10519, 10521, 10895 and three 756E,
		for 11 in. buttonhole, for Machines Nos. 23-10 and 23-12
	Nos. 10	929 to 10935, for Machine No. 23-11
10929		Feed Wheel with 207c, 10082, 10686, 10687, 10895, two each 401E and 756E, for ½ in. buttonhole
10930		Feed Wheel with 207c, 10365, 10688, 10689, 10895, two each 401E and 756E, for $\frac{1}{16}$ in buttonhole
10931		Feed Wheel with 207c, 756E, 10366,
		10690, 10691, 10895 and three 401E, for § in. buttonhole

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No.	Plate	Name
10932		Feed Wheel with 207c, 756E, 10408,
		10692, 10693, 10895 and three 401E,
10933		for $\frac{11}{16}$ in. buttonhole Feed Wheel with 207c, 756E, 10085,
20000		10694, 10695, 10895 and three 401E,
		for ³ / ₄ in. buttonhole
10934	417	Feed Wheel with 207c, 756E, 10367,
		10696, 10697, 10895 and three 401E, for $\frac{2}{5}$ in. buttonhole
10935		Feed Wheel with 207c, 756E, 10368,
		10698, 10699, 10895 and three 401E,
		for 1 in. buttonhole
10937		Feed Wheel with 207c, 401E, 10700,
		10701, 10706, 10895 and three 756E, for $1\frac{1}{5}$ in. buttonhole, for Machine
		No. 23-11
10938		Feed Wheel with 207c, 10702, 10703,
		10707, 10895 and four 756E, for 14
		in. buttonhole, for Machine No. 23-11
10940		23-11 Feed Wheel with 207c, 10709, 10895.
10010		14105, 18895, 18896 and three 401E,
		for $1\frac{1}{2}$ in. buttonhole, for Machine
		No. 23-11
10943	4792	Bed Plate Button (Chicago style) with 240D and 664D, for Machines
		Nos. 23-16 and 23-21
10944		Clamp, 14 in., complete, for eyeless
		buttonholes, Nos. 99E, 103D, 105D,
		109D, 233D, 240D, 10158. 10159, 10170, 10171, 10174, 10176 to 10185,
		10187, 10817 to 10823, 10826, 10827,
		18578, two each 176D, 223E, 247F,
		397E, 402D, 10160, 10161, 10164,
		10172, 10173, 10195 and five 10157, for Machines Nos. 23-10 and 23-11
10945	12.5	Clamp Plate Deflecting Piece, 1
		in. (right), for Machines Nos. 23-9, 23-12 and 23-21
10946		Clamp Plate Deflecting Piece, 11
		in. (left), for Machines Nos. 23-9 and 23-12
10951		Clamp Plate Deflecting Piece (Kil-
		bowie style), § in. and § in. (right), for Machines Nos. 23-9 and 23-12
10952		Clamp Plate Deflecting Piece (Kil-
		bowie style), § in. and § in. (left),
1.87		for Machines Nos. 23-9 and 23-12

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N	0.	Plate	Name
10	954		Clamp, 11 in., complete, for eyeless
			buttonholes, Nos. 99E, 103D, 105D,
			109D, 233D, 240D, 10158, 10159,
			10170, 10171, 10174, 10176 to 10185,
			10187, 10817 to 10825, 18578, two
			each 176D, 223E, 247F, 397E, 402D,
			10160, 10161, 10164, 10172, 10173,
			10195 and five 10157, for Machines
			Nos. 23-10 and 23-11
10	955		Clamp, 2 in., complete, for military
			work, Nos. 99E, 103D, 105D, 109D,
			224D, 233D, 240D, 10155, 10156,
			10158, 10159, 10170, 10171, 10174,
			10176, 10177, 10181, 10182, 10184,
			10187, 10762, 10763, 10766 to 10768,
			10837 to 10839, 10841 to 10843,
			10845, 18581, 18582, two each 192D,
			223E, 247F, 397E, 402D, 10160, 10161,
			10173, 10195, 10834, 10835, four
			each 10157 and 10836, for Machine
			No. 23-16
10	956		Clamp, 1 ¹ / ₂ in., complete, for military
			work, Nos. 99E, 103D, 105D, 109D,
			224D, 233D, 240D, 10158, 10159,
			10170, 10171, 10174, 10176, 10177,
			10181, 10182, 10184, 10187, 10817 to
			10820, 10824, 10825, 10828, 10832,
			10833, 10837 to 10839, 10841 to
			10843, 10845, two each 192D, 223E,
			247ғ, 397ғ, 402д, 10160, 10161,
			10173, 10195, 10834, 10835, four
			each 10157 and 10836, for Machines
			Nos. 23-10 and 23-11
1	0957	417	Feed Wheel with 401E, 10962, 10963,
			10967 and three 756E, for 11 in.
e.			buttonhole, for Machines Nos. 23-9
			and 23-30 Feed Wheel with 10524, 10964, 10965
1	0958		and four 401E, for $1\frac{1}{2}$ in. buttonhole,
			for Machines Nos. 23-9 and 23-30
-	0050		Feed Wheel with 207c, 401E, 10895,
1	0959	-	10962, 10963, 10967 and three 756E,
			for 1 ¹ / ₄ in. buttonhole, for Machines
			Nos. 23-10 and 23-12
-	0000		Feed Wheel with 207c, 10524, 10895,
1	0960		10964, 10965 and four 401E, for $1\frac{1}{2}$
			in. buttonhole, for Machines Nos.
			23-10 and 23-12
1	0962	_	Feed Wheel Cam Groove Protector,
1			14 in. (inside), for 10957 and 10959
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No.	Plate	Name
10963		Feed Wheel Cam Groove Protector,
		$1\frac{1}{4}$ in. (outside), for 10957 and
		10959
10964		Feed Wheel Cam Groove Protector,
		$1\frac{1}{2}$ in. (inside), for 10958, 10960
10005		and 18565
10965		Feed Wheel Cam Groove Protector,
		$1\frac{1}{2}$ in. (outside), for 10958, 10960
10967		and 18565
10301		Feed Wheel Latch, 14 in., for 10957
10970	1	and 10959 Feed Wheel with 207c, 10705, 10895,
100.0		10972, 10973, two each 401E and
		756E, for 1_{16}^{1} in. buttonhole, for
		Machine No. 23-4
10972		Feed Wheel Cam Groove Protector,
		1_{16}^{-1} in. (inside), for 10970
10973		Feed Wheel Cam Groove Protector,
		1_{16}^{1} in. (outside), for 10970
10975		Feed Wheel with 207C, 756E, 10705,
		10895, 10977, 10978 and three 401E,
		for 1_{16}^{1} in. buttonhole, for Machine
		No. 23-11
10977		Feed Wheel Cam Groove Protector,
		$1\frac{1}{16}$ in. (inside), for 10975
10978		Feed Wheel Cam Groove Protector,
		1_{16}^{1} in. (outside), for 10975
10981		Feed Wheel with 207c, 10706, 10895,
		10983, 10984 and four 756E, for $1\frac{1}{5}$
		in. buttonhole, for Machine No.
10983		23-4
10905		Feed Wheel Cam Groove Protector,
10984		1 ^s in. (inside), for 10981
10004		Feed Wheel Cam Groove Protector, $1\frac{1}{8}$ in. (outside), for 10981
		rs m. (outside), 101 10981
N	los. 109	987 to 11000, for Machine No. 23-22
10987	4793	Barring Feed Wheel Lever Brake
	1100	with 10035
10988	4791	Barring Feed Wheel Lever Brake
		Lever Stop Bracket with 10251
10989		Bed
10990	4788	" Plate with 18549 and two 621E
		(obsolete)
10991	4793	Bed Plate Button (Hamburg style)
10993	4793	Driving and Stop Motion Ratchet
10001	1=0.0	Lever Pawl Stop
10994	4793	Driving and Stop Motion Ratchet
11.		Lever Pawl Stop Lever

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No.	Plate	Name
10995	4793	Driving and Stop Motion Ratchet Lever Pawl Stop Lever Hinge Screw Stud
10996	4793	Driving and Stop Motion Ratchet Lever Pawl Stop Lever Lifting Lever
10997	4791	Driving and Stop Motion Ratchet Lever Pawl Stop Lever Lifting Lever Washer
10998	4793	Driving and Stop Motion Tripping Lever with 1963, 10251 and 10257
10999	4793	Feed Hand Ratchet Pawl with 10035 (obsolete), for Machine No. 23-22
11000	. —	Feed Hand Ratchet complete, Nos. Nos. 10034, 10261, 10262 and 18793
14105		Cam Groove Protector Pin, for 10940
15648		Cutting Punch (hand), for $\frac{9}{32}$ in. eyelet
18503	4793	Feed Wheel Friction Block, for Ma- chine No. 23-22
18506		Feed Wheel with 10520, 18507, 18508, two each 401e and 756e, for $1\frac{1}{16}$
		in. buttonhole, for Machines Nos. 23-9 and 23-30
18507		Feed Wheel Cam Groove Protector, $1_{\frac{1}{167}}$ in. (inside), for 18506 and 18562
18508		Feed Wheel Cam Groove Protector, 1_{16}^{1} in. (outside), for 18506 and 18562
18547	4788	Bed Plate, for I.B.H. Looper (obso- lete), for Machine No. 23-11
18548	422	Cutting Block (brass), ½ in., for 10551
18549	4793	Eye Stop Substitute (obsolete), for 10990
18557	4790	Clamp Check Presser Spring (obso- lete)
18559	4790	Clamp Check (right), 1 ¹ / ₂ in., for 18560
18560		 Clamp, 1¹/₂ in., complete, Nos. 99E, 103D, 105D, 109D, 233D, 240D, 10158, 10159, 10170, 10171, 10174, 10176 to 10185, 10187, 10817 to 10823, 10825, 10828, 18559, two each 176D, 223E, 247F, 397E, 402D, 10160, 10161, 10164, 10172, 10173, 10195 and five 10157, for Machine No. 23-22

No.	Plate	Name
18562		Feed Wheel with 207c, 10520, 10895,
		18507, 18508, two each 401E and
		756E, for 1_{16}^{1} in. buttonhole, for
		Machines Nos. 23-10 and 23-12
18563	4787	Feed Wheel Driving Lever with
		129E, for all Machines of Class 23-
		except No. 23-22
18564		Feed Wheel Driving Lever with
		129E, for Machine No. 23-22
18565		Feed Wheel with 10524, 10964, 10965,
- 1		18566, 18567, four each 207c and
		401E, for ½ to 1½ in. buttonholes,
		for Machine No. 23-22
18566	4793	Feed Wheel Tripping Point, for 1
		in. buttonhole, for 18565
18567	4793	Feed Wheel Tripping Point, for 3 to
		$1\frac{1}{2}$ in. buttonholes, for 18565
18568	416	Bed Plate Button with 240p and
		664D, for 18753 and 18754
18569		Feed Wheel with 10523, 18570, 18571,
		two each 401E and 756E, for 1§ in.
		buttonhole, for Machines Nos. 23-9
		and 23-30
18570		Feed Wheel Cam Groove Protector,
		13 in. (inside), for 18569 and 18572
18571		Feed Wheel Cam Groove Protector,
		1g in. (outside), for 18569 and
18572		18572 Feed Wheel with 207c, 10523, 10895,
10012		18570, 18571, two each 401E and
		756E, for 1§ in. buttonhole, for Ma-
		chines Nos. 23-10 and 23-12
18573		Feed Wheel with 2070, 10708, 10895,
20010		18574, 18575, two each 401E and
		756E, for 1§ in. buttonhole, for Ma-
		chine No. 23-11
18574		Feed Wheel Cam Groove Protector,
		1§ in. (inside), for 18573
18575		Feed Wheel Cam Groove Protector,
		1§ in. (outside), for 18573
18576	4793	Eye Stop, for 10632
18578	4795	Clamp Plate, for 10944 and 10954
18579	4792	Feed Wheel Friction Block Spring,
		for Machine No. 23-16
18580	4792	Looper Carrier with 1824, for Ma-
TOFOT	1=0.0	chines Nos. 23-16 and 23-21
18581	4790	Clamp Arm (upper, right) with
10500	4700	10248, for 10955
18582	4790	Clamp Arm (upper, left) with 10248,
		for 10955

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Nos. 18592 to 18610, for Machine No. 23-21

No.	Plate	Name
*18592		Bed with 18593 and four 145E,
*18593		" Extension, for 18592
18594	479 i	" " Cover
18595	4788	" Plate, for 18596 and 18887
18596		Bed Plate complete, Nos. 10024,
		10132, 10134, 10879, 18595, two each
		10135, 10136 and three 405E (obso-
		lete)

Nos. 18597 to 18603, for 18604

	-	105. 10001 10 10005, 101 10004
18597	1757	Clamp Arm (lower, right)
18598	1757	" " (lower, left)
18599	1757	" " (upper, right) with 10165
18600	1757	" " (upper, left) with 10165
18601	1757	" Check (right)
18602	1757	" " (left)
18603	1757	" Plate
18604		Clamp, 21 in., complete, Nos. 99E,
		103D, 105D, 109D, 233D, 240D, 10155,
		10156, 10158, 10159, 10170, 10171,
		10174, 10176 to 10185, 10187, 10821,
		18597 to 18603, two each 176D,
		223E, 247F, 397E, 402D, 10160, 10161,
		10164, 10172, 10173, 10195 and five
		10157
18605	422	Cutting Block (brass), 13 inch
18606	4790	Feed Hand Ratchet Lever, for 18607
		and 18880
18607		Feed Hand Ratchet complete, Nos.
		10032, 10034, 18606 and 18792 (ob-
		solete)
18608		Feed Wheel with 18609, for 21 in.
		buttonhole
18609		Feed Wheel Latch, for 18608
18610	4792	Knife Holder with 209F and two
		10556
18619	4793	Bed Plate Protector, for $1\frac{1}{16}$ to $1\frac{1}{2}$
	1100	in. buttonholes, for 18622, 18628,
		18799 and 18803
18620	4793	Bed Plate Protector (left), for 1 to
10020	1100	1 in. buttonholes, for 18638, 18801
		and 18805
18621	4793	Bed Plate Protector (right), for ½ to
10011	1100	1 in. buttonholes, for 18638, 18801
		and 18805

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No.	Plate	Name
18622	4789	Bed Plate with two 18619 and four
		405E, for $1\frac{1}{16}$ to $1\frac{1}{2}$ in. buttonholes
		(obsolete), for Machines Nos. 23-9,
		23-10 and 23-12
18628	4789	Bed Plate with two 18619 and four
		405E, for $1\frac{1}{16}$ to $1\frac{1}{2}$ in. buttonholes
10000	1700	(obsolete), for Machine No. 23-11
18638	4789	Bed Plate with 18620, 18621 and four
		405E, for 2 in. buttonholes, for
18642	4789	18813 Bed Plate with 18646, 18647 and four
10042	4100	405E (obsolete), for Machine No.
		23-22
18646	4793	Bed Plate Protector (left), for 18642
		and 18811
18647	4793	Bed Plate Protector (right), for
		18642 and 18811
18659	· · · · · ·	Clamp (military), 1 ¹ / ₂ in., complete,
		Nos. 99E, 103D, 105D, 109D, 224D,
		233D, 240D, 10158, 10159, 10170,
		10171, 10174, 10176, 10177, 10181,
		10182, 10184, 10187, 10573, 10817 to
		10820, 10824, 10825, 10832, 10833,
		10837 to 10839, 10841 to 10843,
		10845, two each 192D, 223E, 247D,
	the second	397E, 402D, 10160, 10161, 10173, 10195, 10834, 10835, four each 10157
		and 10836, for Machines Nos. 23-9
		and 23-12

Nos. 18679 to 18688, for Machine No. 23-30

18679		Knife,	12	in.	(medium	size	eye)	
18680		" 1	9.6	in.	(medium	size	eye)	
18681		"	58	in.	(medium	size	eye)	
18682		"]	$\frac{1}{6}$	in.	(medium	size	eye)	
18683		"	34	in.	(medium	size	eye)	
18684		"	78	in.	(medium	size	eye)	
18685		"	1	in.	(medium	size	eye)	
18686	·	" 1	18	in.	(medium	size	eye)	
18687		" 1	1	in.	(medium	size	eye)	
18688	4791	" 1	12	in.	(medium	size	eye)	

Nos. 18697 to 18700, for 18747

18697	4795	Thread	(upper)	Cord	Guide	
18698	4795	"	"	"	**	Bracket
18699	4795	"	"	"	" E	Iinge Pin
		and '	Thread 1	Eyelet		
18700	4795	Thread	(upper)) Cor	d Gui	ide Lock
		Sprin	g			

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No.	Plate	Name
18747	4793-	Thread (upper) Cord Guide com- plete, Nos. 10157 and 18697 to 18700, for Machines Nos. 23-9 to
		23-12, 23-16, 23-21, 23-22 and 23-30
18750	4791	Cutting Block (brass), ½ in., for 10632, for Machines Nos. 23-9 to 23-12, 23-22 and 23-30
18751	4791	Cutting Block (brass), $\frac{9}{16}$ in., for 10632, for Machines Nos. 23-9 to 23-12, 23-22 and 23-30
18752		Bed Plate Clamp Stop Stud, for 18797 and 18798
18753		Bed Plate complete, for $1\frac{1}{16}$ to $1\frac{1}{2}$ in. buttonholes, Nos. 10024, 10132, 10134, 18568, 18800, two each 10135, 10136 and three 405E, for Machine
10754		No. 23-10
18754		 Bed Plate complete, for 1 to 1 in. buttonholes, Nos. 10024, 10132, 10134, 18568, 18802, two each 10135, 10136 and three 405E, for Machine No. 23-10
18755		Bed Plate complete, for $1\frac{1}{16}$ to $1\frac{1}{2}$ in. buttonholes, Nos. 10024, 10132, 10134, 10503, 18800, two each 10135, 10136 and three 405E, for Machine
18756		No. 23-9 Bed Plate complete, for ½ to 1 in. buttonholes, Nos. 10024, 10132, 10134, 10503, 18802, two each 10135,
		10136 and three 405E, for Machine No. 23-9
18757		Bed Plate complete, for $1\frac{1}{10}$ to $1\frac{1}{2}$ in. buttonholes, Nos. 10024, 10306, 10637, 18804 and three 405E, for
18758		Machine No. 23-11 Bed Plate complete, for ½ to 1 in.
		buttonholes, Nos. 10024, 10306, 10637, 18806 and three 405E, for Machine No. 23-11
18759		Bed Plate complete, for $1\frac{1}{16}$ to $1\frac{1}{2}$ in. buttonholes, Nos. 10024, 10575, 18800 and three 405E, for Machine No. 23-12
18760		Bed Plate complete, for 1 to 1 in. buttonholes, Nos. 10024, 10575, 18802 and three 405E, for Machine No. 23-12

No.	Plate	Name
18763		Bed Plate complete, Nos. 10024,
		10306, 10637, 18812 and three 405E, for Machine No. 23-22
18790	4792	Feed Hand Ratchet Pawl with 18791,
10100		for 10036
18791	4791	Feed Hand Ratchet Pawl Spring
		Hook, for 18790, 18792, 18793, 18877 and 18879
18792	4792	Feed Hand Ratchet Pawl with 18791,
10101		for 10886 and 18607, for Machine
		No. 23-16
18793		Feed Hand Ratchet Pawl with 18791,
18797	4792	for 11000 Bed Plate Clamp Stop (left) with
10101		18752, for 18800, 18802, 18804,
		18806, 18812 and 18813
18798	4792	Bed Plate Clamp Stop (right) with 18752, for 18800, 18802, 18804,
		18752, 107 18800, 18802, 18804, 18806, 18812 and 18813
18799	4789	Bed Plate with two 18619 and four
		=405E, for $1\frac{1}{16}$ to $1\frac{1}{2}$ in. buttonholes,
	10	for 18800
18800	1	Bed Plate 18799 with 18797, 18798 and four 231c, for 18753, 18755,
		18759 and 18838
18801		Bed Plate with 18620, 18621 and four
		405E, for ½ to 1 in. buttonholes, for 18802
18802		Bed Plate 18801 with 18797, 18798
10002		and four 231c, for 18754, 18756,
		18760 and 18839
18803	4789	Bed Plate with two 18619 and four 405E, for $1\frac{1}{16}$ to $1\frac{1}{2}$ in. buttonholes,
		for 18804
18804		Bed Plate 18803 with 18797, 18798
		and four 231c, for 18757
18805	. —	Bed Plate with 18620, 18621 and four 405E, for 1 to 1 in. buttonholes,
		for 18806
18806		Bed Plate 18805 with 18797, 18798
		and four 231c, for 18758
18811	4789	Bed Plate with 18646, 18647 and four 405E, for 18812
18812		Bed Plate 18811 with 18797, 18798
		and four 231c, for 18763
18813		Bed Plate 18638 with 18797, 18798
		and four 231c, for 18814

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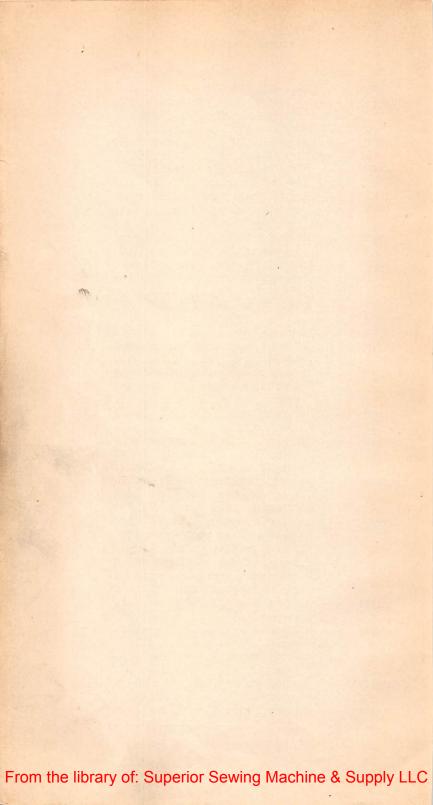
No.	Plate	Name
18814		Bed Plate complete, Nos. 10024,
		10132, 10134, 10879, 18813, two each
		10135, 10136 and three 405E, for
		Machine No. 23-16
18820	1784	Arm Shaft (horizontal) Gear with
		453c, for all Machines of Class 23-
		except Nos. 23-22 and 23-30
18821	1784	Arm Shaft (upright) Gear with 453c,
		for all Machines of Class 23- ex-
		cept Nos. 23-22 and 23-30
18826	4790	Needle Bar Frame Cam with two
		445c, for Machine No. 23-30
	Nos. 188	337 to 18846, for Machine No. 23-30
18837	4792	Bed Plate Button with 240p and
		664D, for 18838 and 18839
18838		Bed Plate complete, for $1\frac{1}{16}$ to $1\frac{1}{2}$ in.
		buttonholes, Nos. 10024, 10134,
		18800, 18837, 18846, two each
		10135, 10136 and three 405E
18839		Bed Plate complete, for ½ to 1 in.
		buttonholes, Nos. 10024, 10134,
		18802, 18837, 18846, two each
		10135, 10136 and three 405E
18840	4795	Clamp Plate, for 18841 and 18842
18841		Clamp, 1 ¹ / ₄ in., complete, Nos. 99E,
		103D, 105D, 109D, 233D, 240D, 10158,
		10159, 10170, 10171, 10174, 10176 to 10185, 10187, 10817 to 10823, 10826,
		10185, 10181, 10817 to 10825, 10826, 10827, 18840, two each 176D, 223E,
		247F, 397E, 402D, 10160, 10161,
		10164, 10172, 10173, 10195 and five
		10104, 10112, 10113, 10105 and 100 10157
18842		Clamp, 1 ¹ / ₂ in., complete, Nos. 99E,
10012		103D, 105D, 109D, 233D, 240D, 10158,
		10159, 10170, 10171, 10174, 10176 to
		10185, 10187, 10817 to 10825, 18840,
		two each 176D, 223E, 247F, 397E,
		402D, 10160, 10161, 10164, 10172,
		10173, 10195 and five 10157
18843	4791	Looper (long)
18844		Thread (under) Take-up Spring
18845	4791	" (upper) Take-up Spring
18846	4792	Spreader (right) with 99c and 10136,
		for 18838 and 18839
18870		Knife Holder Lifting Rock Shaft,
		for Machines Nos. 23-16 and 23-21
18872		Cutting Block (brass), 1 ¹ / ₄ in., for
		Machine No. 23-16

No.	Plate	Name
18874		Cutting Block (brass), 1 ¹ / ₂ in., for
		Machine No. 23-16
18875		Cutting Block (brass), 13 in., for
18876		Machine No. 23-16
18877		Needle Bar Packing Cord Feed Hand Ratchet Pawl with 18791,
10011		for 18878
18878		Feed Hand Ratchet complete, Nos.
		10034, 10261, 10262 and 18877, for
		Machines Nos. 23-3, 23-4 and 23-10 to 23-12
18879		Feed Hand Ratchet Pawl with 18791,
10010		for 18880
18880		Feed Hand Ratchet complete, Nos.
		10032, 10034, 18606 and 18879, for
		Machine No. 23-21
18886		Bed Plate Button with 240p and
10007		664D, for 18887
18887		Bed Plate complete, Nos. 10024, 10132, 10134, 18595, 18886, two
		each 10135, 10134, 10555, 10080, two
15 · 19		for Machine No. 23-21
18888		Barring Feed Wheel Lever Brake
		Lever Spring, for Machine No.
10000		23-22
18889 18890		Bed Plate Button, for 18891
10090		" " Adjustable Gimp and Nee- dle Plate, for 18891
18891		Bed Plate Button complete, Nos.
		18889, 18890 and 18892, for Ma-
		chine No. 23-10
18892		Bed Plate Button Adjustable Gimp
10004		and Needle Plate Drift, for 18891
18894		Feed Shipper Lever with 1814, for buttonholes from 1/2 to 11/4 in. long,
à		for Machines Nos. 23-9 to 23-12,
		23-16, 23-21, 23-22 and 23-30
18895	<u></u>	Feed Wheel Cam Groove Protector,
		$1\frac{1}{2}$ in. (inside), for 10940
18896		Feed Wheel Cam Groove Protector,
26026	1784	1 ¹ / ₂ in. (outside), for 10940 Screw Driver, Nos. 120088 and 120090,
20020	1104	for all Machines of Class 23- ex-
		cept No. 23-30
27070		Driving Attachment Shaft Driving
		Pulley (sectional, grooved), 10 in.
		diam., 1_{16}^3 in. bore, with two 597c,
27639	4794	for 10847 Driving Attachment Treadle Pitman
21000	1104	Rod, for 60626

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No.	Plate	Name
36569		Oiler with 36571, for 36570
36570		" 36569 filled with oil, for all
		Machines of Class 23- except No. 23-30
36571		Oiler Spout, 13 in. long, with 36807, for 36569
36807		Oiler Spout Washer (leather), for 36571
50021D		Tension (under thread) Screw Stud,
		for all Machines of Class 23- ex- cept Nos. 23-22 and 23-30
50581R		Driving Attachment Treadle Exten-
90991K		sion Screw, for 126037
60626		Driving Attachment Treadle Pitman
		complete, Nos. two each 9079 and 27639, for 126040
*120088		Screw Driver Blade, for 26026
*120090		" " Handle, for 26026
120341		Tweezers (curved)
126036		Driving Attachment Treadle, for
		126037
126037		Driving Attachment Treadle 126036
		with 2718R, 50581R and 126038, for 126039
126038		Driving Attachment Treadle Exten-
		sion, for 126037
126039		Driving Attachment Treadle com-
		plete, Nos. 126037, 204127 and
100010		204128, for 126040
126040		Driving Attachment Treadle and Pit- man complete, Nos. 60626 and
		126039, for 10847
204127		Driving Attachment Treadle Stand
		(left) with two wood screws 1 in.,
		No. 13, for 126039
204128		Driving Attachment Treadle Stand
		(right) with two wood screws 1 in.,
001101		No. 13, for 126039 Cutting Punch (hand), for $\frac{7}{64}$ in.
234464		evelet
234465		Cutting Punch (hand), for 32 in.
		eyelet
234471		Cutting Punch (hand), for $\frac{1}{5}$ in.
004470		eyelet Cutting Punch (hand), for $\frac{3}{16}$ in.
234472		eyelet
234474	1	Cutting Punch (hand), for 1 in.
201111		eyelet

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ILLUSTRATIONS OF PARTS FOR MACHINES Nos. 23-1, 23-3, 23-4, 23-9 to 23-12, 23-16, 23-21, 23-22 and 23-30

PLATE 416-ONE-HALF SIZE

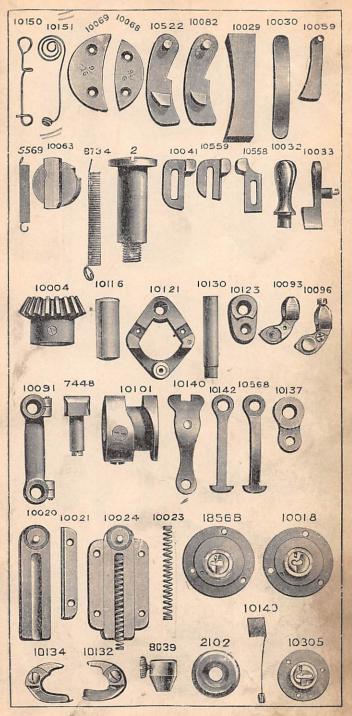


PLATE 417-ONE-SIXTH SIZE

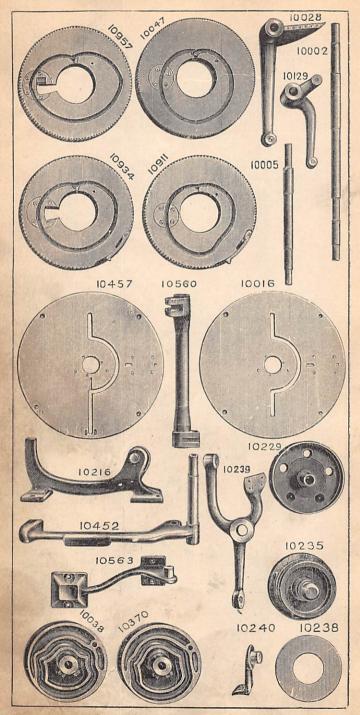
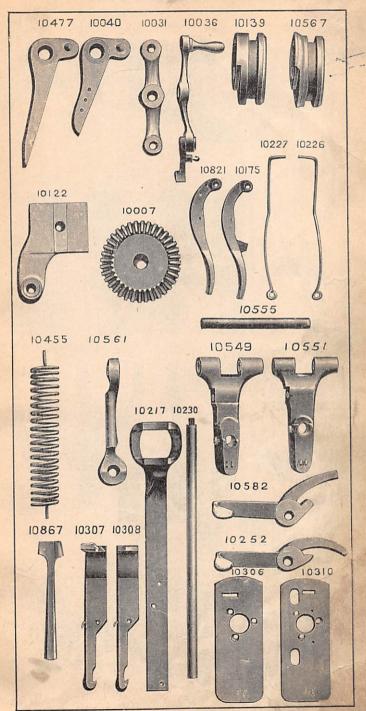
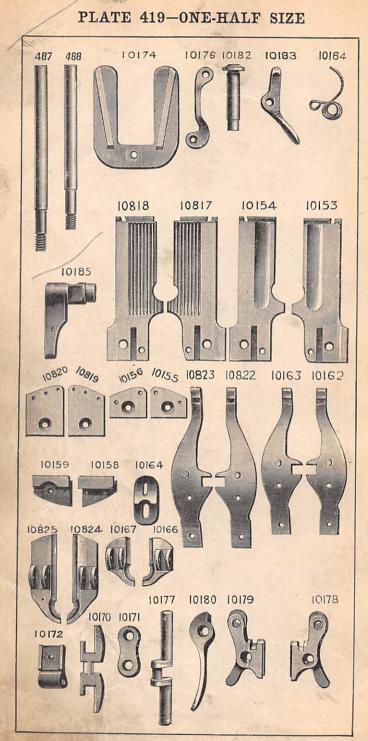


PLATE 418-ONE-THIRD SIZE





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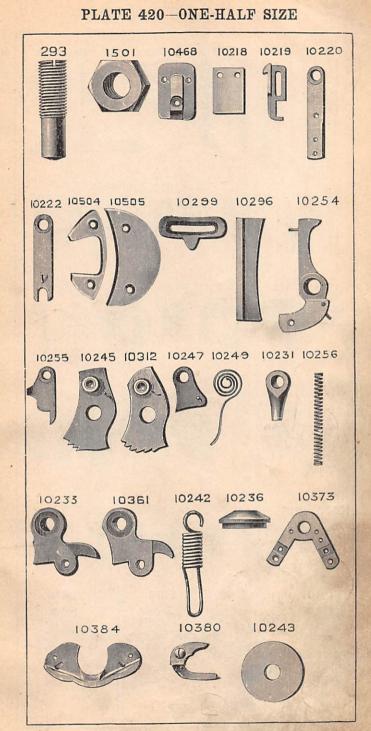


PLATE 421-FULL SIZE 8582 3012 10554 2117 10562 7958 10152 10035 10160 1520 10309 1807 10060 1814 10034 10118 1011910565 1805 10108 10106 10107 10125 10105 1824 10109 10094 10114 10095 10104 1813 10110 8800 10135 10136 10461 10022 10574 10141 1821 10462 1827 10145 2103 10148 10111 10112 1560 10157 10165 10426 -

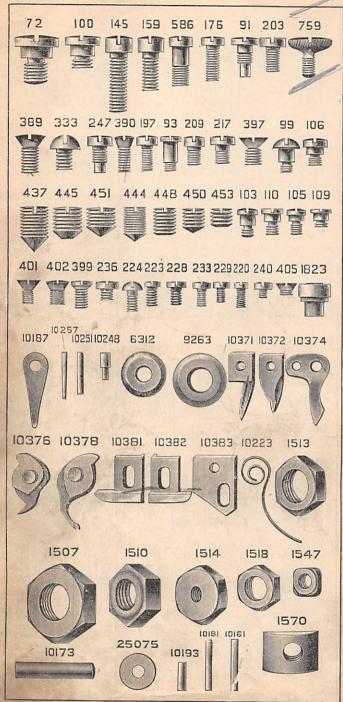
PLATE 422-ONE-HALF SIZE 10463 10464 18548 10469 10474 10465 . 10473 10527 10528 10466 10552 10553

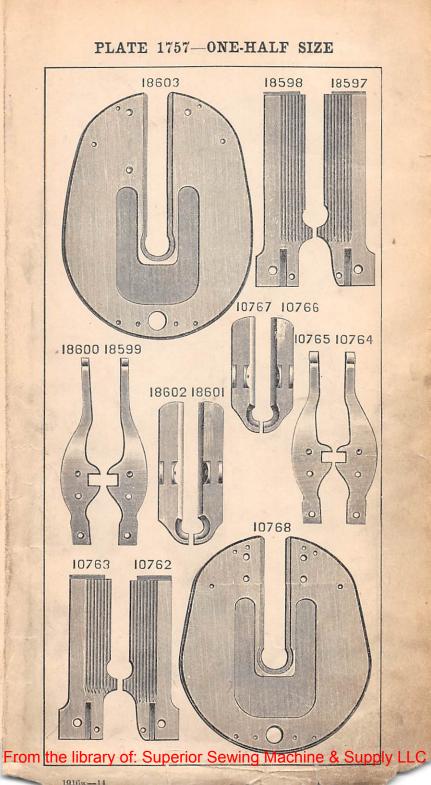
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and the

PLATE 423-FULL SIZE





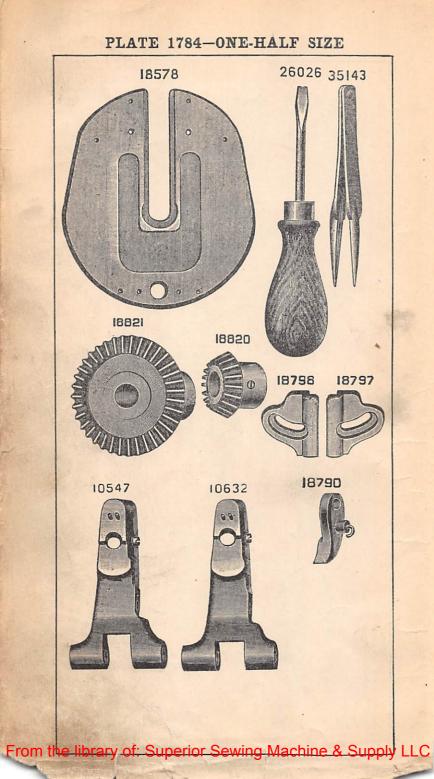


PLATE 1797-FULL SIZE

